



Drawing Change Notice

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CHANGE DOCUMENT NO.
24590-BOF-MEN-DEP-00001

JOB NO. 24590	TITLE FOR CHANGE NOTICE Material Change for DEP-EVAP-00001 and DEP-RBLR-00001 Body Flanges and Location Change for DEP-EVAP-00001 Trunnions		
DOCUMENT NUMBER		REV	DOCUMENT NUMBER
24590-BOF-ME-DEP-00001001		1	24590-BOF-ME-DEP-00002001
24590-BOF-MVD-DEP-00009		1	24590-BOF-MBD-DEP-00001

PART OF DESIGN CHANGE PACKAGE (DCP)? Yes No
DCP not required since the 8 week walkdown prior to start-up has not been completed

JUSTIFICATION FOR CHANGE
Changes are for cost savings and do not impact the functionality of the component.

MARGIN ANALYSIS
Is the drawing a line list or equipment datasheet AND is the change associated with a Q SCC? Yes No

Supersedes Change Document Yes No

ECN Needed Yes No

REQUIREMENTS REVIEW
Client Approval Required Yes No Interface Resolution Required * Yes No

Address any "yes" answers in the description

DESCRIPTION OF CHANGE

24590-BOF-ME-DEP-00001001 Rev. 1: Change Material Callout #8 at coordinate B-3 to "ASME SA-182 Type F-316L (S31603) ANSI/ASME Forged Flange with ASME SB575, Type C-22 (UNS N06022) Lined Face"

24590-BOF-ME-DEP-00001001 Rev. 1: Change Callout For Manway at coordinate D-6 to "USE RFSO FLANGE ASME B16.5 CL150 AND/OR ASME APPENDIX-2 FLANGE DESIGN" and Change the Material Callout to Material Callout #8

24590-BOF-ME-DEP-00001001 Rev. 1: Change the Lifting Trunnion Dimension callout at coordinate E-5 to " 14' – 7 7/16" "

24590-BOF-ME-DEP-00002001 Rev. 1: Change Material Callout #6 at coordinate G-2 to "ASME SA-182 Type F-316L (S31603) ANSI/ASME Forged Flange with ASME SB575, Type C-22 (UNS N06022) Lined Face"

24590-BOF-MVD-DEP-00009 Rev. 1: Update Materials of Construction to add row for vessel body flange and manway flange material that reads: "ASME SA-182 Type F-316L (S31603) ANSI/ASME Forged Flange with ASME SB575, Type C-22 (UNS N06022) Lined Face"

24590-BOF-MBD-DEP-00001 Rev. 1: Update Materials of Construction to "ASME SA-182 Type F-316L (S31603) ANSI/ASME Forged Flange with ASME SB575, Type C-22 (UNS N06022) Lined Face" for the Body/Head Flange

ORIGINATOR Bryant Leung – Mechanical Systems	Originator By: Bryant Leung - bleung1 Org Name: Placed: Jul 31, 2017	CHECKER Jack Poberezny - Mechanical Systems	Checked By: Jack Poberezny - jtpober1 Org Name: Bechtel Placed: Jul 31, 2017
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Approval(s)*

Title- Mechanical Systems EGS Yo Approved By: Youssef Mohammad-Zadeh - ymohamma Org Name: NSE Placed: Jul 31, 2017	Title- Project Engineer Stan Crow <i>ARCrow 7/31/17</i>
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Date (inserted by final approver): 7/31/17

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