

**PUREX STORAGE TUNNELS  
PART V, CLOSURE UNIT GROUP 25  
UNIT-SPECIFIC PERMIT CONDITIONS  
CHANGE CONTROL LOG**

Change Control Logs ensure that changes to this unit are performed in a methodical, controlled, coordinated, and transparent manner. Each unit addendum will have its own change control log with a modification history table. The “**Modification Number**” represents Ecology’s method for tracking the different versions of the permit. This log will serve as an up to date record of modifications and version history of the unit.

Modification History Table

<b>Modification Date</b>	<b>Modification Number</b>
02/08/2021	PCN-PUREX-ST-2020-01 (8C.2021.Q1)
07/23/2020	PCN-PUREX-2019-03 (8C.2020.Q3)
06/24/2020	8C.2020.5F
02/28/2019	PCN-PUREX-2019-01
12/17/2018	8C.2018.5F
06/30/2012	

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2 **PART V, CLOSURE UNIT GROUP 25, UNIT-SPECIFIC PERMIT CONDITIONS**  
3 **PUREX STORAGE TUNNELS**  
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6 **UNIT DESCRIPTION**

7 The Plutonium Uranium Extraction Facility (PUREX) Storage Tunnels are mixed waste storage units  
8 consisting of two underground railroad tunnels: Tunnel Number 1, designated 218-E-14, and Tunnel  
9 Number 2, designated 218-E-15. This Chapter sets forth the operating Conditions for this Treatment,  
10 Storage, and Disposal (TSD) unit.

11 **CLOSURE UNIT 25**

12 Chapter 1.0 Part A Form  
13 Chapter 3.0 Waste Analysis Plan  
14 Chapter 4.0 Process Information  
15 Chapter 11.0 Closure and Financial Assurance  
16 Addendum E Security  
17 Addendum F Preparedness and Prevention  
18 Addendum G Personnel Training  
19 Addendum I Inspection Requirements  
20 Addendum J Contingency Plan

21 **V.25.A COMPLIANCE WITH UNIT-SPECIFIC PERMIT CONDITIONS**

22 **V.25.A.1** The Permittees will comply with all conditions in this Chapter and its addenda and  
23 chapters with respect to storage of waste in the miscellaneous units, (PUREX Storage  
24 Tunnels), in addition to applicable requirements in Permit Parts I and II.

25 **V.25.A.2** In the event that the Part V, Unit-Specific Conditions for Closure Unit 25, PUREX  
26 Storage Tunnels conflict with the Part I, Standard Conditions and/or Part II, General  
27 Facility Conditions of the Permit, the unit-specific conditions for Closure Unit 25,  
28 PUREX Storage Tunnels prevail.

29 **V.25.B UNIT-SPECIFIC CONDITIONS**

30 **V.25.B.1** Portions of Permit Attachment 4, *Hanford Emergency Management Plan*,  
31 (DOE/RL-94-02) that are not made enforceable by inclusion in the applicability matrix  
32 for that document are not made enforceable by reference in this document.

33 **V.25.B.2** The Permittees will comply with all requirements set forth in the Chapter 11, “Closure  
34 and Financial Assurance” for the PUREX Storage Tunnels, and close the PUREX Storage  
35 Tunnels in accordance with the Chapter 11, “Closure and Financial Assurance.”  
36 [Washington Administrative Code (WAC) 173-303-610(3)(a)]

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