

**271-T CAGE  
ADDENDUM H  
CLOSURE PLAN  
CHANGE CONTROL LOG**

Change Control Logs ensure that changes to this unit are performed in a methodical, controlled, coordinated, and transparent manner. Each unit addendum will have its own change control log with a modification history table. The “**Modification Number**” represents Ecology’s method for tracking the different versions of the permit. This log will serve as an up to date record of modifications and version history of the unit.

Modification History Table

| <b>Modification Date</b> | <b>Modification Number</b>        |
|--------------------------|-----------------------------------|
| 02/03/2026               | PCN-271TCAGE-2025-02 (8C.2026.Q1) |
| 03/10/2025               | PCN-271TCAGE-2025-01 (8C.2025.Q1) |
| 03/13/2024               | PCN-271TCAGE-2024-01 (8C.2024.Q1) |
| 08/17/2023               | 8C.2023.3F                        |
| 12/06/2021               | 8C.2021.1F                        |

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**271-T CAGE  
ADDENDUM H  
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**ADDENDUM H  
CLOSURE PLAN**

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**TERMS**

|         |   |
|---------|---|
| ASTM    | American Society for Testing and Materials  |
| CAA     | Central Accumulation Area   |
| COC     | Chain-of-Custody  |
| CPCCo   | Central Plateau Cleanup Company, LLC  |
| DOE     | U.S. Department of Energy   |
| DOE-RL  | U.S. Department of Energy, Richland Operations Office   |
| DQA     | Data Quality Assessment   |
| DQO     | Data Quality Objectives   |
| DWMU    | Dangerous Waste Management Unit   |
| Ecology | Washington State Department of Ecology  |
| EPA     | U.S. Environmental Protection Agency  |
| FWS     | Field Work Supervisor   |
| HEIS    | Hanford Environmental Information System  |
| HHE     | Human Health and the Environment  |
| HWMA    | Hazardous Waste Management Act (Revised Code of Washington [RCW] 70A.300, Washington Administrative Code [WAC] 173-303) |
| IQRPE   | Independent Qualified Registered Professional Engineer  |
| MTCA    | Model Toxics Control Act—Cleanup (RCW 70A.305, WAC 173-340)   |
| PQL     | Practical Quantitation Limit  |
| QA      | Quality Assurance   |
| QC      | Quality Control   |
| RCRA    | <i>Resource Conservation and Recovery Act of 1976</i>   |
| RCW     | Revised Code of Washington  |
| SAA     | Satellite Accumulation Area   |
| SAP     | Sampling and Analysis Plan  |
| SWOC    | Solid Waste Operations Complex  |
| VOA     | Volatile Organic Analysis   |

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## 1 H.1 INTRODUCTION

2 The purpose of this plan is to describe the *Resource Conservation and Recovery Act of 1976* (RCRA)/  
3 Hazardous Waste Management Act (HWMA), Chapter 70A.300 Revised Code of Washington (RCW)  
4 closure process for the 271-T Cage Dangerous Waste Management Unit (DWMU), hereinafter called the  
5 271-T Cage. The 271-T Cage is located in the central portion of the T Plant Complex in the 200 West  
6 Area of the Hanford Site (Figure H-1). The U.S. Department of Energy (DOE), Richland Operations  
7 Office (RL) and Central Plateau Cleanup Company (CPCCo), hereinafter called the Permittees, have  
8 agreed with the U.S. Environmental Protection Agency (EPA) and Washington State Department of  
9 Ecology (Ecology) through a Consent Agreement and Final Order (EPA Docket No. RCRA-10-2013-  
10 0113) to close this DWMU. The DOE-RL and CPCCo appealed the seven Solid Waste Operations  
11 Complex (SWOC) closure plans shortly after they were issued in December of 2021. This closure plan is  
12 one of the seven that were part of the appeal. Ecology met with DOE-RL and CPCCo to resolve the  
13 appeal issues through mediation. A Settlement Agreement was reached in October 2022  
14 (Pollution Control Hearings Board [PCHB] No. 22-001). This closure plan is revised to reflect changes  
15 agreed to that Settlement Agreement. The 271-T Cage is no longer used for storage of dangerous or mixed  
16 waste and will be clean closed.

17 This closure plan complies with closure requirements in Washington Administrative Code  
18 (WAC) 173-303-610(2) through WAC 173-303-610(6), *Closure and post-closure*, and WAC 173-303-  
19 630(10), *Use and management of containers*.

20 Amendments to this closure plan must be submitted as a permit modification request in accordance with  
21 Permit Condition I.C.3.

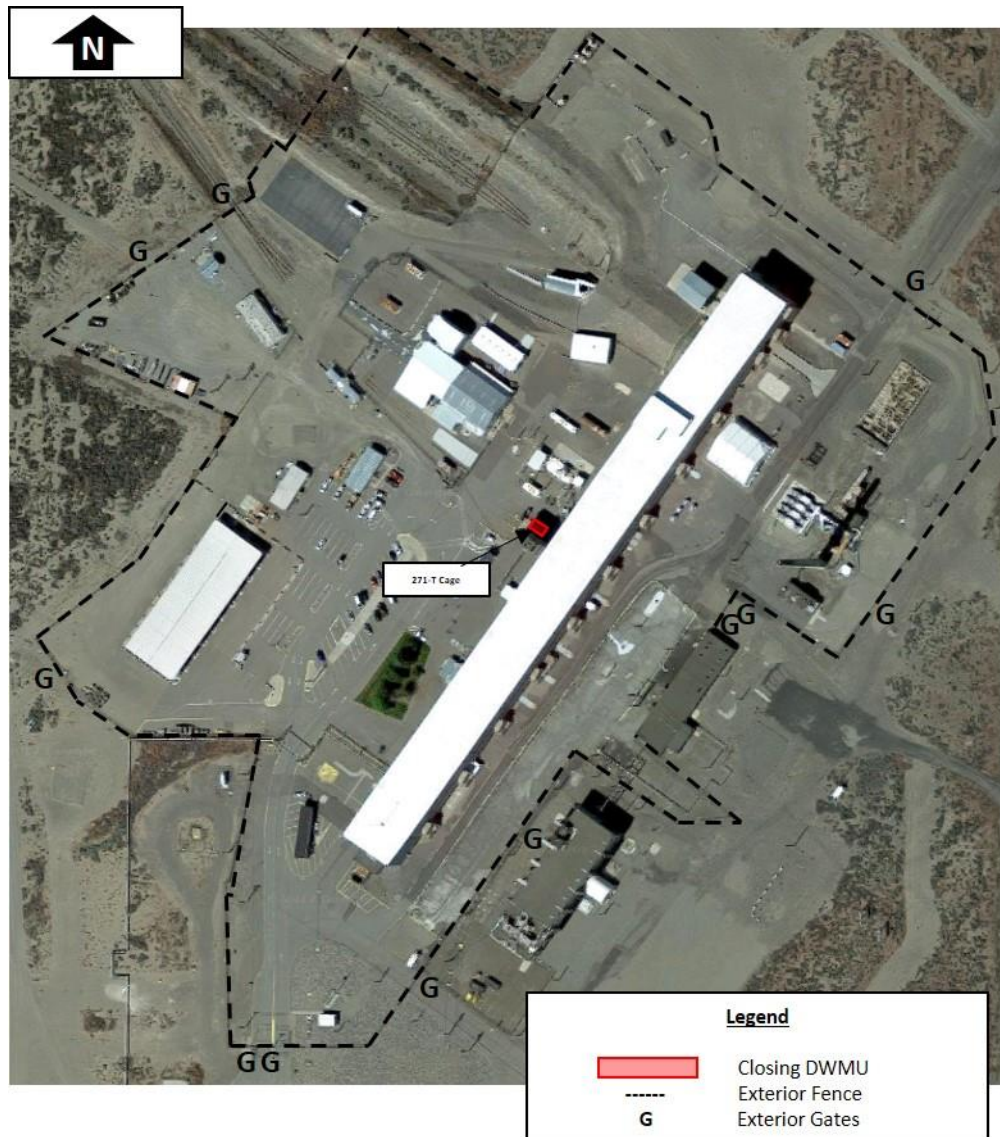
22 Minor deviations from this closure plan must be addressed in accordance with Permit Condition II.K.6  
23 and Unit-Specific Permit Condition V.29.B.2.

24 Closure requirements are based on RCW 70A.300, WAC 173-303, and Ecology guidance  
25 (Ecology Publication #94-111, *Guidance for Clean Closure of Dangerous Waste Units and Facilities*).  
26 This closure plan is also designed to fulfill the elements of the Data Quality Objectives (DQO) Process, as  
27 defined in EPA Publication EPA/240/B-06/001, *Guidance on Systematic Planning Using the Data Quality*  
28 *Objectives Process* (EPA QA/G-4). A site-specific DQO has been incorporated into this closure plan.

29 This closure plan describes in detail the closure activities necessary to achieve closure performance  
30 standards for the 271-T Cage. Closure activities include:

- 31 • Removal of all dangerous and mixed waste.
- 32 • Records review (i.e., container storage, operating, and inspection records) for documented spills  
33 or releases of dangerous or mixed waste and subsequent cleanup activities.
- 34 • Visual inspection to evaluate the condition of the concrete surface and the likelihood of potential  
35 exposure pathways for contamination of the underlying soil.
- 36 • Decontaminate the concrete surface to meet the “Alternative Treatment Standards for Hazardous  
37 Debris” 40 Code of Federal Regulations (CFR) § 268.45, Table 1, footnote 3. Decontamination  
38 will remove at least 0.6 cm (~1/4 in.) of the surface layer and meet treatment to a “clean debris  
39 surface.”
- 40 • Visual confirmation that a “clean debris surface” has been met.
- 41 • Sampling of underlying soil to evaluate whether closure performance standards are met.
- 42 • Transmit closure certification to Ecology.

43 Closure will be performed in accordance with the schedule provided in Section H.6.



1 **Figure H-1 T Plant Complex Overview,**  
2 **271-T Cage Dangerous Waste Management Unit (Month Unknown, 2017)**

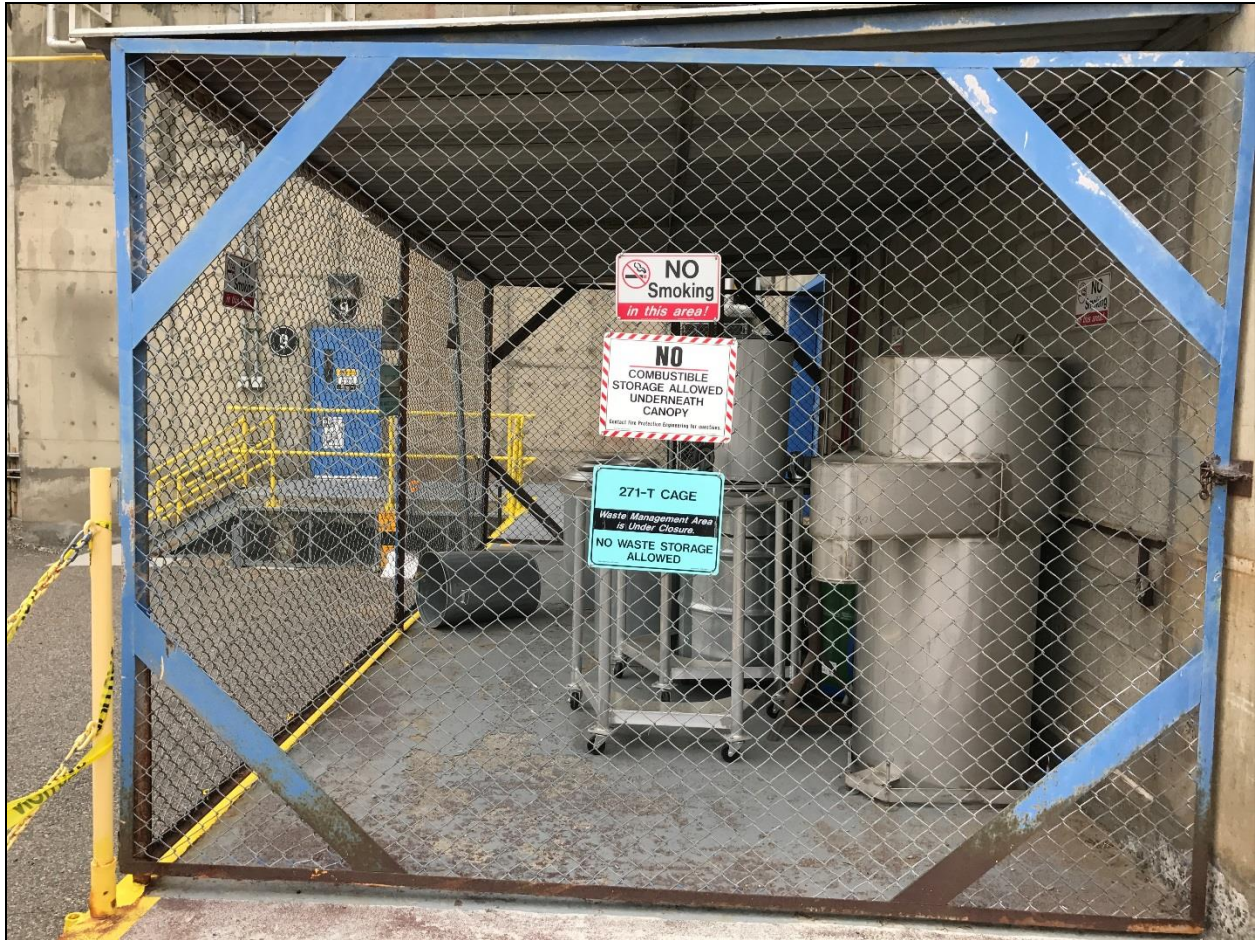
3  
4 **H.1.1 Unit Description**

5 The 271-T Cage (Figure H-2 and Figure H-3) is adjacent to the north side of the T Plant Complex,  
6 271-T Building. The 271-T Cage area is an uncoated concrete surface approximately 6 m (20 ft) long by  
7 3 m (10 ft) wide. The 271-T Cage is defined on the south side by the 271-T Building and the remaining  
8 three sides by metal chain-link fence material. The 271-T Cage area is covered with corrugated metal  
9 roofing material.

10 The 271-T Cage may have been used to manage dangerous or mixed waste as a Central Accumulation  
11 Area (CAA) or Satellite Accumulation Area (SAA). The 271-T Cage does not currently store dangerous  
12 or mixed waste. Future storage of dangerous or mixed waste is not authorized within the 271-T Cage  
13 DWMU.



1 **Figure H-2 T Plant 271-T Cage Outdoor Container Storage Area (May 2017)**



1 **Figure H-3 T Plant 271-T Cage Outdoor Container Storage Area (May 2017)**

2  
3 **H.1.2 Maximum Waste Inventory**

4 No dangerous waste permitted storage was identified during the T Plant operating records review  
5 (Section H.3.2); therefore, no maximum waste inventory is presented. Weekly waste management area  
6 inspection records identified that the 271-T Cage may have managed dangerous or mixed waste.

7 **H.1.3 Personnel Safety and Training Requirements**

8 Closure will be performed in a manner to ensure the safety of Human Health and the Environment (HHE).  
9 Health and safety requirements are addressed in Section H.1.3.1 and training for facility and closure  
10 personnel is described in Section H.1.3.2.

11 **H.1.3.1 Health and Safety Requirements**

12 Personnel will be trained in the applicable safety and environmental procedures described in Table H-1.  
13 Personnel will be equipped with appropriate personal protective equipment. Personnel will perform all  
14 field operations and any necessary closure activities in compliance with applicable health, safety, and  
15 environmental procedures and requirements.

1 Pre-job briefings will be performed to evaluate activities and associated hazards by considering the  
2 following factors:

- 3 • Objective of the activities.
- 4 • Individual tasks to be performed.
- 5 • Hazards associated with the planned tasks.
- 6 • Environment in which the job will be performed.
- 7 • Facility where the job will be performed.
- 8 • Equipment and material required.
- 9 • Safety protocols applicable to the job.
- 10 • Training requirements for individuals assigned to perform the work.
- 11 • Level of management control.
- 12 • Proximity of emergency contacts.

13 **H.1.3.2 Training Requirements**

14 The Permittees have instituted training and qualification programs to meet training requirements imposed  
15 by regulations, DOE orders, and national standards such as those published by the American National  
16 Standards Institute/American Society of Mechanical Engineers. For example, the environmental, safety,  
17 and health training program provides workers with the knowledge and skills necessary to execute  
18 assigned duties safely. Permit Attachment 5, *Hanford Facility Personnel Training Program*, describes  
19 specific requirements for the Hanford Facility Personnel Training Program. The Permittees will comply  
20 with the training matrix shown in Table H-1, which provides training requirements for Hanford Facility  
21 personnel associated with the 271-T Cage.

22 Project-specific safety training will provide the knowledge and skills that personnel need to perform work  
23 safely and in accordance with Quality Assurance (QA) requirements. Training records are maintained for  
24 each employee in an electronic training record database. The Permittee’s training organization maintains  
25 the training records system.

26

**Table H-1 Training Matrix for the 271-T Cage Dangerous Waste Management Unit**

| Training Category Course Description <sup>a</sup> | Frequency of Training | Training Type <sup>b</sup> | Job Title/Position               |     |                |     |     |                |
|---|-----------------------|----------------------------|----------------------------------|-----|----------------|-----|-----|----------------|
|   |                       |                            | Non-T Plant Personnel or Visitor | FWS | SPOC           | ECO | BED | FS             |
| General Training                                  | Annual                | GHFT, CPT                  | X                                | X   | X              | X   | X   | X              |
| Building Emergency                                | Annual                | ECT                        |                                  |     |                |     | X   |                |
| ECO Training                                      | Initial               | OT                         |                                  |     |                | X   |     |                |
| Facility Health and Safety                        | Annual                | GHFT, CPT                  | X <sup>c</sup>                   | X   | X <sup>c</sup> | X   | X   | X <sup>c</sup> |
| Sampler   | Annual                | GHFT, CPT                  |                                  |     |                |     |     | X              |

**Table H-1 Training Matrix for the 271-T Cage Dangerous Waste Management Unit**

| Training Category Course Description <sup>a</sup> | Frequency of Training | Training Type <sup>b</sup> | Job Title/Position               |     |      |     |     |
|---|-----------------------|----------------------------|----------------------------------|-----|------|-----|-----|
|   |                       |                            | Non-T Plant Personnel or Visitor | FWS | SPOC | ECO | BED |

<sup>a</sup>The T Plant Complex Dangerous Waste Training Plan provides a complete description of coursework in each training category.

<sup>b</sup>Training types defined in Permit Attachment 5.

<sup>c</sup>This training is required only if workers are unescorted in the facility.

BED = Building emergency director

FWS = Field work supervisor

CPT = Contingency plan training

GHFT = General Hanford facility training

ECO = Environmental compliance officer

OT = Operations training

ECT = Emergency coordinator training

SPOC = Single point of contact

FS = Field sampler

1

2 **H.1.4 Maintenance and Security During Closure**

3 To maintain the 271-T Cage in a compliant manner during closure, measures are taken to ensure  
4 inspections are performed and security and emergency preparedness activities are in place.

5 **H.1.4.1 Inspections**

6 The 271-T Cage will be closed in a manner that demonstrates that all steps to prevent threats to HHE have  
7 been met and will continue to be taken. After closure activities have been completed, the 271-T Cage will  
8 be inspected annually until Ecology approves the unit closure certification. Table H-2 shows annual  
9 inspection requirements that will be performed.

10

**Table H-2 271-T Cage Inspection Schedule**

| Requirement Description | Frequency | DWMU Condition*  |
|-------------------------|-----------|--|
| Signage                 | Annual    | Warning signs are present and clearly legible.                               |
| Site – General          | Annual    | There is no evidence that unusual conditions exist at the closing DWMU site. |

\*The storage area is empty of dangerous and mixed waste. “No waste in storage” or equivalent words will be entered on the inspection log.

11

12 **H.1.4.2 Facility Security**

13 The following sections document security measures in effect at the T Plant Complex.

14 **H.1.4.2.1 Security Provisions**

15 Located within the 200 West Area of the Hanford Facility, the T Plant Complex complies with access  
16 control and warning sign requirements pursuant to WAC 173-303-310(1) and (2), *Security*.

17 Security measures are used to control access to the active portions of the Hanford Facility in accordance  
18 with Permit Condition II.M, *Security*.

19 The entire Hanford Facility is a controlled access area as described in Permit Attachment 3, *Security*. The  
20 security measures in Permit Attachment 3 and the unit-specific security measures prevent the unknowing  
21 entry, and minimize the possibility for the unauthorized entry, of persons or livestock. [WAC 173-303-  
22 310(1)]

1 **H.1.4.2.2 T Plant Complex Access Control**

2 Unknowing entry and the possibility for unauthorized entry of persons or livestock onto the active  
3 portions of the T Plant Complex are minimized through implementation and maintenance of the following  
4 security measures.

5 Access to T Plant DWMUs is controlled by an approximate 2.4 m (8 ft) high chain-link fence encircling  
6 the operating boundary (Figure H-1). A two-part swinging chain link gate at the T Plant main entrance is  
7 open during operational hours to allow vehicle and personnel ingress to the parking lot and outdoor areas.  
8 Signs are posted at the main entrance instructing all visitors to check in at 271-T Building. This gate is  
9 closed and locked when personnel are away from T Plant. Alternate vehicle access gates, found about the  
10 fenced perimeter, are closed and locked except when in use. Keys to gates are controlled and accessible  
11 only by authorized personnel. [WAC 173-303-310(2)(c)]

12 Upon arrival at T Plant, visitors are required to sign in at the 271-T Building administration office, and  
13 must adhere to all personal protection requirements, and are subject to escorting protocols.

14 Section H.1.3.2 provides the personnel training requirements for T Plant Complex operators, workers, and  
15 visitors.

16 Access to the 271-T Cage is restricted by the structure enclosing the area, with appropriate signage.

17 **H.1.4.2.3 Warning Signs**

18 Warning signs stating “Danger-Unauthorized Personnel Keep Out” are posted near the entrance gate of  
19 the T Plant Complex. Identical signs are posted along the perimeter fence lines at distances not to exceed  
20 250 ft (76.2 m) between signs. Permittees must maintain warning signs at points described in this closure  
21 plan and ensure that signs are written in English, legible from a distance of 25 ft (approximately 7.6 m) or  
22 more, and visible from all angles of approach. [WAC 173-303-310(2)(a)]

23 **H.1.4.3 Preparedness, Prevention, Emergency Procedures**

24 T Plant preparedness, prevention, and emergency procedures are described in the following subsections.  
25 Contingency information is contained in the Building Emergency Plan for the T Plant Complex, as well as  
26 Permit Attachment 4, *Hanford Emergency Management Plan*.

27 **H.1.4.3.1 T Plant Building Emergency Plan**

28 The T Plant Complex is within the Hanford Facility. The Building Emergency Plan for the  
29 T Plant Complex describes facility-specific hazards and emergency planning and response. This  
30 site-specific plan is intended to be used in conjunction with Permit Attachment 4, *Hanford Emergency  
31 Management Plan*. If an emergency occurs, the on-call Building Emergency Director will be notified, and  
32 the requirements associated with Permit Attachment 4, *Hanford Emergency Management Plan*, and the  
33 T Plant Complex Building Emergency Plan will be implemented. A copy of the T Plant Complex  
34 Building Emergency Plan is kept in the operating record.

35 **H.1.4.3.2 Hanford Emergency Management Plan**

36 Permit Attachment 4, *Hanford Emergency Management Plan*, addresses site emergency management and  
37 contingency plan requirements for the Hanford Facility.

38 **H.1.4.4 Facility Recordkeeping**

39 Historical records that describe dangerous and mixed waste management activities within the 271-T Cage  
40 are retained in the operating record, which ensures proper availability and retention periods. These  
41 records describe the source of the chemicals, quantity, and hazards associated with the chemicals.

1 Records will be stored in either electronic or hardcopy format. Documentation and records, regardless of  
2 medium or format, are controlled in accordance with internal work requirements and processes to ensure  
3 the accuracy and retrievability of stored records. Records generated during closure will be maintained in  
4 the operating record in accordance with Permit Condition II.I.

## 5 **H.2 CLOSURE PERFORMANCE STANDARDS**

6 The 271-T Cage will be closed in a manner that complies with the closure performance standards in  
7 WAC 173-303-610(2)(a) and (b) and, therefore, achieves clean closure. The objectives of closure  
8 activities for the 271-T Cage are as follows:

- 9 • Minimize the need for further maintenance.
- 10 • Control, minimize, or eliminate to the extent necessary to protect HHE post-closure escape of  
11 dangerous waste, dangerous constituents, leachate, contaminated runoff, or dangerous waste  
12 decomposition products to the ground, surface water, groundwater, or atmosphere.
- 13 • Remove all waste and waste residues.
- 14 • Decontaminate the concrete surface utilizing a physical extraction method to remove at least  
15 0.6 cm (~1/4 in.) of the surface layer and treat to a “clean debris surface” as specified in  
16 40 CFR § 268.45. The Permittees retain the right to completely remove the concrete pad to meet  
17 the performance standard for concrete in lieu of decontamination procedures.
- 18 • Perform soil sampling and analysis to ensure soils at the 271-T Cage meet standard Model Toxics  
19 Control Act (MTCA) Method A or B cleanup levels, and remove any soils contaminated above  
20 these levels.
- 21 • Return the land to the appearance and use of surrounding land areas to the degree possible, given  
22 the nature of the previous dangerous waste activity.

## 23 **H.3 CLOSURE ACTIVITIES**

24 The 271-T Cage will be clean closed.

25 The following closure activities are required to achieve and certify clean closure:

- 26 • Remove all dangerous and mixed waste inventory (completed; Section H.3.1).
- 27 • Remove all materials and equipment from within the DWMU (completed; Section H.3.1).
- 28 • Review dangerous and mixed waste container storage, operating, and inspection records for  
29 documented spills or releases of dangerous or mixed waste during periods of waste storage and  
30 subsequent cleanup (completed; see Section H.3.2).
- 31 • Perform a visual inspection of the concrete surface to identify dangerous or mixed waste related  
32 staining, low points, cracks, holes, pits, or breaches significant enough to allow contamination to  
33 reach underlying soil. Evaluate surfaces to identify potential for focused sample locations  
34 (completed; Section H.3.2).
- 35 • Decontaminate the concrete surface using a physical extraction method to remove 0.6 cm  
36 (~1/4 in.) of the surface layer and treat to a “clean debris surface.” Complete removal of the  
37 concrete pad may be used in lieu of performing a decontamination method (Section H.3.4).
- 38 • Perform soil sampling beneath the 271-T Cage raised platform (Section H.4.4).
- 39 • Confirm analytical results from soil samples meet closure performance standards (Section H.5.1).
- 40 • Identify and manage contaminated environmental media (Section H.3.5).
- 41 • Identify and manage waste generated during closure (Section H.3.6).
- 42 • Transmit closure certification to Ecology (Section H.5.3).

1 **H.3.1 Removal of Wastes and Waste Residues**

2 No dangerous or mixed waste is currently stored at the 271-T Cage. The 271-T Cage will not be used for  
3 storage of dangerous or mixed waste in the future.

4 It is unknown if dangerous or mixed waste residues are present at this DWMU. If dangerous or mixed  
5 waste residues are found during clean closure activities, then the residues will be removed and managed  
6 as newly generated waste in accordance with Section H.3.6.

7 **H.3.2 Operating Records Review and Visual Inspection**

8 To support the development of this closure plan and the Sampling and Analysis Plan (SAP), a review of  
9 the T Plant Complex container storage, operating, and inspection records was completed and submitted to  
10 the operating record. The records review included the following operating record documents: facility  
11 operating logbooks (including spill reports) and waste management inspection and surveillance records.  
12 The operating records that were reviewed focused on the period during active waste storage for the  
13 T Plant Complex (i.e., January 1985 through June 2013) including:

- 14 • 271-T Cage.
- 15 • 211-T Pad.
- 16 • 221-T Sand Filter Pad.
- 17 • 277-T Outdoor Storage Area.
- 18 • 277-T Building.
- 19 • 221-T Railroad Cut.
- 20 • 2706-TB Tank System.
- 21 • 221-T Pipe Gallery Storage.
- 22 • 221-T R5 Waste Storage Area.
- 23 • 221-T Tank System.

24 The records review extended past the active waste storage period to June 2013. The records review  
25 indicated no releases of dangerous or mixed waste in the 271-T Cage. Table H-3 provides a summary of  
26 the records review.

27 Waste management records reviewed in Table H-3 indicate that dangerous or mixed waste may have been  
28 previously managed in the 271-T Cage in CAA or SAA storage areas. This waste was not managed as  
29 permitted dangerous waste; therefore, this area lacks sufficient documentation to clearly define the  
30 dangerous waste codes associated with the waste in storage in the CAAs or SAAs. Therefore, as a  
31 conservative measure, the target analytes for the 271-T Cage (shown in Table H-4) were derived from the  
32 collective list of all dangerous waste codes identified during the records review of the T Plant Complex  
33 DWMUs.

**Table H-3 Operating Records Review Summary**

| Document Title  | Document Type                    | Time Frame of Records Reviewed |                    | Items of Concern Noted |
|---|----------------------------------|--------------------------------|--------------------|------------------------|
|   |                                  | Start Date                     | End Date           |                        |
| T Plant Daily Operating Logbook   | Logbook                          | 01/02/1985                     | 06/22/2010         | No                     |
| T Plant Operation Logbook   | Logbook                          | 07/27/2010                     | 04/07/2011         | No                     |
| Waste Management Area Daily Inspection Data Sheet   | Data Sheet                       | 08/29/2005                     | 12/01/2005         | No                     |
| Waste Management Area Daily Inspection Data Sheet   | Data Sheet                       | 10/01/2007                     | 04/22/2013         | No                     |
| Weekly Surveillance Log, <90-day Storage Areas and Satellite Accumulation Areas   | Log Sheet                        | 06/07/1991                     | 12/20/1999         | No                     |
| Treatment Facility Waste Management Area Weekly Inspection Log Sheet<br>Treatment Facility Waste Management Area Daily Inspection Log Sheet<br>Treatment Facility Waste Management Area Weekly Inspection Data Sheet<br>Treatment Facility Waste Management Area Daily Inspection Data Sheet<br>Weekly Waste Area Surveillance<br>T Plant Daily Waste Management Area Inspection Data Sheet | Inspection, Data, and Log Sheets | 01/2000<br>01/2005             | 12/2002<br>12/2007 | No                     |
| Waste Management Area Daily Inspection Report<br>Weekly Waste Area Surveillance   | Inspection Sheets                | 01/2003                        | 12/2004            | Yes*                   |
| T Plant Weekly Waste Management Area Inspection Data Sheet  | Data Sheet                       | 10/18/2007                     | 06/12/2013         | No                     |

\*Item of concern was a container of Insulkote® leaking in 271-T Cage. Product was determined to be nonregulated material. Insulkote® is a registered trademark of Industrial Insulation Group, LLC, Brunswick, Georgia.

- 1
- 2 For the purposes of focused sampling, visual inspections were performed by the Permittees on
- 3 August 15, 2013, and June 1, 2015, to identify any dangerous or mixed waste related staining, major
- 4 cracks, crevices, pits, low areas, or joints/seams in the 271-T Cage that would allow liquid to migrate to
- 5 the underlying soil. No dangerous or mixed waste related staining, major cracks, crevices, pits or
- 6 joints/seams were identified during the visual inspection.
- 7 Initial sample locations: Ecology and the Permittees performed an additional walk down and inspection of
- 8 the DWMU in November of 2018. Ecology identified six focused soil samples based on professional
- 9 judgment. The soil samples will be collected from below the raised 271-T Cage platform (Figure H-2).
- 10 Sample locations after the Settlement Agreement was finalized: four focused samples will be taken as
- 11 close as practicable to the locations specified in Figure H-4. The mid-cage sample, identified by the letter
- 12 "A" on the figure, may be taken outside of the unit boundary, within 12 inches of the drip edge of the
- 13 loading dock. Revised sample locations are identified in Figure H-4. Section H.4.4.1 provides details on
- 14 the sample design for the focused samples.

1 Supporting documentation for the Permittees' visual inspections is included in Attachment A, *T Plant*  
2 *271-T Cage Visual Inspection Supporting Documentation*.

### 3 **H.3.3 Unit Components, Parts, and Ancillary Equipment**

4 The 271-T Cage does not have any components, parts, or ancillary equipment identified for removal as  
5 part of closure. The 271-T Cage will remain in place pending confirmation and acceptance of clean  
6 closure.

### 7 **H.3.4 Decontamination**

8 Decontamination of the concrete surface of the 271-T Cage will be performed by physically extracting at  
9 least 0.6 cm (~1/4 in.) of the concrete surface layer, to a "clean debris surface." A series of cutter blades,  
10 impact hammers, rotating grinding wheels, or similar equipment will be used to break up the concrete  
11 surface layer. Physical extraction techniques will be performed in accordance with 40 CFR § 268.45 and  
12 will include one or more of the following:

- 13 • Abrasive blasting.
- 14 • Scarification, grinding, and planing.
- 15 • Spalling.

16 Decontamination includes the following steps:

- 17 1. Ensure all stored material and equipment are relocated or removed from the area.
- 18 2. If using wet-cutting equipment, seal all significant cracks, including expansion joints, identified  
19 during the visual inspection (Section H.3.4) using an appropriate sealant material.
- 20 3. Decontaminate the concrete surface by removing at least 0.6 cm (~1/4 in.), to a "clean debris  
21 surface" (as defined in Section H.5.1.1).

22 Residual material from decontamination activities will be managed as newly generated waste in  
23 accordance with Section H.3.6.

24 Equipment that becomes contaminated during decontamination and sampling activities will be  
25 decontaminated for re-use or managed and disposed of as newly generated waste in accordance with  
26 Section H.3.6. A temporary decontamination area may be established near the 271-T Cage. This area will  
27 be constructed of Visqueen™ or an equivalent material, and may be used for decontamination of  
28 sampling equipment, personal protective equipment, and other miscellaneous small equipment used  
29 during decontamination and sampling activities. When decontamination of equipment is completed, the  
30 Visqueen™ or equivalent materials, rinsate, and solid waste debris generated by equipment  
31 decontamination (e.g., rags and personal protective equipment) will be removed and managed as newly  
32 generated waste in accordance with Section H.3.6.

### 33 **H.3.5 Identifying and Managing Contaminated Environmental Media**

34 The records review and visual inspection outlined in Section H.3.2 did not identify any releases of  
35 dangerous or mixed waste or the presence of staining that could be related to dangerous or mixed waste.  
36 Contaminated environmental media (soil) removal is not anticipated. However, contaminated soil will be  
37 remediated at the focused soil sample location(s) where analytical results indicate contamination.

38 If contamination above closure performance standards is identified, the Permittees will meet with Ecology  
39 to discuss efforts to remediate the contaminated soil below the raised 271-T Cage.

40 Contaminated soil will be removed and managed as a newly generated waste stream. Contaminated soil  
41 will be managed in accordance with all applicable requirements of WAC 173-303-170, *Requirements for*  
42 *generators of dangerous waste*, through 173-303-230, *Special conditions*. [WAC 173-303-610(5)]

1 The contaminated soil will be containerized, labeled, and sampled as needed to designate for disposal of  
2 the entire volume of contaminated soil. Contaminated soil will be placed in U.S. Department of  
3 Transportation-compliant containers and sent to an appropriate land disposal unit, possibly with central  
4 accumulation as an intermediary step in accordance with all applicable requirements of WAC 173-303-  
5 200, *Conditions for exemption for a large quantity generator that accumulates dangerous waste*.  
6 Contaminated soil subject to the requirements of WAC 173-303-140, *Land disposal restrictions*,  
7 (which includes by reference 40 CFR § 268 *Land Disposal Restrictions*) will be characterized, designated,  
8 and treated, as applicable, prior to disposal in an appropriate land disposal unit.

### 9 **H.3.6 Identifying and Managing Waste Generated During Closure**

10 Closure activities for the concrete pad at the 271-T Cage DWMU will result in waste generated during  
11 closure activities, requiring management and disposal. A vacuum-equipped system with a high efficiency  
12 particulate air filter will remove dust and chips during scarification, grinding, and planing to prevent  
13 release of possible contamination. Decontamination will be performed with the pad isolated from the  
14 surrounding area as much as possible. Concrete and dust collected during closure activities for the  
15 DWMU will be containerized, labeled, and sampled to properly characterize such waste prior to disposal.

16 Concrete will be removed from the surface layer of the pad to meet the “clean debris surface” standard;  
17 concrete will also be removed to access the underlying soil for focused sampling where necessary. The  
18 waste will be managed as a newly generated waste stream and either disposed of or decontaminated in  
19 accordance with WAC 173-303-610(5).

20 Newly generated waste will be managed in accordance with all applicable requirements of WAC 173-303-  
21 170 through 173-303-230. Once waste characterization results are received, all waste will be designated.  
22 Dangerous and mixed waste will be treated, if necessary, to meet land disposal restrictions in  
23 WAC 173-303-140 *Land disposal restrictions*, (which incorporates by reference 40 CFR § 268,  
24 *Land Disposal Restrictions*), then ultimately disposed in an appropriate land disposal unit.

25 Management and disposal of waste generated during closure will be documented and included as part of  
26 the clean closure certification documentation (Section H.5.3).

### 27 **H.3.7 Closure Performance Standards for Soil**

28 The presumed exposure pathways that are considered for the 271-T Cage are:

- 29 • WAC 173-340-740(3), MTCA—Cleanup, *Unrestricted land use soil cleanup standards*,  
30 Method B (cancer and noncancer), which considers human health based on direct soil contact.
- 31 • WAC 173-340-740(2), Table 740-1, “Method A Soil Cleanup Levels for Unrestricted Land Uses”  
32 (WAC 173-340-900, *Tables*), which includes closure performance standards for human health  
33 based on unrestricted land use. MTCA Method A is only used if MTCA Method B is not  
34 available for a particular contaminant in the Cleanup Levels and Risk Calculation tables.
- 35 • WAC 173-340-747, *Deriving soil concentrations for groundwater protection*, which notes soil  
36 concentrations protective of groundwater.
- 37 • WAC 173-340-7493, *Site-Specific terrestrial ecological evaluation procedures*, which considers  
38 ecological indicators (plants, biota, wildlife) in Table 749-3, “Ecological Indicator Soil  
39 Concentrations (mg/kg) for Protection of Terrestrial Plants and Animals” (WAC 173-340-900).
- 40 • WAC 173-340-750, *Cleanup standards to protect air quality*, which describes human health risks  
41 due to fugitive vapors and dust.

1 Of the exposure pathways listed above, direct soil contact is always considered a complete and viable  
2 exposure pathway for all soil samples. The exposure pathway for soil protective of groundwater assumes  
3 that water or precipitation on a surface has an avenue to percolate through the surface and underlying soil  
4 to groundwater. The scenario for ecological indicators requires that vegetation, biota, and wildlife be  
5 present in order for the pathway to be complete. The exposure scenario for inhalation of fugitive vapors  
6 and dust assumes a complete pathway, which would begin with a source of contaminated media and end  
7 with a receptor.

8 Of the viable exposure pathways, the most conservative closure performance standard is selected.  
9 Per WAC 173-340-740(5)(c), the closure performance standard value cannot be below the following:

- 10 • Hanford Site background.
- 11 • Laboratory practical quantitation limit (PQL) found in the CPCCo laboratory contracts.

12 If a closure performance standard is below both values, the higher of these two values is selected.

13 Two exposure pathways were considered complete pathways at 271-T Cage—direct soil contact and soil  
14 levels protective of groundwater. Two exposure pathways considered above were excluded when  
15 determining 271-T Cage closure performance standards. As evidenced by the site inspection and record  
16 review (Section H.3.2), there was no known source of waste-contaminated media so the inhalation  
17 exposure pathway was excluded. Because concrete surfaces are treated to prevent growth of vegetation, a  
18 lack of plants, biota, and wildlife excludes the ecological indicator exposure pathway.

19 Soil sampling and analysis will be conducted in accordance with the closure plan SAP located in  
20 Section H.4. Analytical results of the focused soil samples will be individually compared to closure  
21 performance standards consistent with closure requirements. [WAC 173-303-610(2)(b)(i)]

22 If target analytes are found above closure performance standards, then the contaminated soil will be  
23 remediated and confirmatory sampling will be conducted in accordance with Section H.4.4.3 to ensure the  
24 closure performance standards are met for the remaining soil. If failed constituents of concern do not meet  
25 closure performance standards after soil remediation, then the Permittees will meet with Ecology to  
26 determine a path forward for closure. Resulting changes to this closure plan will be submitted to Ecology  
27 as a permit modification request in accordance with Permit Condition I.C.3. The sample design for the  
28 focused soil samples is discussed in Section H.4.4.1.

### 29 **H.3.8 Closure Performance Standards for Concrete**

30 The closure performance standard for concrete is treatment using a physical extraction method to remove  
31 at least 0.6 cm (~1/4 in.) of the surface layer and treat to a “clean debris surface” as specified in  
32 40 CFR § 268.45, as discussed in Section H.3.4.

33 Ecology Publication #94-111, Section 5.6, Decontamination of Concrete Containment Structures, states  
34 the following:

35 Facility owners/operators, generators, and transporters have two options for  
36 decontaminating concrete: meet the operating and performance standards associated with  
37 the Alternative Treatment Standards for Hazardous Debris appropriate to concrete, or  
38 propose a site-specific decontamination method.

39 On completion of decontamination activities, the 271-T Cage will be visually inspected to verify that the  
40 “clean debris surface” standard has been met per 40 CFR § 268.45 (Section 5.1.1).

1 **H.3.9 Development of Closure Performance Standards**

2 The target analytes considered for evaluation during closure sampling and analysis were derived from a  
3 list of all waste codes identified at other T Plant closure DWMUs. Table H-4 provides the closure  
4 performance standards for soil and concrete for each individual target analyte associated with the  
5 dangerous waste codes identified. A list of closure performance standard values for all exposure pathways  
6 was provided to Ecology in July 2017 as correspondence from DOE-RL (17-AMRP-0217,  
7 “Dangerous Waste Management Unit [DWMU] 277-T Building Closure Plan Comment Disposition, and  
8 Performance Standards for Future Solid Waste Operations Complex [SWOC] Closure Plans”), which  
9 Ecology acknowledged (17-NWP-100, “Dangerous Waste Management Unit [DWMU] 277-T Building  
10 Closure Plan Comment Disposition and Performance Standards for Future Solid Waste Operations  
11 Complex [SWOC] Closure Plans”). Values in Table H-4 have been adjusted to remove nonviable  
12 pathways as noted above.

**Table H-4 Closure Performance Standards for Soil and Analytical Performance Requirements**

| CAS Number                | Waste Code(s) <sup>a</sup> | Analyte                                   | Closure Performance Standards   |   | PQL <sup>b</sup> (mg/kg) |
|---------------------------|----------------------------|---|---|---|--------------------------|
|                           |                            |   | Value (mg/kg)   | Basis                                     |                          |
| <b>SW-846 Method 6010</b> |                            |   | <b>Accuracy Requirement ±20% Recovery<sup>c</sup><br/>Precision Requirement ≤35 RPD<sup>d</sup></b> |   |                          |
| 7440-38-2                 | D004                       | Arsenic <sup>e</sup>                      | 2.00E+01  | Background                                | 1.00E+00                 |
| 7440-39-3                 | D005                       | Barium                                    | 1.65E+03  | Groundwater Protection                    | 5.00E+00                 |
| 7440-43-9                 | D006                       | Cadmium                                   | 6.90E-01  | Groundwater Protection                    | 5.00E-01                 |
| 7439-92-1                 | D008                       | Lead                                      | 2.50E+02  | Unrestricted Land Use (MTC A Method A)    | 5.00E+00                 |
| 7782-49-2                 | D010                       | Selenium                                  | 1.00E+01  | PQL                                       | 1.00E+01                 |
| 7440-22-4                 | D011                       | Silver                                    | 1.36E+01  | Groundwater Protection                    | 1.00E+00                 |
| 1314-62-1<br>(7440-62-2)  | (P120)                     | Vanadium pentoxide (analyzed as vanadium) | 4.00E+02  | Human Health – Direct Contact (noncancer) | 5.00E+00                 |
| <b>SW-846 Method 6020</b> |                            |   | <b>Accuracy Requirement ±20% Recovery<sup>c</sup><br/>Precision Requirement ≤35 RPD<sup>d</sup></b> |   |                          |
| 7440-38-2                 | D004                       | Arsenic <sup>e</sup>                      | 2.00E+01  | Background                                | 1.00E+00                 |
| <b>SW-846 Method 7196</b> |                            |   | <b>Accuracy Requirement ±20% Recovery<sup>c</sup><br/>Precision Requirement ≤35 RPD<sup>d</sup></b> |   |                          |
| 18540-29-9                | D007                       | Chromium (Hexavalent)                     | 5.00E-01  | PQL                                       | 5.00E-01                 |
| <b>SW-846 Method 7471</b> |                            |   | <b>Accuracy Requirement ±20% Recovery<sup>c</sup><br/>Precision Requirement ≤35 RPD<sup>d</sup></b> |   |                          |
| 7439-97-6                 | D009                       | Mercury <sup>f</sup>                      | 2.09E+00  | Groundwater Protection                    | 2.00E-01                 |
| <b>SW-846 Method 8015</b> |                            |   | <b>Accuracy Requirement ±30% Recovery<sup>c</sup><br/>Precision Requirement ≤30 RPD<sup>d</sup></b> |   |                          |
| 67-56-1                   | F003                       | Methanol                                  | 6.43E+01  | Groundwater Protection                    | 5.00E+01                 |
| <b>SW-846 Method 8260</b> |                            |   | <b>Accuracy Requirement ±30% Recovery<sup>c</sup><br/>Precision Requirement ≤20 RPD<sup>d</sup></b> |   |                          |
| 67-64-1                   | F003                       | Acetone                                   | 2.89E+01  | Groundwater Protection                    | 2.00E-02                 |
| 71-43-2                   | D018, F005                 | Benzene                                   | 2.82E-02  | Groundwater Protection                    | 5.00E-03                 |
| 71-36-3                   | U031, F003                 | <i>n</i> -Butyl alcohol (1-Butanol)       | 3.31E+00  | Groundwater Protection                    | 2.50E-01                 |

**Table H-4 Closure Performance Standards for Soil and Analytical Performance Requirements**

| CAS Number | Waste Code(s) <sup>a</sup> | Analyte  | Closure Performance Standards |  | PQL <sup>b</sup> (mg/kg) |
|------------|----------------------------|--|-------------------------------|--|--------------------------|
|            |                            |  | Value (mg/kg)                 | Basis                                  |                          |
| 75-15-0    | F005, (P022)               | Carbon disulfide   | 5.65E+00                      | Groundwater Protection                 | 5.00E-03                 |
| 56-23-5    | D019, F001, F002           | Carbon tetrachloride   | 4.60E-02                      | Groundwater Protection                 | 5.00E-03                 |
| 108-90-7   | F002                       | Chlorobenzene  | 8.74E-01                      | Groundwater Protection                 | 5.00E-03                 |
| 67-66-3    | D022                       | Chloroform   | 7.50E-02                      | Groundwater Protection                 | 5.00E-03                 |
| 108-94-1   | F003, (U057)               | Cyclohexanone  | 1.74E+02                      | Groundwater Protection                 | 1.00E-01                 |
| 123-91-1   | (U108)                     | 1,4-Dioxane  | 1.00E+01                      | Human Health – Direct Contact (cancer) | 5.00E-01                 |
| 141-78-6   | F003                       | Ethyl acetate  | 2.97E+01                      | Groundwater Protection                 | 5.00E+00                 |
| 100-41-4   | F003                       | Ethylbenzene   | 3.44E-01                      | Groundwater Protection                 | 5.00E-03                 |
| 60-29-7    | (U117), F003               | Diethyl ether [ethyl ether, ethoxyethane, or 1,1'-oxybis-ethane] | 6.85E+00                      | Groundwater Protection                 | 1.00E-02                 |
| 78-83-1    | F005                       | Isobutanol   | 9.70E+00                      | Groundwater Protection                 | 5.00E-01                 |
| 78-93-3    | D035, F005                 | Methyl ethyl ketone (MEK) (2-Butanone)                           | 1.96E+01                      | Groundwater Protection                 | 2.00E-02                 |
| 108-10-1   | F003, (U161)               | Methyl isobutyl ketone (4-Methyl-2-Pentanone)                    | 2.73E+00                      | Groundwater Protection                 | 2.00E-02                 |
| 75-09-2    | F001, F002                 | Methylene chloride   | 2.18E-02                      | Groundwater Protection                 | 5.00E-03                 |
| 127-18-4   | D039, F001, F002           | Tetrachloroethylene  | 5.30E-02                      | Groundwater Protection                 | 5.00E-03                 |
| 109-99-9   | (U213)                     | Tetrahydrofuran  | 3.00E+01                      | Groundwater Protection                 | 5.00E-02                 |
| 108-88-3   | F005                       | Toluene  | 4.65E+00                      | Groundwater Protection                 | 5.00E-03                 |
| 71-55-6    | F001, F002, (U226)         | 1,1,1-Trichloroethane  | 1.58E+00                      | Groundwater Protection                 | 5.00E-03                 |
| 79-00-5    | F002                       | 1,1,2-Trichloroethane  | 2.78E-02                      | Groundwater Protection                 | 5.00E-03                 |
| 79-01-6    | D040, F001, F002           | Trichloroethylene  | 2.64E-02                      | Groundwater Protection                 | 5.00E-03                 |
| 76-13-1    | F001, F002                 | 1,1,2-Trichloro-1,2,2-trifluoroethane                            | 1.09E+04                      | Groundwater Protection                 | 1.00E-02                 |
| 75-69-4    | F002                       | Trichlorofluoromethane   | 2.84E+01                      | Groundwater Protection                 | 1.00E-02                 |
| 75-01-4    | D043                       | Vinyl chloride   | 1.00E-02                      | PQL                                    | 1.00E-02                 |
| 1330-20-7  | F003                       | Xylenes (total)  | 1.46E+01                      | Groundwater Protection                 | 1.00E-02                 |

**Table H-4 Closure Performance Standards for Soil and Analytical Performance Requirements**

| CAS Number                | Waste Code(s) <sup>a</sup> | Analyte   | Closure Performance Standards   |   | PQL <sup>b</sup> (mg/kg)                           |
|---------------------------|----------------------------|---|---|---|--|
|                           |                            |   | Value (mg/kg)   | Basis                                     |  |
| <b>SW-846 Method 8270</b> |                            |   | <b>Accuracy Requirement ±30% Recovery<sup>c</sup><br/>Precision Requirement ≤30 RPD<sup>d</sup></b> |   |  |
| 95-48-7                   | F004                       | <i>o</i> -Cresol reported as total cresols <sup>g</sup> | 2.33E+00  | Groundwater Protection                    | 3.33E-01   |
| 121-14-2                  | D030                       | 2,4-Dinitrotoluene                                      | 3.33E-01  | PQL                                       | 3.33E-01   |
| 95-50-1                   | F002                       | 1,2-Dichlorobenzene (Ortho-dichlorobenzene)             | 7.03E+00  | Groundwater Protection                    | 3.33E-01   |
| 111-44-4                  | (U025)                     | bis (2-chloroethyl) ether (dichloroethyl ether)         | 3.33E-01  | PQL                                       | 3.33E-01   |
| 67-72-1                   | D034                       | Hexachloroethane  | 3.33E-01  | PQL                                       | 3.33E-01   |
| 98-95-3                   | F004                       | Nitrobenzene  | 3.33E-01  | PQL                                       | 3.33E-01   |
| 87-86-5                   | D037                       | Pentachlorophenol                                       | 6.60E-01  | PQL                                       | 6.60E-01   |
| 110-86-1                  | F005                       | Pyridine  | 6.60E-01  | PQL                                       | 6.60E-01   |
| <b>SW-846 Method 9012</b> |                            |   | <b>Accuracy Requirement ±20% Recovery<sup>c</sup><br/>Precision Requirement ≤35 RPD<sup>d</sup></b> |   |  |
| 57-12-5                   | (P030)                     | Cyanides, Total <sup>h</sup> (soluble cyanide salts)    | 1.94E+00  | Groundwater Protection                    | 1.00E+00   |
| <b>SW-846 Method 9056</b> |                            |   | <b>Accuracy Requirement ±20% Recovery<sup>c</sup><br/>Precision Requirement ≤35 RPD<sup>d</sup></b> |   |  |
| 64-18-6                   | (U123)                     | Formic acid (measured as Formate)                       | 7.20E+04  | Human Health – Direct Contact (noncancer) | 1.00E+01   |
| <b>Not Analyzed</b>       |                            |   | <b>Not Analyzed</b>   |   |  |
| CAS Number                | Waste Code(s)              | Analyte   | CAS Number  | Waste Code(s)                             | Analyte  |
| 75-07-0                   | (U001)                     | Acetaldehyde <sup>i</sup>                               | 1338-23-4   | (U160)                                    | MEK peroxide <sup>i</sup><br>(2-Butanone peroxide) |
| 75-36-5                   | (U006)                     | Acetyl chloride <sup>j</sup>                            | 79-46-9   | F005                                      | 2-Nitropropane <sup>i</sup>                        |
| 107-20-0                  | (P023)                     | Chloroacetaldehyde <sup>k</sup>                         | 1314-80-3   | (U189)                                    | Phosphorus pentasulfide <sup>j</sup>               |
| 110-80-5                  | F005, (U359)               | 2-Ethoxyethanol <sup>l</sup>                            | N/A   | F001, F002                                | Chlorinated fluorocarbons <sup>m</sup>             |

**Table H-4 Closure Performance Standards for Soil and Analytical Performance Requirements**

| CAS Number | Waste Code(s) <sup>a</sup> | Analyte | Closure Performance Standards |       | PQL <sup>b</sup> (mg/kg) |
|------------|----------------------------|---------|-------------------------------|-------|--------------------------|
|            |                            |         | Value (mg/kg)                 | Basis |                          |

References:

- 17-AMRP-0217, “Dangerous Waste Management Unit (DWMU) 277-T Building Closure Plan Comment Disposition, and Performance Standards for Future Solid Waste Operations Complex (SWOC) Closure Plans.”
- 17-NWP-100, “Dangerous Waste Management Unit (DWMU) 277-T Building Closure Plan Comment Disposition and Performance Standards for Future Solid Waste Operations Complex (SWOC) Closure Plans.”
- DOE/RL-92-24, *Hanford Site Background: Part 1, Soil Background for Nonradioactive Analytes*.
- ECF-HANFORD-11-0038, *Soil Background for Interim Use at the Hanford Site*.
- Ecology, 2013, “Issues Associated with Establishing Soil Cleanup Levels for Arsenic.”
- Ecology, 2019, *Cleanup Levels and Risk Calculation (CLARC) Data Tables*, Toxics Cleanup Program.
- Howard et al., 1991, *Handbook of Environmental Degradation Rates*.
- SW-846, *Test Methods for Evaluating Solid Waste: Physical/Chemical Methods*, Third Edition; Final Update V.
- WAC 173-340, *Model Toxics Control Act Cleanup Regulations*.
- 173-340-740, *Unrestricted land use soil cleanup standards*.
- 173-340-747, *Deriving soil concentrations for groundwater protection*.

Notes: Screening levels considered when developing closure performance standards were drawn from the following:

- MTCA (WAC 173-340-740, MTCA—Cleanup, *Unrestricted land use soil cleanup standards*) (Ecology, 2019, *Cleanup Levels and Risk Calculation (CLARC) Data Tables*, May 2019 data tables are most recent). MTCA Method B values represent both cancer and noncancer human health risk values from direct soil contact. The most conservative value of the two Method B published values will be used. Method A values are substituted when MTCA Method B values are not provided in the CLARC tables.
- WAC 173-340-747(4) describes the fixed parameter three-phase partitioning model. Where applicable, these values were used. Values selected were from the 25°C vadose zone. If values were not listed for 25°C, values from the 13°C vadose zone were used.
- Background levels as published in ECF-HANFORD-11-0038, *Soil Background for Interim Use at the Hanford Site*, and DOE/RL-92-24, *Hanford Site Background: Soil Background for Nonradioactive Analytes*. Background values were used at the 90<sup>th</sup> percentile of calculated Hanford Site background values.
- Closure performance standard values for all exposure pathways were provided to Ecology in July 2017 correspondence from DOE-RL (17-AMRP-0217) and which values Ecology acknowledged (17-NWP-100). Values in this table have been adjusted to remove nonviable pathways.
- Values taken from the above resources that fell below background levels were not considered.

<sup>a</sup>Many of the chemicals listed in this table also have P and U waste codes associated with them (WAC 173-303-9903, *Discarded chemical products list*). (1) These codes are listed in the table because it is unknown whether or not the waste container had a “discarded chemical product” (per WAC 173-303-081) or if it was a chemical contaminant of the waste. (2) The P and U code designations do play a part in the determination of dangerous waste criteria (WAC 173-303-100), as they indicate that chemical as either acutely hazardous (P) or dangerous (U) waste based on toxicity and/or persistence calculations. For these reasons, the P and U codes are listed in parentheses.

<sup>b</sup>Highest allowable PQL will be defined in the individual laboratory contract with CPCCo. In practice, the laboratory PQL values have the potential to be lower.

<sup>c</sup>Accuracy criteria for associated batch matrix spike percent recoveries. Evaluation based on statistical control of laboratory control samples is also performed. Precision criteria for batch laboratory replicate matrix spike analyses or replicate sample analysis.

**Table H-4 Closure Performance Standards for Soil and Analytical Performance Requirements**

| CAS Number | Waste Code(s) <sup>a</sup> | Analyte | Closure Performance Standards |       | PQL <sup>b</sup> (mg/kg) |
|------------|----------------------------|---------|-------------------------------|-------|--------------------------|
|            |                            |         | Value (mg/kg)                 | Basis |                          |

<sup>d</sup>Precision is determined by the laboratory based on historical data or statistically derived control limits. Limits are reported with the data. Where specific acceptance criteria are listed, those acceptance criteria may be used in place of statistically derived acceptance criteria.

<sup>e</sup>Arsenic – the Hanford Site closure performance standard is 20 mg/kg based on a letter (Ecology, 2013, “Issues Associated with Establishing Soil Cleanup Levels for Arsenic”), indicating that the Method A soil closure performance standard of 20 mg/kg can be used to define natural background levels when developing Method B soil closure performance standards for the Hanford Site. One of the two methods (SW-846 6010 or 6020) may be used.

<sup>f</sup>Mercury – Equation 740-1 and Equation 740-2 from WAC 173-340-740(3)(b) are used to calculate the MTCA Direct Contact Human Health soil closure performance standards. The MTCA human health direct contact soil closure performance standard for mercury is calculated to be 24 mg/kg.

<sup>g</sup>Cresols – the closure performance standard for *o*-cresol will be reported as total cresols: a total of the three isomeric forms: *o*-cresol, *m*-cresol, and *p*-cresol.

<sup>h</sup>Cyanides – Copper (P029), potassium (P098), and sodium cyanides (P106), as well as other cyanide salts not specified will be analyzed as total cyanide.

<sup>i</sup>Acetaldehyde and 2-nitropropane are listed with inhalation hazards in the CLARC Tables. However, because the inhalation pathway is not being addressed as part of this closure plan, they will not be analyzed.

<sup>j</sup>Acetyl chloride, MEK peroxide, and phosphorus pentasulfide are not listed in the CLARC Tables. They would most likely be inhalation hazards if present (based on National Institute for Occupational Safety and Health (NIOSH) chemical hazard data), so they are not being calculated as closure performance standards and will not be analyzed.

<sup>k</sup>Chloroacetaldehyde – No previous records of analysis on the Hanford Site. CAS is not listed in CLARC tables.

<sup>l</sup>2-Ethoxyethanol – Due to the extremely short half-life of 2-ethoxyethanol (between 168 and 672 hours), its presence in soil samples is highly unlikely; therefore, samples will not be analyzed for this constituent. Degradation rates from Howard et al., 1991, *Handbook of Environmental Degradation Rates*, p. 420.

<sup>m</sup>A CFC is an organic compound that contains only carbon, chlorine, and fluorine, produced as a volatile derivative of methane, ethane, and propane. Examples of CFCs include 1,1,2-trichloro-1,2,2-trifluoroethane (CFC-133) and trifluoromethane (CFC-11).

CAS = Chemical Abstracts Service

CFC = Chlorofluorocarbon

CLARC = Cleanup Levels and Risk Calculation

CPCCo = Central Plateau Cleanup Company, LLC

MEK = Methyl ethyl ketone

MTCA = Model Toxics Control Act–Cleanup

N/A = Not Applicable

PQL = Practical Quantitation Limit

RPD = Relative Percent Difference

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### 1 **H.3.10 Conditions That Will be Achieved When Closure is Complete**

2 Upon completion of the closure activities, the 271-T Cage will remain in an “as-is” state with the concrete  
3 flooring and metal chain-link fencing material remaining in place. The 271-T Cage will continue to be  
4 used for equipment and material storage in support of T Plant Complex operations. Once Ecology accepts  
5 the clean closure certification, a permit modification request will be submitted to remove the 271-T Cage  
6 DWMU closure requirements from the Permit.

## 7 **H.4 SAMPLING AND ANALYSIS PLAN**

8 Sampling and analysis of the 271-T Cage underlying soil will be conducted to confirm whether closure  
9 performance standards have been met. Sampling includes four focused soil samples (Figure H-5).  
10 Sampling and analysis will be performed in accordance with the sampling and quality standards  
11 established in this closure SAP.

### 12 **H.4.1 Sampling and Analysis Plan Requirements**

13 Sampling and analysis activities were designed using the EPA guidance document EPA/240/R-02/005,  
14 *Guidance on Choosing a Sampling Design for Environmental Data Collection for Use in Developing a*  
15 *Quality Assurance Project Plan* (EPA QA/G-5S) and Ecology Publication #94-111, and will be conducted  
16 via this SAP. The objective of the soil sampling described in this section is to determine if the closure  
17 performance standards (Table H-4) established in this closure plan pursuant to WAC 173-303-610(2)(b)(i)  
18 and WAC 173-303-610(2)(b)(ii) have been satisfied, demonstrating clean closure for the 271-T Cage.

19 The closure SAP details sampling and analysis procedures in accordance with SW-846, *Test Methods for*  
20 *Evaluating Solid Waste: Physical/Chemical Methods*, Third Edition; Final Update V; the American  
21 Society for Testing and Materials (ASTM) *Annual Book of ASTM Standards* (ASTM International, 2017);  
22 and applicable EPA guidance. Sampling and analysis activities will meet applicable requirements of  
23 SW-846, ASTM standards, and EPA-approved methods at the time of closure. This SAP was also  
24 developed using guidance from Ecology Publication #94-111, Section 7.0, Sampling and Analysis for  
25 Clean Closure, and EPA/240/R-02/005.

### 26 **H.4.2 Sampling and Analysis Schedule**

27 Closure sampling and analysis will be performed in accordance with the closure plan schedule located in  
28 Section H.6.

### 29 **H.4.3 Project Management**

30 The following subsections address project management and ensure that the project has defined goals,  
31 participants understand the goals and approaches used, and planned outputs are appropriately  
32 documented. Project management roles and responsibilities discussed in this section apply to the major  
33 activities covered under this SAP.

#### 34 **H.4.3.1 Project/Task Organization**

35 The Permittees are responsible for planning, coordinating, sampling, preparing, packaging, and shipping  
36 samples to the contract analytical laboratory. The project has the following key positions.

37 **Regulatory Representative.** Ecology will assign an Ecology employee as Project Manager responsible  
38 for oversight of the 271-T Cage closure.

39 **Project Manager and Technical Lead.** The CPCCo Project Manager provides oversight of closure  
40 activities and coordinates with the DOE-RL, Ecology, and contract management. In addition, support is  
41 provided to the project technical lead to ensure that work is performed safely and cost effectively.

1 The Project Manager (or designee) for the 271-T Cage closure sampling is responsible for direct  
2 management of sampling documents and requirements, field activities, and subcontracted tasks. The  
3 Project Manager is responsible for ensuring that project personnel are working to the approved version of  
4 the 271-T Cage Closure Plan in the Permit and for providing updates to field personnel.

5 The Project Manager works closely with QA, Health and Safety, and the Field Work Supervisor (FWS) to  
6 integrate these and other lead disciplines in planning and implementing the work scope. The Project  
7 Manager also coordinates with DOE-RL and the primary contractor management on all sampling  
8 activities. The Project Manager supports DOE-RL in coordinating sampling activities with the Regulatory  
9 Representative.

10 **Environmental Compliance Officer.** The Environmental Compliance Officer provides technical  
11 oversight, direction, and acceptance of project and subcontracted environmental work, and develops  
12 appropriate mitigation measures with a goal of minimizing adverse environmental impacts.

13 **Health and Safety.** The Health and Safety organization is responsible for coordinating industrial safety  
14 and health support within the project, as carried out through health and safety plans, job hazard analyses,  
15 and other pertinent safety documents required by federal regulation or internal primary contractor work  
16 requirements.

17 **Waste Management Lead.** The Waste Management Lead communicates policies and protocols, and  
18 ensures project compliance for storage, transportation, disposal, and waste tracking.

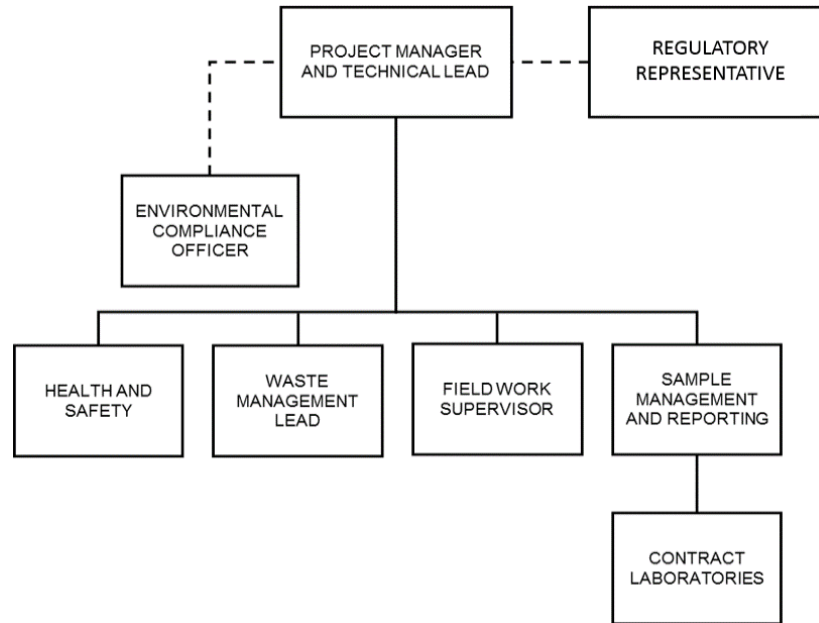
19 **Field Work Supervisor.** The FWS is responsible for planning and coordinating field sampling resources.  
20 The FWS ensures that samplers are appropriately trained and available. Additional related responsibilities  
21 include ensuring that the sampling design is achievable, understood, and can be performed as specified.

22 The FWS must document all deviations from procedures or other problems pertaining to sample  
23 collection, Chain-of-Custody (COC) protocols, analytes, sample analysis, sample transport, or  
24 noncompliant monitoring. As appropriate, such deviations or problems will be documented in the field  
25 logbook or in nonconformance report forms in accordance with internal corrective action procedures. The  
26 FWS is responsible for communicating field corrective actions to the Project Manager and for ensuring  
27 that immediate corrective actions are applied to field activities.

28 **Sample Management and Reporting.** The Permittee's sampling organization coordinates field sampling  
29 as well as laboratory analytical work, ensuring that laboratories conform to the specifications of SW-846  
30 analytical methodology at the time of closure. The sampling organization receives the analytical data from  
31 the laboratories, performs the data entry into the Hanford Environmental Information System (HEIS)  
32 database, and arranges for data validation. The sampling organization is responsible for informing the  
33 Project Manager of any issues reported by the contract analytical laboratory.

34 **Contract Laboratories.** The contract laboratories analyze samples in accordance with established  
35 procedures and provide necessary sample reports and explanation of results in support of data validation.

36 The roles described above make up the project organization structure (regarding sampling and analysis)  
37 and interact in a manner shown graphically in Figure H-4.



1 **Figure H-4 Sampling and Analysis Plan Project Organization**

2  
3 **H.4.3.2 Field Sampler Training/Certification**

4 Training records of field samplers are maintained by the sampling organization, retained in the electronic  
5 training record database, or archived with operating records. Field samplers will be collecting grab  
6 samples of the soil below the raised 271-T Cage platform for analysis to determine if closure performance  
7 standards have been met.

8 **H.4.3.3 Sampling Documents and Records**

9 The Project Manager is responsible for ensuring that the current version of the SAP is being used and  
10 providing any updates to field personnel. Version control is maintained by the administrative document  
11 control process. Changes to the SAP affecting the data needs will be submitted as a permit modification  
12 request.

13 Logbooks are required for field activities. A logbook must be identified with a unique project name and  
14 number. The individual(s) responsible for logbooks will be identified in the front of the logbook and only  
15 authorized persons may make entries in logbooks. After review, logbooks will be signed by the field  
16 manager, supervisor, cognizant scientist/engineer, or other responsible individual. Logbooks will be  
17 permanently bound, waterproof, and ruled with sequentially numbered pages. Pages will not be removed  
18 from logbooks for any reason. Entries will be made in indelible ink. Corrections will be made by marking  
19 through the erroneous data with a single line, entering the correct data, and initialing and dating the  
20 changes.

21 The Project Manager is responsible for ensuring that a project file is properly maintained. The project file  
22 will contain the records or references to their storage locations. The following items will be included in  
23 the project file, as appropriate:

- 24
- Field logbooks or operational records.
  - 25 • Global positioning system data.
  - 26 • Sample authorization forms.
  - 27 • Data forms.

- 1 • COC forms.
- 2 • Sample receipt records.
- 3 • Inspection or assessment reports and corrective action reports.
- 4 • Interim progress reports.
- 5 • Final reports.
- 6 • Laboratory data packages.
- 7 • Data verification and validation reports.

8 The contract analytical laboratory is responsible for maintaining, and having available upon request, the  
9 following items:

- 10 • Analytical logbooks.
- 11 • Raw data and Quality Control (QC) sample records.
- 12 • Standard reference material or proficiency test sample data.
- 13 • Instrument calibration information.

14 Records will be stored in accordance with Section H.1.4.4.

#### 15 **H.4.4 Sampling Design and Analysis**

16 The sampling design includes input parameters used to determine the number and location of samples.  
17 The primary purpose of sampling the soil is to determine if analytical results meet closure performance  
18 standards (Table H-5).

##### 19 **H.4.4.1 Sampling Process Design**

20 This SAP is based on guidance from Ecology Publication #94-111, Section 7.0, to determine the type of  
21 sampling design that will be used to demonstrate clean closure. When designing the sampling plan, both  
22 focused and grid sampling methods were considered. The basis for sampling is described in the following  
23 paragraphs.

24 **Focused (Judgmental) Soil Sampling.** As identified in Ecology Publication #94-111, Section 7.2.2,  
25 Focused Sampling, this method is selective sampling of areas where contamination is expected or releases  
26 have been documented.

27 Focused sampling should be conducted in addition to grid sampling where there is evidence of leaks or  
28 spills or potential for a dangerous waste constituent to migrate. Focused sampling could involve liner  
29 sampling along a drainage-way, boundary, or other linear dimension. Likely areas for focused sampling  
30 include, but are not limited to:

- 31 • Containers, tanks, waste piles, or any other units (such as ancillary pipes) in contact with soil;
- 32 • Below any sumps or valves;
- 33 • Load or unload areas;
- 34 • Storage units with underlying pavements or concrete that appears to be cracked or broken; and
- 35 • Areas receiving runoff or discharge from DWMUs, such as a ditch, a swale, or the discharge  
36 point down gradient from a pipe.

37 Evidence for additional areas of focused sampling could include:

- 38 • Visual or olfactory evidence of contamination including evidence based on direct reading field  
39 instrumentation or field test kits;
- 40 • Knowledge, such as reports by employees, inspectors, or others that releases have or may have  
41 occurred;

- 1 • Length of time the unit has been in existence;
- 2 • Entries into the unit operating record; and
- 3 • Soil gas surveys or soil borings.

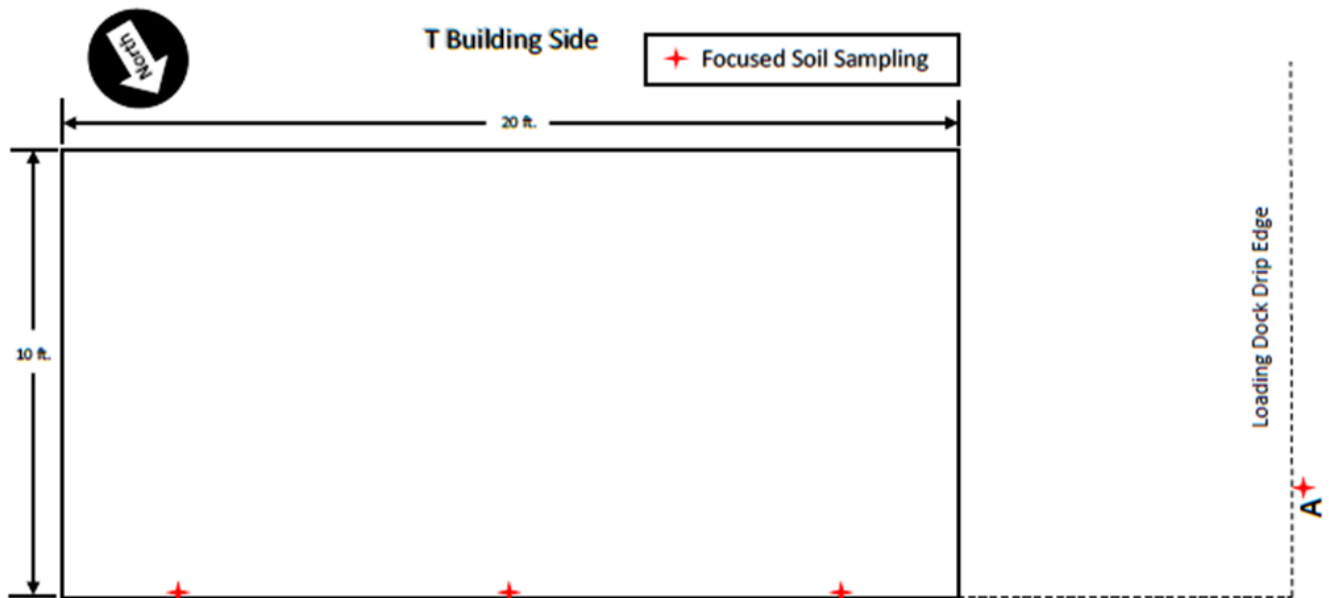
4 Per Ecology’s visual inspection (Section H.3.2) and Ecology’s professional judgment, focused sample  
5 locations are identified for the soil beneath the 271-T Cage platform. Four soil sample locations beneath  
6 the cage and loading dock edge have been selected to demonstrate clean closure of the soil. Three sample  
7 locations are directly below the front edge of the 271-T Cage and an additional sample is located to the  
8 right underneath the low point/edge of the loading dock (Figure H-5).

9 The 271-T Cage DWMU lacks a berm to prevent waste releases from the unit to the soil, therefore the  
10 four soil samples (three located near the front edge, and one located outside the unit boundary) are  
11 identified based on professional judgement.

12 Selection of focused sampling units (i.e., the number and location of samples) is generally based on  
13 knowledge of the feature or condition under investigation and on professional judgment. Focused  
14 sampling is distinguished from probability-based sampling in that inferences are based on professional  
15 judgment, not statistical scientific theory. Therefore, conclusions about the target population are limited  
16 and depend entirely on the validity and accuracy of professional judgment.

17 The use of statistical evaluation for focused data is not possible. Any focused data must be reviewed  
18 directly against the closure performance standards as to whether they are above or below the standards.

19



20 **Figure H-5 271-T Cage Sampling Locations**

21

#### 22 **H.4.4.2 Sampling Methods and Handling**

23 The grab sample matrix will consist of soil collected in clean sample containers. Soil will be collected at a  
24 depth of no more than 15 cm (6 in.) below ground surface, unless staining or discoloration indicates  
25 contamination is below that depth. For the purpose of this SAP, ground surface is defined as the exposed  
26 surface layer beneath the 271-T Cage once loose gravel has been removed. Once the soil is collected, the  
27 sampled media will be screened to remove material larger than approximately 2 mm (0.08 in.) in  
28 diameter, which allows for a larger surface area-to-volume ratio. This ratio increases the likelihood of

1 identifying any potential contamination in the sample. Samples will be stored out of direct sunlight and  
2 cooled to  $\leq 6^{\circ}\text{C}$ , then delivered to the laboratory for analysis.

3 To ensure sample and data usability, sampling will be performed in accordance with established sampling  
4 practices, procedures, and requirements pertaining to sample collection, collection equipment, and sample  
5 handling. Sampling includes the following:

- 6 • Preparation and review of sampling paperwork such as COCs or labels.
- 7 • Sample container and equipment preparation.
- 8 • Field walk down of sample area (includes locating and marking sample locations and sample  
9 boundary areas).
- 10 • Sample collection.
- 11 • Sample packaging and shipping.

12 Sample preservation and holding time requirements are specified in Table H-5. These requirements are in  
13 accordance with the analytical method specified. The final container type and volumes will be identified  
14 on the sampling authorization form and COC form.

15

**Table H-5 Preservation, Container, and Holding Time Requirements for Soil Samples**

| <b>EPA Method</b> | <b>Analysis (Analytes)</b>   | <b>Preservation Requirement</b> | <b>Holding Time</b>   | <b>Bottle Type</b> |
|-------------------|--|---------------------------------|---|--------------------|
| 6010              | ICP-AES (Metals)   | None                            | 180 days  | G/P                |
| 6020              | ICP-MS (Metals)  | None                            | 180 days  | G/P                |
| 7196              | Colorimetric (Hexavalent Chromium)                                 | Cool $\leq 6^{\circ}\text{C}$   | 30 days prior to extraction;<br>7 days after extraction                     | G/P                |
| 7471              | Cold Vapor atomic absorption (Mercury)                             | Cool $\leq 6^{\circ}\text{C}$   | 28 days   | G/P                |
| 8015              | GC/Flame Ionization Detector (Non-halogenated Organics [Methanol]) | Cool $\leq 6^{\circ}\text{C}$   | 14 days   | G                  |
| 8260              | GC/MS (Volatile Organic Compounds)                                 | Frozen*                         | 14 days   | G                  |
| 8270              | GC/MS (Semivolatile Organic Compounds)                             | Cool $\leq 6^{\circ}\text{C}$   | 14 days prior to extraction;<br>40 days after extraction                    | Amber Glass        |
| 9012              | Colorimetric (Total Cyanide)                                       | Cool $\leq 6^{\circ}\text{C}$   | 14 days from sampling to extraction;<br>40 days from extraction to analysis | G/P                |
| 9056              | Ion Chromatography (Inorganic anions [Formic acid as Formate])     | Cool $\leq 6^{\circ}\text{C}$   | 28 days   | G/P                |

References: SW-846, *Test Methods for Evaluating Solid Waste: Physical/Chemical Methods*, Third Edition; Final Update V.

\*Preservation techniques for soil samples collected include refrigeration immediately following collection (placing on ice) and freezing overnight prior to shipping. Holding times are from sampling to analysis unless specified otherwise.

AES = Atomic Emission Spectrometry

ICP = Inductively Coupled Plasma

EPA = U.S. Environmental Protection Agency

MS = Mass Spectrometry

GC = Gas Chromatography

G/P = Glass/Plastic

16

1 A sampling and data-tracking database (e.g., HEIS) is used to track the samples from the point of  
2 collection through the laboratory analysis process. HEIS sample numbers are issued to the sampling  
3 organization for the project. Each sample is identified and labeled with a unique HEIS sample number.

4 To prevent potential contamination of the samples, clean equipment will be used for each sampling  
5 activity. Equipment used during sampling will be decontaminated or disposed of and managed as newly  
6 generated waste in accordance with Section H.3.6. Level I EPA pre-cleaned sample containers will be  
7 used for samples collected for chemical analysis. Container sizes may vary, depending on  
8 laboratory-specific volumes/requirements for meeting the PQL.

9 The date and time of sample collection, and the sample location, depth, and corresponding HEIS numbers  
10 will be documented in the sampler's field logbook. A custody seal (e.g., evidence tape) will be affixed to  
11 each sample container (except for Volatile Organic Analysis [VOA] sample containers) or the sample  
12 collection package in such a way as to indicate potential tampering. The custody seal will be inscribed  
13 with the sampler's initials and date. Custody tape is not applied directly to VOA sample containers based  
14 on the potential for affecting analyte results or fouling of laboratory equipment. Alternatively, VOA vials  
15 are placed in a sealable plastic bag affixed with custody seals and any other required  
16 labels/documentation.

17 Data verification and validation will also note any issues with sample collection and analysis. Each  
18 sample container will be labeled with the following information on firmly affixed, water-resistant labels:

- 19 • Sample authorization form and form number.
- 20 • HEIS number.
- 21 • Sample collection date and time.
- 22 • Sampler identification (e.g., initials).
- 23 • Analysis required.
- 24 • Preservation method (if applicable).
- 25 • COC identification number.

26 In addition to the container label information, sample records must include:

- 27 • Sample location.
- 28 • Matrix (e.g., soil).

29 Sample custody will be maintained in accordance with existing Hanford Facility protocols to ensure  
30 maintenance of sample integrity throughout the analytical process. COC protocols will be followed  
31 throughout sample collection, transfer, analysis, and disposal to ensure that sample integrity is  
32 maintained. A COC record is initiated in the field at the time of sampling and will accompany each set of  
33 samples shipped to any laboratory. At a minimum, the following information must be identified on a  
34 completed COC record:

- 35 • Collector(s) names.
- 36 • Project designation.
- 37 • Unique sample numbers.
- 38 • Date, time, and location (or traceable reference thereto) of sample collection.
- 39 • Chain of possession information (i.e., signatures/printed names of all individuals involved in the  
40 transfer of sample custody and storage locations, dates of receipt and relinquishment).

41 Additional information regarding the sample and specific analytical instructions may also be documented.

1 Discrepancies with the sample material (unusual color, texture, or odor), collection techniques, containers,  
2 or transfer packages are noted in the field logbook, communicated with the Project Manager, and  
3 corrective actions are initiated. For example, where a custody seal is damaged or missing, each case is  
4 individually reviewed for usability of the sample. The damaged or missing seal and action taken will be  
5 documented in the final data package. Data verification and validation will also note any issues with  
6 sample collection and analysis.

7 Contaminated environmental media and newly generated waste resulting from sampling activities will be  
8 handled in accordance with all applicable requirements of WAC 173-303-170 through WAC 173-303-230  
9 as outlined in Sections H.3.5 and H.3.6.

#### 10 **H.4.4.3 Sampling and Analysis Requirements to Address Removal of Contaminated Soil**

11 If focused soil sample results based on direct comparison (Section H.4.4.1) indicate contamination above  
12 closure performance standards, then sample location(s) will be remediated to remove contaminated soil.  
13 Following remediation, confirmatory sampling will be performed in accordance with this closure SAP.  
14 Analytical results of confirmatory sample(s) collected at focused soil sample location(s) will be directly  
15 compared to the closure performance standards to confirm remediation efforts were effective and the area  
16 is clean. If after remediation the soil does not meet closure performance standards, then the Permittees  
17 will meet with Ecology to determine a path forward for closure. Resulting changes to this closure plan  
18 will be submitted to Ecology as a permit modification request in accordance with Permit Condition I.C.3.

#### 19 **H.4.4.4 Analytical Methods**

20 All analyses and testing will be performed consistent with this closure plan, laboratory contracts, and  
21 laboratory analytical procedures at the time of closure. The contracted analytical laboratory must achieve  
22 the lowest PQLs consistent with the selected analytical method (identified in Table H-4) in order to  
23 confirm that the closure performance standards are met.

#### 24 **H.4.4.5 Quality Control**

25 QC procedures must be followed in the field and laboratory to ensure that reliable data are obtained. Field  
26 QC samples will be collected to evaluate the potential for cross-contamination and provide information  
27 pertinent to field sampling variability. Field QC samples include the collection of:

- 28 • Field trip blanks.
- 29 • Field transfer blanks.
- 30 • Equipment rinsate blanks.
- 31 • Field duplicates.

32 Laboratory QC samples estimate the precision and bias of the analytical data. Laboratory QC samples  
33 include:

- 34 • Method blanks.
- 35 • Laboratory duplicates.
- 36 • Matrix spikes.
- 37 • Matrix spike duplicates.
- 38 • Surrogates.
- 39 • Laboratory control samples.

40 Field and laboratory QC samples are summarized in Table H-6.

**Table H-6 Project Quality Control Sampling Summary**

| QC Sample Type             | Frequency  | Characteristics Evaluated  |
|----------------------------|--|--|
| <b>Field QC</b>            |  |  |
| Field Trip Blanks          | One per 20 samples, minimum of one per decision unit       | Field trip blanks are used to assess contamination from sample containers or during transportation and storage procedures.   |
| Field Transfer Blanks      | One per day that volatile organic compounds are sampled    | Field transfer blanks are used to assess contamination from surrounding sources during sample collection.  |
| Equipment Rinsate Blanks   | One per 20 samples per analytical method                   | Equipment rinsate blanks are used to measure the cleanliness of sampling equipment and effectiveness of equipment decontamination procedures.<br>Equipment rinsate blanks are not required if only disposable equipment is used, or if rinsing between samples is not practical (e.g., core drilling equipment). |
| Field Duplicates           | One per 20 samples with a minimum of one per decision unit | Field duplicates are used to assess the precision of the entire data collection activity, including sampling, analysis, and site heterogeneity.  |
| <b>Laboratory QC*</b>      |  |  |
| Method Blanks              | One per batch  | Method blanks measure contamination associated with laboratory sample preparation and analysis.  |
| Laboratory Duplicates      | One per laboratory analytical batch                        | Laboratory duplicates measure laboratory reproducibility and precision.  |
| Matrix Spikes              | One per laboratory analytical batch                        | The matrix spike recovery measures the effects of interferences in the sample matrix and reflects the accuracy of the determination.   |
| Matrix Spike Duplicates    | One per laboratory analytical batch                        | The relative percent difference between matrix spikes and matrix spike duplicates measures the precision of a given analysis.  |
| Surrogates                 | Added to each sample and QC (laboratory and field) sample  | Surrogate standards are added prior to extraction of the sample to evaluate accuracy, method performance, and extraction efficiency.   |
| Laboratory Control Samples | One per laboratory analytical batch                        | The laboratory control samples measure the accuracy of the analytical method.  |

\*Batching across projects is allowed for similar matrices.

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**H.4.5 Data Review, Verification, Validation, and Usability Requirements**

Analytical results will be received from the contract analytical laboratory, loaded into a database (e.g., HEIS), and verified in accordance with Section H.4.5.1. A total of 5 percent of the data will be validated as described in Section H.4.5.2. A Data Quality Assessment (DQA) will be conducted to ensure the output of the DQO process provided appropriate values (Section H.4.5.3).

1 **H.4.5.1 Data Verification**

2 Verification activities ensure analytical data in the database were properly uploaded and reflect the  
3 contract laboratory program equivalent data packages. The steps outlined below will consider both the  
4 primary and QC samples. Activities will include, but are not limited to, the following:

- 5 • Amount of data requested matches the amount of data received (number of samples for requested  
6 methods of analytes).
- 7 • Correct procedures/methods are used.
- 8 • Issues with sample collection and analysis are noted.
- 9 • Documentation/deliverables are complete.
- 10 • Hard copy and electronic versions of the data are identical.
- 11 • Data is reasonable based on analytical methodologies.

12 **H.4.5.2 Data Validation**

13 The contract analytical laboratory supplies the equivalent of contract laboratory program analytical data  
14 packages intended to support data validation by the third party. These data packages are supported by QC  
15 test results and raw data. Data validation includes both primary and QC samples, and considers issues  
16 with sample collection and analysis.

17 Controls are in place to preserve the data sent to the validators, such as allowing only additions to be  
18 made, not changes to the raw data. The format and requirements for data validation activities are based on  
19 the most current version of EPA-540-R-08-01, *National Functional Guidelines for Superfund Organic*  
20 *Methods Data Review* (OSWER 9240.1-48), and EPA-540-R-10-011, *National Functional Guidelines for*  
21 *Inorganic Superfund Data Review* (OSWER 9240.1-51). As defined by the validation guidelines,  
22 5 percent of the analytical results will undergo Level C validation.

23 **H.4.5.3 Data Quality Assessment**

24 A DQA will be performed on the final data using the guidance in EPA/240/B-06/002, *Data Quality*  
25 *Assessment: A Reviewer's Guide* (EPA QA/G-9R), and implementing the specific requirements in  
26 Sections H.4.5.1 through H.4.5.2.

27 **H.4.6 Revisions to the Sampling and Analysis Plan and Constituents to be Analyzed**

28 Changes to the SAP may be necessary due to unexpected events during closure. An unexpected event  
29 would be an event outside the scope of the SAP or a condition that inhibits implementation of the SAP as  
30 written. Revisions to the SAP will be submitted no later than 30 days after the unexpected event as a  
31 permit modification request. [WAC 173-303-610(3)(b)]

32 **H.5 CONFIRMATION AND CERTIFICATION OF CLOSURE ACTIVITIES**

33 Confirmation of closure will be performed using methods defined in Section H.5.1. Closure certification  
34 is performed by an Independent Qualified Registered Professional Engineer (IQRPE) (Section H.5.2).  
35 Certification will be submitted to Ecology as described in Section H.5.3, and the conditions of the  
36 DWMU after closure are described in Section H.3.10. The timing of closure is described in Section H.6.

37 **H.5.1 Confirmation of Clean Closure**

38 The 271-T Cage DWMU will be clean closed through confirmation of successful decontamination of the  
39 concrete by removing at least 0.6 cm (~1/4 in.) of the surface and treating to a "clean debris surface"  
40 (Section H.5.1.1); and confirmation that samples of the underlying soil meet soil closure performance  
41 standards (Table H-5).

1 **H.5.1.1 Confirmation of Clean Debris Surface**

2 On completion of decontamination of the concrete surface, the area will be visually inspected to verify  
3 whether the “clean debris surface” standard, as defined below, has been met.

4 The following definition of a “clean debris surface” standard is identified in 40 § CFR 268.45, Table 1,  
5 footnote 3:

6 “Clean debris surface” means the surface, when viewed without magnification, shall be  
7 free of all visible contaminated soil and hazardous waste except that residual staining  
8 from soil and waste consisting of light shadows, slight streaks, or minor discolorations,  
9 and soil and waste in cracks, crevices, and pits may be present provided that such staining  
10 and waste and soil in cracks, crevices, and pits shall be limited to no more than 5% of  
11 each square inch of surface area.

12 This confirmation step will be documented. Documentation will include photos, locations and dimensions  
13 of residual staining or waste remaining, cracks, crevices, or pits (if any). Staining or waste remaining on  
14 the surface will be calculated to confirm whether the impacted area is less than 5 percent of the surface.  
15 Once it has been determined that the “clean debris surface” standard has been met, then the concrete  
16 surfaces shall have achieved the closure performance standard for concrete, and that portion of  
17 271-T Cage will be considered clean.

18 If a “clean debris surface” is not achieved for the concrete surfaces after initial treatment the Permittees  
19 will continue to remove additional layers of concrete to achieve a “clean debris surface.” If a “clean  
20 debris surface” cannot be achieved then the Permittees will meet with Ecology to determine a path  
21 forward for closure. Resulting changes to this closure plan will be submitted to Ecology as a permit  
22 modification request in accordance with Permit Condition I.C.3.

23 **H.5.1.2 Confirmation of Soil Sample Results**

24 Soil sample results from the contract analytical laboratory will be reviewed to confirm that target analytes  
25 have met closure performance standards (Table H-4). Once it has been determined that soil sample results  
26 have met closure performance standards, then the soil beneath the 271-T Cage will be considered clean.

27 Once clean closure has been confirmed for the 271-T Cage DWMU, a closure certification will be  
28 prepared in accordance with Section H.5.3.

29 **H.5.2 Role of the Independent Qualified Registered Professional Engineer**

30 An IQRPE will be retained to provide certification of the closure as required by WAC 173-303-610(6). The  
31 IQRPE will be responsible for observing field activities and reviewing documents associated with clean  
32 closure of the 271-T Cage DWMU. At a minimum, the following field activities will be completed:

- 33
- 34 • Review 271-T Cage visual inspection documentation.
  - 35 • Observe and/or review decontamination of the concrete surface.
  - 36 • Verify that the concrete surface meets the “clean debris surface” standard.
  - 37 • Verify that locations of soil samples are as specified in the SAP.
  - 38 • Observe and/or review soil sampling activities.
  - 39 • Review sampling procedures and results.
  - 40 • Observe and/or review contaminated environmental debris removal (as applicable).
  - 41 • Observe and/or review newly generated waste management and disposition records.
  - Verify that closure activities were performed in accordance with this closure plan.

1 The IQRPE will record observations and reviews in a written report that will be retained in the operating  
2 record. The resulting report will be used to develop the clean closure certification, which will then be  
3 submitted to Ecology.

### 4 **H.5.3 Closure Certification**

5 Within 60 days of completion of closure of the 271-T Cage DWMU, a certification that the DWMU has  
6 been closed in accordance with the specifications in this closure plan will be submitted to Ecology by  
7 registered mail or other means that establish proof of receipt (including applicable electronic means). The  
8 certification will be signed by the Permittees and by the IQRPE. At the time of the closure certification  
9 submittal, the Permittees will submit to Ecology information to support the closure certification.  
10 [WAC 173-303-610(6)]

11 The supporting information will include at least the following:

- 12 • All field notes and photographs related to closure activities.
- 13 • A description of any minor deviations from this closure plan and justification for these deviations.
- 14 • Documentation of the removal and final disposition of any unanticipated contaminated  
15 environmental media.
- 16 • Documentation of the removal and final disposition of any newly generated waste.
- 17 • All laboratory and/or field data, including sampling procedures, sampling locations, QA/QC  
18 samples, and COC procedures for all samples and measurements, including samples and  
19 measurements taken to determine background conditions and determine or confirm clean closure.
- 20 • A summary report that identifies and describes the data reviewed by the IQRPE, and tabulation of  
21 the analytical results of samples taken to determine and confirm clean closure performance  
22 standards were met.
- 23 • Description of the 271-T Cage DWMU appearance at completion of closure, including what parts  
24 of the former unit, if any, will remain after closure.

### 25 **H.6 CLOSURE SCHEDULE AND TIME FRAME**

26 Closure activities will take longer to complete<sup>1</sup> than 180 days after the effective date of the approved  
27 permit modification incorporating this closure plan. The permit modification request to extend completion  
28 of closure has set the revised date of closure completion by March 14, 2027. This request also had the  
29 required information on steps to be taken to prevent threats to human health and the environment.  
30 [WAC 173-303-610(4)(b)]

31 Should an unexpected event occur and an extension to the revised closure activity expiration date be  
32 deemed necessary, a permit modification request will be submitted to Ecology for approval at least  
33 30 days prior to the March 14, 2027, expiration date. [WAC 173-303-610(4)(c)]

34 The permit modification request will include the statement that closure activities, will of necessity, take  
35 longer than the March 14, 2027, date to complete, and the supporting basis for the statement. The permit  
36 modification request will also include necessary information demonstrating that all steps to prevent  
37 threats to HHE have been and will continue to be taken, including compliance with all applicable permit  
38 requirements. [WAC 173-303-610(4)(b)]

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<sup>1</sup>The closure timeline was extended from March 14, 2024, to March 14, 2025, through approval of Class <sup>1</sup>1 Permit Modification PCN-271TCAGE-2024-01 and was extended again from March 14, 2025, to March 14, 2026, through approval of Class <sup>1</sup>1 Permit Modification PCN-271TCAGE-2025-01. The closure timeline is extended from March 14, 2026, to March 14, 2027, through approval of Class <sup>1</sup>1 Permit Modification PCN-271TCAGE-2025-02. The permit modification incorporating this closure plan was issued on August 17, 2023 (8C.2023.3F). The original date for closure activity completion was March 14, 2024.

1 The closure certification will be submitted to Ecology within 60 days following completion of closure  
2 activities at 271-T Cage DWMU (Table H-7 and Figure H-6).

3

**Table H-7 271-T Cage Dangerous Waste Management Unit Closure Schedule**

| <b>Activity</b>                                   | <b>Description</b>  | <b>Duration</b>              |
|---|---|------------------------------|
| <b>Closure Activities</b>                         |   |                              |
| Remove All Waste                                  | Package and ship dangerous and mixed waste to a RCRA permitted facility for treatment, storage, or disposal.  | Completed<br>(Section H.3.1) |
| Records Review                                    | Perform review of 271-T Cage container storage, operating, and inspection records.  | Completed<br>(Section H.3.2) |
| Perform Visual Inspection of the 271-T Cage       | Inspect concrete surface for dangerous or mixed waste related staining.   | Completed<br>(Section H.3.2) |
|   | Inspect for visible holes, cracks, crevices, pits, joints/seams, or other breaches in structural integrity. Identify focused sampling locations (as applicable).  |                              |
| Address Concrete Surface of the 271-T Cage        | Decontaminate the 271-T Cage concrete surface as defined in Section H.3.4.  | 100 Days                     |
|   | If necessary, remove contaminated concrete (Section H.4.4).   |                              |
| Address Soil Beneath 271-T Cage                   | Perform focused soil sampling and analysis in accordance with SAP (Section H.4.4).  | 70 Days                      |
|   | Perform data validation/verification and data quality assessment (Section H.4.5).   |                              |
|   | If necessary, remove contaminated environmental media, resample, and analyze (Section H.4.4).   |                              |
| Confirm Clean Closure                             | Review sample results from contract analytical laboratory. Ensure closure performance standards were met (Section H.5.1).   | 10 Days                      |
| <b>Closure Certification</b>                      |   |                              |
| Permittees and IQRPE Submit Closure Certification | Within 60 days of completion of closure activities, submit certification to Ecology that the DWMU has been closed in accordance with the specifications in the approved closure plan (Section H.5.2 and H.5.3). | 60 Days                      |

Reference: WAC 173-303-610, Dangerous Waste Regulations, *Closure and post-closure*.

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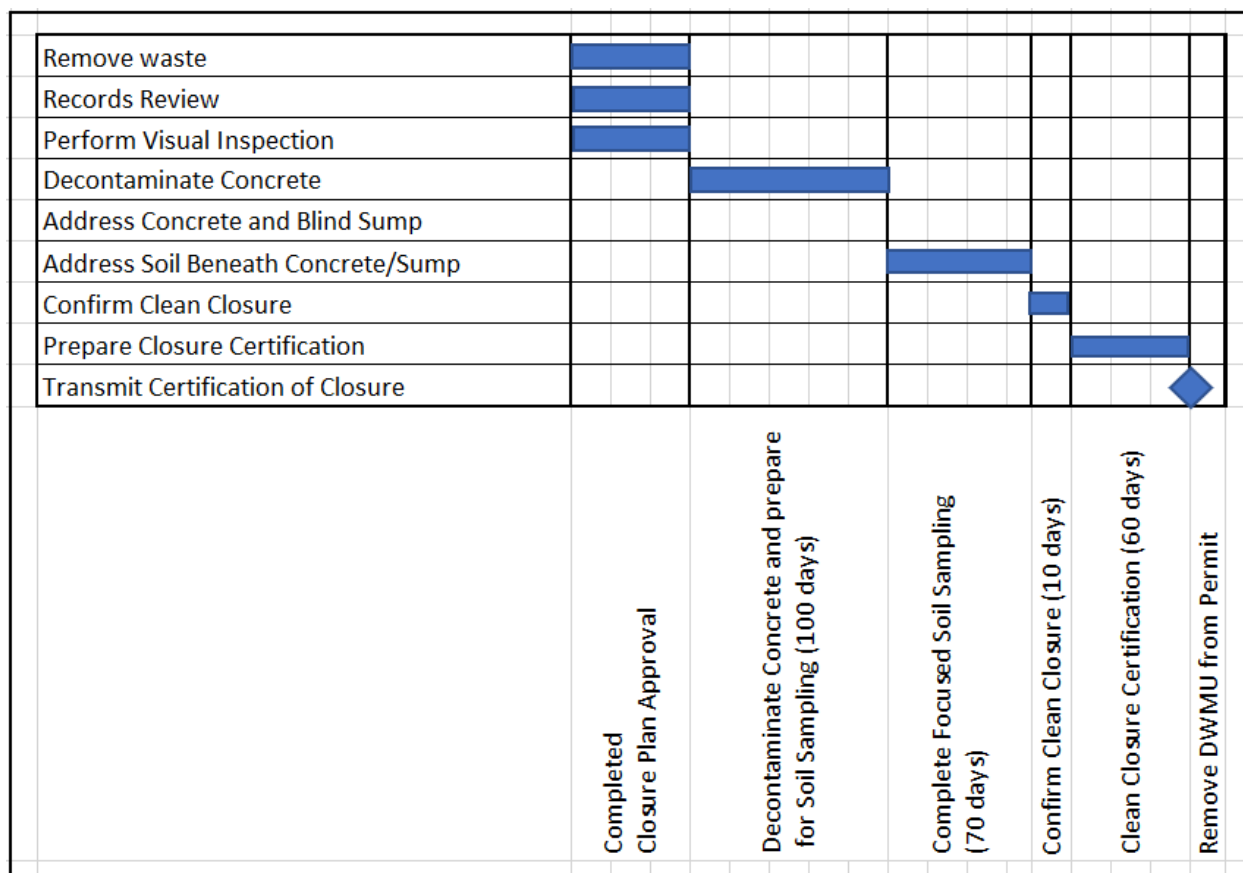


Figure H-6 271-T Cage Closure Schedule Activities

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**H.7 CLOSURE COSTS**

An annual report outlining updated projections of anticipated closure costs for the Hanford Facility treatment, storage, and disposal units is not required per Permit Condition II.H.

**H.8 REFERENCES**

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**271-T CAGE  
ATTACHMENT A  
T PLANT 271-T CAGE VISUAL INSPECTION  
SUPPORTING DOCUMENTATION**

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### T Plant Complex 271-T Cage Container Storage Area

**Purpose:**

A visual inspection walkdown of the T Plant Complex outdoor 271-T Cage container storage area was performed to determine if there is any evidence of spills and/or leaks from waste packages containing dangerous waste that was stored at this location from past operations. The inspection was to identify and document by photographing any waste related staining of the storage area surface (i.e., gravel and soil), and to denote any remaining waste related items.

The inspection was performed on August 15, 2013 by Brett M. Barnes (CHPRC) Environmental Compliance Officer.

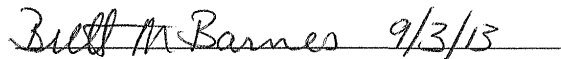
**Results:**

No staining of any kind was identified on the concrete storage area surface. Area was thoroughly photographed.

Housekeeping, if determined necessary, will be performed on the area prior to closure.

**Signature/Date:**

Brett M. Barnes:

 9/3/13