

**211-T PAD  
ADDENDUM H  
CLOSURE PLAN  
CHANGE CONTROL LOG**

Change Control Logs ensure that changes to this unit are performed in a methodical, controlled, coordinated, and transparent manner. Each unit addendum will have its own change control log with a modification history table. The “**Modification Number**” represents Ecology’s method for tracking the different versions of the permit. This log will serve as an up to date record of modifications and version history of the unit.

Modification History Table

Modification Date	Modification Number

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36

**TABLE OF CONTENTS**

H.1 Introduction ..... 7

H.1.1 Unit Description ..... 8

H.1.2 Maximum Waste Inventory ..... 10

H.1.3 Personnel Safety and Training Requirements..... 10

H.1.3.1 Health and Safety Requirements ..... 10

H.1.3.2 Training Requirements ..... 10

H.1.4 Maintenance and Security During Closure..... 11

H.1.4.1 Inspections..... 11

H.1.4.2 Facility Security..... 11

H.1.4.3 Preparedness, Prevention, Emergency Procedures..... 12

H.1.4.4 Facility Recordkeeping..... 13

H.1.5 Facility Contact Information..... 13

H.2 Closure Performance Standards..... 13

H.3 Closure Activities ..... 14

H.3.1 Removal of Wastes and Waste Residues..... 14

H.3.2 Operating Records Review and Visual Inspection ..... 14

H.3.3 Unit Components, Parts, and Ancillary Equipment..... 16

H.3.4 Decontamination..... 16

H.3.5 Identifying and Managing Contaminated Environmental Media ..... 17

H.3.6 Identifying and Managing Waste Generated During Closure..... 17

H.3.7 Closure Performance Standards for Soil..... 18

H.3.8 Closure Performance Standards for Concrete..... 19

H.3.9 Development of Closure Performance Standards..... 19

H.3.10 Conditions that will be Achieved when Closure is Complete ..... 23

H.4 Sampling and Analysis Plan ..... 24

H.4.1 Sampling and Analysis Plan Requirements..... 24

H.4.2 Sampling and Analysis Schedule..... 24

H.4.3 Project Management ..... 24

H.4.3.1 Project/Task Organization ..... 24

H.4.3.2 Field Sampler Training/Certification..... 26

H.4.3.3 Sampling Documents and Records..... 26

1 H.4.4 Sampling Design and Analysis ..... 27  
2 H.4.4.1 Sampling Process Design ..... 27  
3 H.4.4.2 Sampling Methods and Handling ..... 30  
4 H.4.4.3 Sampling and Analysis Requirements to Address Removal of Contaminated Soil and  
5 Concrete..... 32  
6 H.4.4.4 Analytical Methods..... 32  
7 H.4.4.5 Quality Control ..... 33  
8 H.4.5 Data Review, Verification, Validation, and Usability Requirements ..... 34  
9 H.4.5.1 Data Verification ..... 34  
10 H.4.5.2 Data Validation..... 34  
11 H.4.5.3 Data Quality Assessment..... 35  
12 H.4.6 Revisions to the Sampling and Analysis Plan and Constituents to be Analyzed..... 35  
13 H.5 Confirmation and Certification of Closure Activities..... 35  
14 H.5.1 Confirmation of Clean Closure..... 35  
15 H.5.1.1 Confirmation of Site-Specific Decontamination ..... 35  
16 H.5.1.2 Confirmation of Soil Sample Results ..... 36  
17 H.5.2 Role of the Independent Qualified Registered Professional Engineer..... 36  
18 H.5.3 Closure Certification..... 36  
19 H.6 Closure Schedule and Time Frame..... 37  
20 H.7 Closure Costs..... 39  
21 H.8 References ..... 39

22  
23 **TABLES**  
24 Table H-1 Training Matrix for the 211-T Pad Dangerous Waste Management Unit ..... 11  
25 Table H-2 211-T Pad Inspection Schedule ..... 11  
26 Table H-3 Operating Records Review Summary..... 15  
27 Table H-4 211-T Pad Waste Container Data ..... 16  
28 Table H-5 Closure Performance Standards for Soil and Analytical Performance Requirements ..... 20  
29 Table H-6 Preservation, Container, and Holding Time Requirements for Soil and Concrete  
30 Samples ..... 30  
31 Table H-7 Project Quality Control Sampling Summary for Soil..... 33  
32 Table H-8 211-T Pad Closure Activities..... 37

33

1 **FIGURES**

2 Figure H-1 T Plant Complex Overview, 211-T Pad Dangerous Waste Management Unit ..... 8  
3 Figure H-2 T Plant 211-T Pad Area Photo (June 2017)..... 9  
4 Figure H-3 T Plant 211-T Pad Blind Sump Photo (June 2017) ..... 9  
5 Figure H-4 Sampling and Analysis Plan Project Organization..... 26  
6 Figure H-5 211-T Pad Sampling Locations ..... 29  
7 Figure H-6 T Plant 211-T Pad Closure Schedule Activities ..... 38

8

9 **ATTACHMENTS**

10 Attachment A T Plant Complex 211-T Pad Visual Inspection Supporting Documentation..... H.A.i  
11 Attachment B T Plant Complex 211-T Pad Visual Sample Plan Supporting Documentation.....H.B.i

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**TERMS**

ASTM	American Society for Testing and Materials
BCSO	Benton County Sheriff's Office
CHPRC	CH2M HILL Plateau Remediation Company
CFR	Code of Federal Regulations
COC	Chain of Custody
DOE	U.S. Department of Energy
DOE-RL	U.S. Department of Energy, Richland Operations Office
DQA	Data Quality Assessment
DQO	Data Quality Objectives
DWMU	Dangerous Waste Management Unit
Ecology	Washington State Department of Ecology
EPA	U.S. Environmental Protection Agency
FWS	Field Work Supervisor
HEIS	Hanford Environmental Information System
HHE	Human Health and the Environment
IQRPE	Independent Qualified Registered Professional Engineer
MTCA	<i>Model Toxics Control Act—Cleanup</i> (WAC 173-340)
PQL	Practical Quantitation Limit
QA	Quality Assurance
QC	Quality Control
RCRA	Resource Conservation and Recovery Act of 1976
SAA	Satellite Accumulation Area
SAP	Sampling and Analysis Plan
SWOC	Solid Waste Operations Complex
VOA	Volatile Organic Analysis
VSP	Visual Sample Plan
WAC	Washington Administrative Code

2

## 1 H.1 Introduction

2 The purpose of this plan is to describe the Resource Conservation and Recovery Act (RCRA)/Hazardous  
3 Waste Management Act (HWMA), Chapter 70.105 Revised Code of Washington (RCW) closure process  
4 for the 211-T Pad Dangerous Waste Management Unit (DWMU), hereinafter called the 211-T Pad. The  
5 211-T Pad is located in the central portion of the T Plant Complex in the 200 West Area of the Hanford  
6 Site (Figure H-1). The U.S. Department of Energy (DOE) and CH2M HILL Plateau Remediation  
7 Company (CHPRC), hereinafter called the Permittees, have agreed with the U.S. Environmental  
8 Protection Agency (EPA) and Washington State Department of Ecology (Ecology) through a Consent  
9 Agreement and Final Order (EPA Docket No. RCRA-10-2013-0113) to close this DWMU. The  
10 211-T Pad is no longer used for storage of dangerous or mixed waste and will be clean closed.

11 This closure plan complies with closure requirements in Washington Administrative Code  
12 (WAC) 173-303-610(2) through WAC 173-303-610(6), and WAC 173-303-630(10).

13 Amendments to this closure plan must be submitted as a permit modification request in accordance with  
14 Permit Condition I.C.3.

15 Minor deviations from this closure plan must be addressed in accordance with Permit Condition II.K.6.

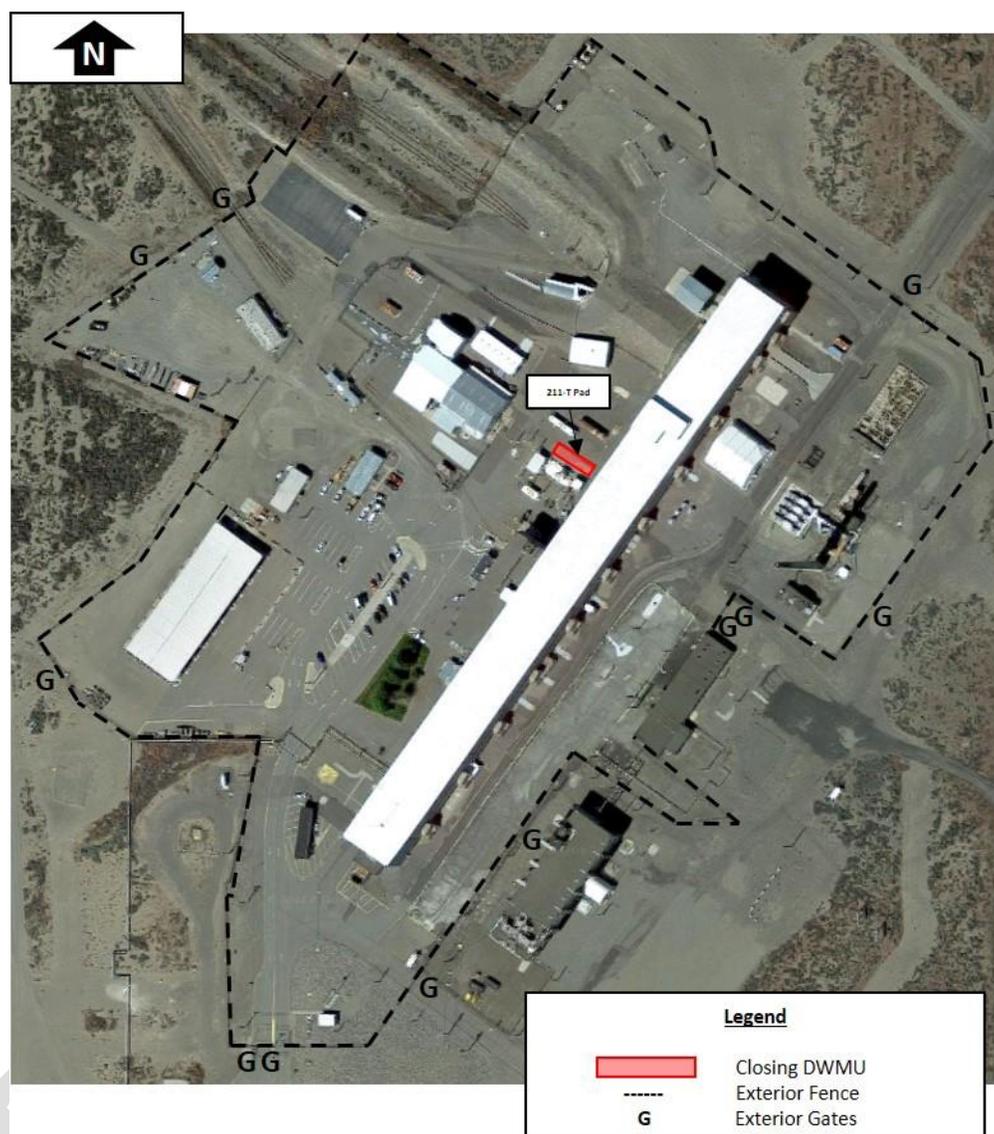
16 Closure requirements also follow Ecology guidance (Ecology Publication #94-111, *Guidance for Clean*  
17 *Closure of Dangerous Waste Units and Facilities*). This closure plan is designed to fulfill the elements of  
18 the Data Quality Objectives (DQO) Process, as defined in EPA Publication EPA/240/B-06/001, *Guidance*  
19 *on Systematic Planning Using the Data Quality Objectives Process* (EPA QA/G-4). A site-specific DQO  
20 has been incorporated into this closure plan.

21 This closure plan describes in detail the closure activities necessary to achieve closure performance  
22 standards for the 211-T Pad. Closure activities include:

- 23 • Removal of all dangerous and mixed waste.
- 24 • Records review (i.e., container storage, operating, and inspection records) for documented spills  
25 or releases of dangerous or mixed waste and subsequent cleanup activities.
- 26 • Visual inspection of the pad to evaluate the condition of the concrete surface and the likelihood of  
27 potential exposure pathways for contamination of the underlying soil.
- 28 • Decontamination of the concrete pad and blind sump using an Ecology-approved site-specific  
29 decontamination method.
- 30 • Chip sampling of the concrete pad and blind sump to evaluate whether decontamination was  
31 successful and closure performance standards are met.
- 32 • Sampling of underlying soil to ensure closure performance standards are met.
- 33 • Transmit closure certification to Ecology.

34 Closure will be performed in accordance with the schedule provided in Section H.6.

1



2 **Figure H-1 T Plant Complex Overview,**  
3 **211-T Pad Dangerous Waste Management Unit**

4

### 5 **H.1.1 Unit Description**

6 The 211-T Pad (Figure H-2) is located west of the T Plant Complex 221-T Canyon Building and adjacent  
7 to the 211-T Building and ancillary equipment. The 211-T Pad area is a curbed, uncoated, concrete pad  
8 approximately 18 m (59 ft) long by 6 m (20 ft) wide that slopes into a blind sump (Figure H-3).

9 The 211-T Pad was generally used as secondary containment for tanker trucks that were used for  
10 non-waste chemical transfers. However, containerized dangerous or mixed waste was also stored on the  
11 211-T Pad. The 211-T Pad does not currently store dangerous or mixed waste. Future storage of  
12 dangerous or mixed waste is not authorized within the 211-T Pad DWMU.

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**Figure H-2 T Plant 211-T Pad Area Photo (June 2017)**

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**Figure H-3 T Plant 211-T Pad Blind Sump Photo (June 2017)**

1 **H.1.2 Maximum Waste Inventory**

2 Waste management records indicate that the maximum inventory of dangerous or mixed waste stored on  
3 the 211-T Pad over its operational period included 53 containers of mixed waste with a total volume of  
4 83.9 m<sup>3</sup> (110 yd<sup>3</sup>). Dangerous and mixed waste managed at the 211-T Pad occurred from October 1985  
5 through April 2006. Details on the inventory of waste containers stored during the operational life of the  
6 211-T Pad are presented in Section H.3.2 of this closure plan.

7 **H.1.3 Personnel Safety and Training Requirements**

8 Closure will be performed in a manner to ensure the safety of Human Health and the Environment (HHE).  
9 Health and safety requirements are addressed in Section H.1.3.1, and training for facility and closure  
10 personnel is described in Section H.1.3.2.

11 **H.1.3.1 Health and Safety Requirements**

12 Personnel will be trained in the applicable safety and environmental procedures described in Table H-1.  
13 Personnel will be equipped with appropriate personal protective equipment. Personnel will perform all  
14 field operations and any necessary closure activities in compliance with applicable health, safety, and  
15 environmental procedures and requirements.

16 Pre-job briefings will be performed to evaluate activities and associated hazards by considering the  
17 following factors:

- 18 • Objective of the activities.
- 19 • Individual tasks to be performed.
- 20 • Hazards associated with the planned tasks.
- 21 • Environment in which the job will be performed.
- 22 • Facility where the job will be performed.
- 23 • Equipment and material required.
- 24 • Safety protocols applicable to the job.
- 25 • Training requirements for individuals assigned to perform the work.
- 26 • Level of management control.
- 27 • Proximity of emergency contacts.

28 **H.1.3.2 Training Requirements**

29 The Permittees have instituted training and qualification programs to meet training requirements imposed  
30 by regulations, DOE orders, and national standards such as those published by the American National  
31 Standards Institute/American Society of Mechanical Engineers. For example, the environmental, safety,  
32 and health training program provides workers with the knowledge and skills necessary to execute  
33 assigned duties safely. Permit Attachment 5, *Hanford Facility Personnel Training Program*, describes  
34 specific requirements for the Hanford Facility Personnel Training Program. The Permittees will comply  
35 with the training matrix shown in Table H-1, which provides training requirements for Hanford Facility  
36 personnel associated with the 211-T Pad.

37 Project-specific safety training will provide the knowledge and skills that personnel need to perform work  
38 safely and in accordance with Quality Assurance (QA) requirements. Training records are maintained for  
39 each employee in an electronic training record database. The Permittee's training organization maintains  
40 the training records system.

**Table H-1 Training Matrix for the 211-T Pad Dangerous Waste Management Unit**

Training Category Course Description <sup>a</sup>	Frequency of Training	Training Type <sup>b</sup>	Job Title/Position					
			Non-T Plant Personnel or Visitor	FWS	SPOC	ECO	BED	FS
General Training	Annual	GHFT, CPT	X	X	X	X	X	X
Building Emergency	Annual	ECT					X	X
ECO Training	Initial	OT				X		
Facility Health and Safety	Annual	GHFT, CPT	X <sup>c</sup>	X	X <sup>c</sup>	X	X	X
Sampler	Annual	GHFT, CPT						X

a. The T Plant Complex Dangerous Waste Training Plan provides a complete description of coursework in each training category.

b. Training types defined in Permit Attachment 5.

c. This training is required only if workers are unescorted in the facility.

BED = Building Emergency Director

FWS = Field Work Supervisor

CPT = Contingency Plan Training

GHFT = General Hanford Facility Training

ECO = Environmental Compliance Officer

OT = Operations Training

ECT = Emergency Coordinator Training

SPOC = Single Point of Contact

FS = Field Sampler

1

## 2 H.1.4 Maintenance and Security During Closure

3 To maintain the 211-T Pad in a compliant manner during closure, measures are taken to ensure  
4 inspections are performed and security and emergency preparedness activities are in place.

### 5 H.1.4.1 Inspections

6 The 211-T Pad will be closed in a manner that demonstrates that all steps to prevent threats to HHE have  
7 been met and will continue to be taken. After closure activities have been completed, the 211-T Pad will  
8 be inspected annually until Ecology approves the site closure certification. Table H-2 shows annual  
9 inspection requirements that will be performed.

10

**Table H-2 211-T Pad Inspection Schedule**

Requirement Description	Frequency	DWMU Condition*
Signage	Annual	Warning signs are present and clearly legible.
Site – General	Annual	There is no evidence that unusual conditions exist at the closing DWMU site.

\*The pad is empty of dangerous and mixed waste. "No waste in storage" or equivalent words will be entered on the inspection log.

11

### 12 H.1.4.2 Facility Security

13 The following sections document security measures in effect at the T Plant Complex.

1 **H.1.4.2.1 Security Provisions**

2 Located within the 200 West Area of the Hanford Facility, the T Plant Complex complies with access  
3 control and warning sign requirements pursuant to WAC 173-303-310(1) and (2), *Security*.

4 Security measures are used to control access to the active portions of the Hanford Facility in accordance  
5 with Permit Condition II.M, *Security*. The entire Hanford Facility is a controlled access area as described  
6 in Permit Attachment 3, *Security*. The security measures in Permit Attachment 3 and the unit-specific  
7 security measures prevent the unknowing entry, and minimize the possibility for the unauthorized entry,  
8 of persons or livestock. [WAC 173-303-310(1)]

9 **H.1.4.2.2 T Plant Complex Access Control**

10 Unknowing entry and the possibility for unauthorized entry of persons or livestock onto the active  
11 portions of the T Plant Complex are minimized through implementation and maintenance of the following  
12 security measures.

13 Access to T Plant DWMUs is controlled by an approximate 2.4 m (8 ft) high chain-link fence encircling  
14 the operating boundary (Figure H-1). A two-part swinging chain link gate at the T Plant main entrance is  
15 open during operational hours to allow vehicle and personnel ingress to the parking lot and outdoor areas.  
16 Signs are posted at the main entrance instructing all visitors to check in at 271-T Building. This gate is  
17 closed and locked when personnel are away from T Plant. Alternate vehicle access gates, found about the  
18 fenced perimeter, are closed and locked except when in use. Keys to gates are controlled and accessible  
19 only by authorized personnel. [WAC 173-303-310(2)(c)]

20 Upon arrival at T Plant, visitors are required to sign in at the 271-T Building administration office, and  
21 must adhere to all personal protection requirements, and are subject to escorting protocols.

22 Section H.1.3.2 provides the personnel training requirements for T Plant Complex operators, workers, and  
23 visitors.

24 Access to the 211-T Pad is restricted by the T Plant Complex access controls described above.

25 **H.1.4.2.3 Warning Signs**

26 Warning signs stating “Danger-Unauthorized Personnel Keep Out” are posted near the entrance gate of  
27 the T Plant Complex. Identical signs are posted along the perimeter fence lines at distances not to exceed  
28 250 ft (76.2 m) between signs. Permittees must maintain warning signs at points described in this closure  
29 plan and ensure that signs are written in English, legible from a distance of 25 ft. (approximately 7.6 m)  
30 or more, and visible from all angles of approach. [WAC 173-303-310(2)(a)]

31 **H.1.4.3 Preparedness, Prevention, Emergency Procedures**

32 T Plant preparedness, prevention, and emergency procedures are described in the following subsections.  
33 Contingency information is contained in the Building Emergency Plan for the T Plant Complex, as well as  
34 Permit Attachment 4, *Hanford Emergency Management Plan*.

35 **H.1.4.3.1 T Plant Building Emergency Plan**

36 The T Plant Complex is within the Hanford Facility. The Building Emergency Plan for the  
37 T Plant Complex describes facility-specific hazards and emergency planning and response. This  
38 site-specific plan is intended to be used in conjunction with Permit Attachment 4, *Hanford Emergency  
39 Management Plan*. If an emergency occurs, the on-call Building Emergency Director will be notified,  
40 and the requirements associated with Permit Attachment 4, *Hanford Emergency Management Plan*, and  
41 the T Plant Complex Building Emergency Plan will be implemented. A copy of the T Plant Complex  
42 Building Emergency Plan is kept in the operating record.

1 **H.1.4.3.2 Hanford Emergency Management Plan**

2 Permit Attachment 4, *Hanford Emergency Management Plan*, addresses site emergency management and  
3 contingency plan requirements for the Hanford Facility.

4 **H.1.4.4 Facility Recordkeeping**

5 Historical records that describe dangerous and mixed waste management activities within the 211-T Pad  
6 are retained in the operating record, which ensures proper availability and retention periods. These  
7 records describe the source of the chemicals, quantity, and hazards associated with the chemicals.

8 Records will be stored in either electronic or hardcopy format. Documentation and records, regardless  
9 of medium or format, are controlled in accordance with internal work requirements and processes to  
10 ensure the accuracy and retrievability of stored records. Records required by the Tri-Party Agreement  
11 (Ecology et al., 1989, [Hanford Federal Facility Agreement and Consent Order](#)) will be managed in  
12 accordance with the requirements therein.

13 **H.1.5 Facility Contact Information**

14 211-T Pad Operator and Property Owner:

15 Doug S. Shoop, Manager  
16 U.S. Department of Energy, Richland Operations Office  
17 P.O. Box 550  
18 Richland, WA 99352  
19 (509) 376-7395

20 211-T Pad Co-Operator:

21 L. Ty Blackford, President and Chief Executive Officer  
22 CH2M HILL Plateau Remediation Company  
23 P.O. Box 1600  
24 Richland, WA 99352  
25 (509) 376-0556

26 **H.2 Closure Performance Standards**

27 The 211-T Pad will be closed in a manner that complies with the closure performance standards in  
28 WAC 173-303-610(2)(a) and (b) and, therefore, achieves clean closure. The objectives of closure activities  
29 for the 211-T Pad are as follows:

- 30
- 31 • Minimize the need for further maintenance.
  - 32 • Control, minimize, or eliminate to the extent necessary to protect HHE post-closure escape of  
33 dangerous waste, dangerous constituents, leachate, contaminated runoff, or dangerous waste  
decomposition products to the ground, surface water, groundwater, or atmosphere.
  - 34 • Remove all waste and waste residues and properly dispose of them in a RCRA permitted disposal  
35 facility.
  - 36 • Decontaminate the concrete surface and perform concrete chip sampling to ensure concrete meets  
37 standard Model Toxics Control Act (MTCA) cleanup levels, or remove any concrete that cannot  
38 be so decontaminated.
  - 39 • Perform soil sampling and analysis to ensure soils under the 211-T Pad meet standard MTCA  
40 cleanup levels, and remove any soils contaminated above these levels.

- 1       • Return the land to the appearance and use of surrounding land areas to the degree possible, given  
2       the nature of the previous dangerous waste activity.

### 3 **H.3 Closure Activities**

4 The 211-T Pad will be clean closed.

5 The following closure activities are required to achieve and verify clean closure:

- 6       • Remove all dangerous and mixed waste inventory (completed; Section H.3.1).  
7       • Review dangerous and mixed waste container storage, operating, and inspection records for  
8       documented spills or releases of dangerous or mixed waste during periods of waste storage and  
9       subsequent cleanup (completed; Section H.3.2).  
10      • Perform a visual inspection of the concrete pad to identify dangerous waste or mixed waste  
11      related staining, low points, cracks, holes, pits, or breaches significant enough to allow  
12      contamination to reach underlying soil. Evaluate surfaces to identify potential for focused sample  
13      locations (completed; Section H.3.2).  
14      • Decontaminate the concrete surface using a site-specific decontamination method  
15      (Section H.3.4).  
16      • Perform chip sampling of the concrete pad and blind sump (Section H.4.4).  
17      • Perform soil sampling beneath the concrete pad and blind sump (Section H.4.4).  
18      • Confirm analytical results from chip and soil samples meet closure performance standards  
19      (Section H.5.1).  
20      • Identify and manage contaminated environmental media (Section H.3.5).  
21      • Identify and manage waste generated during closure (Section H.3.6).  
22      • Transmit closure certification to Ecology (Section H.5.3).

#### 23 **H.3.1 Removal of Wastes and Waste Residues**

24 No dangerous or mixed waste is currently stored at the 211-T Pad. The 211-T Pad will not be used for  
25 storage of dangerous or mixed waste in the future.

26 It is unknown if dangerous or mixed waste residues are present at this DWMU. If dangerous or mixed  
27 waste residues are found during clean closure activities, then the residues will be removed and managed  
28 as newly generated waste in accordance with Section H.3.6.

#### 29 **H.3.2 Operating Records Review and Visual Inspection**

30 To support the development of this closure plan and the Sampling and Analysis Plan (SAP), a review of  
31 the T Plant Complex container storage, operating, and inspection records was completed and submitted to  
32 the operating record. The records review included the following operating record documents: facility  
33 operating logbooks (including spill reports) and waste management inspection and surveillance records.  
34 The operating records that were reviewed focused on the period during active waste storage for the  
35 T Plant Complex (i.e., January 1985 through June 2013) including:

- 36       • 271-T Cage.  
37       • 211-T Pad.  
38       • 221-T Sand Filter Pad.  
39       • 277-T Outdoor Storage Area.  
40       • 277-T Building.

- 1 • 221-T Railroad Cut.
- 2 • 2706-TB Tank System.
- 3 • 221-T Pipe Gallery Storage.
- 4 • 221-T R5 Waste Storage Area.
- 5 • 221-T Tank System.

6 The records review extended past the active waste storage period to June 2013. The records review  
7 indicated no releases of dangerous or mixed waste at the 211-T Pad. Table H-3 provides a summary of  
8 the records review.

9

**Table H-3 Operating Records Review Summary**

Document Title	Document Type	Time Frame of Records Reviewed		Items of Concern Noted
		Start Date	End Date	
T Plant Daily Operating Logbook	Logbook	01/02/1985	06/22/2010	No
T Plant Operation Logbook	Logbook	07/27/2010	04/07/2011	No
Waste Management Area Daily Inspection Data Sheet	Data Sheet	08/29/2005	12/01/2005	No
Waste Management Area Daily Inspection Data Sheet	Data Sheet	10/01/2007	04/22/2013	No
Weekly Surveillance Log, <90-day Storage Areas and Satellite Accumulation Areas	Log Sheet	06/07/1991	12/20/1999	No
Treatment Facility Waste Management Weekly Inspection Log Sheet	Inspections, Data and Log Sheets	01/2000	12/2002	No
Treatment Facility Waste Management Area Weekly Inspection Data Sheet		01/2005	12/2007	
Weekly Waste Area Surveillance				
Treatment Facility Waste Management Area Daily Inspection Log Sheet				
Treatment Facility Waste Management Area Daily Inspection Data Sheet				
T Plant Daily Waste Management Area Inspection Data Sheet				
Waste Management Area Daily Inspection Report		Inspection Sheets	1/2003	
Weekly Waste Area Surveillance				
T Plant Weekly Waste Management Area Inspection Data Sheet	Data Sheet	10/18/2007	06/12/2013	No

\*Item of concern was a container of Insulkote® leaking in 271-T Cage. Product was determined to be nonregulated material.

®Insulkote is a registered trademark of Industrial Insulation Group, LLC, Brunswick, Georgia.

1 Waste management records reviewed in Table H-3 were used to determine the target analytes to be  
2 included when calculating closure performance standards (Section H.3.9). Information on the various  
3 waste containers stored on 211-T Pad are shown in Table H-4.

4  
**Table H-4 211-T Pad Waste Container Data**

Container Quantity	Waste Package Type	Package Volume (m <sup>3</sup> )	Waste Type	Earliest Moved In	Latest Moved Out	Assigned Waste Code
53	Various	83.9	Dangerous or Mixed	10/1985	04/2006	D004, D005, D006, D007, D008, D009, D010, D011, D018, D019, D022, D030, D039, F001, F002, F003, F004, F005

5  
6 For the purposes of focused sampling, a visual inspection was performed by the Permittees on August 20,  
7 2013 and again on June 1, 2015, to identify any dangerous or mixed waste related staining, major cracks,  
8 crevices, pits, low areas, or joints/seams that would allow liquid to migrate to the underlying soil. The  
9 Permittees inspections found no unusual or suspect staining during the visual inspection. The permittees  
10 identified one focused soil sample at the blind sump (Figure H-3) located near the bottom of the sloped  
11 pad.

12 Ecology and the Permittees performed an additional walk down and inspection of the DWMU in  
13 November of 2018. Ecology identified eleven additional focused soil sample locations, including eight  
14 guard posts, and three concrete cold joints (Figure H-2). Ecology also identified one focused concrete  
15 chip sample for the sump based on professional judgement (Figure H-3). Sample locations are identified  
16 in Figure H-5. Section H.4.4.1 provides details on the sample design for the focused samples.

17 Supporting documentation for the visual inspections is included in Attachment A, T Plant Complex 211-T  
18 Pad Visual Inspection Supporting Documentation.

19 **H.3.3 Unit Components, Parts, and Ancillary Equipment**

20 The 211-T Pad does not have any unit components, parts, or ancillary equipment identified for removal as  
21 part of closure. The sampling locations will be sealed after sampling, and the 211-T Pad will remain in  
22 place pending confirmation and acceptance of clean closure.

23 **H.3.4 Decontamination**

24 Decontamination of the concrete surface of the 211-T Pad will be performed using the site-specific  
25 decontamination method of high-pressure steam or water sprays.

26 Decontamination includes the following steps:

- 27 1. Seal all significant cracks, including expansion joints, using an appropriate sealant material.  
28 2. Decontaminate the concrete surface using the site-specific decontamination method as described  
29 below.

30 Site-specific decontamination method parameters have been evaluated, including water pressure,  
31 temperature, water spray distance and angle, in relation to the concrete surface. The water pressure  
32 applied to the concrete surface should not exceed a maximum of 2,000 – 2,500 psi. For worker safety  
33 protection, water temperature should not exceed 100° - 120° F. If the aid of a surfactant or detergent is  
34 necessary to achieve surface decontamination, then the product will be identified based on the nature of

1 the staining and utilized in accordance with the manufacturer's instruction. The product, concentration  
2 used, and residence time of application will be documented in the clean closure certification.

3 The amount of water used will be minimized to prevent ponding and runoff. Water collection measures  
4 will be employed using portable berms to enclose the area subject to decontamination. A portable  
5 vacuum system will be used to control water accumulation throughout the duration of decontamination  
6 activities, and to collect rinsate from the surface area and collection sump. Residual material, including  
7 rinsate from decontamination activities, will be managed as newly generated waste in accordance with  
8 Section H.3.6.

9 Equipment used during decontamination and sampling will be decontaminated for re-use or disposed of  
10 and managed as newly generated waste in accordance with Section H.3.6. A small temporary  
11 decontamination area (approximately 10 by 20 feet) may be established near the 211-T Pad. This area  
12 will be constructed of Visqueen™ or an equivalent material, and will be used for decontamination of  
13 sampling equipment, personal protective equipment, and other miscellaneous small equipment used  
14 during decontamination and sampling efforts. When decontamination of equipment is completed, the  
15 Visqueen™ or equivalent material and rinsate will be removed and managed as newly generated waste in  
16 accordance with Section H.3.6.

### 17 **H.3.5 Identifying and Managing Contaminated Environmental Media**

18 The records review and visual inspection outlined in Section H.3.2 did not identify any releases of  
19 dangerous or mixed waste or the presence of staining that could be related to dangerous or mixed waste.  
20 Contaminated environmental media (soil) removal is not anticipated. However, contaminated soil will be  
21 remediated at the focused soil sample location(s) where analytical results indicate contamination.

22 If contamination above closure performance standards is identified, then the nature and extent of  
23 contamination will be evaluated. Soil surrounding the focused sampling location will be removed up to  
24 4.6 m (15 ft) below the surface. Contaminated soil will be removed using equipment capable of removing  
25 the quantity of material required to complete removal and close the DWMU. If contamination exists in  
26 the soil deeper than 4.6 m (15 ft), the Permittees will collaborate with Ecology for a path forward on  
27 closure.

28 Contaminated soil will be managed as a newly generated waste stream. Contaminated soil will be  
29 managed in accordance with all applicable requirements of WAC 173-303-170, *Requirements for*  
30 *generators of dangerous waste*, through 173-303-230, *Special conditions*. [WAC 173-303-610(5)]

31 The contaminated soil will be containerized, labeled, and sampled for waste characterization.  
32 Contaminated soil will be placed in U.S. Department of Transportation-compliant containers and sent to a  
33 RCRA permitted disposal facility or staged at central accumulation areas in accordance with all applicable  
34 requirements of WAC 173-303-200, *Conditions for exemption for a large quantity generator that*  
35 *accumulates dangerous waste*. Contaminated soil subject to the requirements of WAC 173-303-140,  
36 *Land Disposal Restrictions* (which includes by reference 40 Code of Federal Regulations [CFR] 268  
37 *Land Disposal Restrictions*) will be characterized, designated, and stored or treated, as applicable, prior to  
38 disposal in a RCRA permitted disposal facility.

### 39 **H.3.6 Identifying and Managing Waste Generated During Closure**

40 Closure activities for the 211-T Pad will result in waste generated during closure activities, requiring  
41 management and disposal. Small sections of concrete will be removed to access the underlying soil for  
42 focused sampling. Excess concrete will also be generated during chip sampling. Rinsate will be  
43 generated during concrete decontamination. Rinsate generated during concrete decontamination, and  
44 excess concrete generated during soil and chip sampling will be collected, containerized, labeled, and  
45 sampled to properly characterize such waste prior to disposal. The waste will be managed as a newly  
46 generated waste stream in accordance with WAC 173-303-610(5).

1 Newly generated waste will be managed in accordance with all applicable requirements of  
2 WAC 173-303-170 through WAC 173-303-230. Once waste characterization results are received, all  
3 waste will be designated and shipped to a RCRA permitted facility for treatment, storage or disposal.  
4 Dangerous and mixed waste will be treated, if necessary, to meet land disposal restrictions in  
5 WAC 173-303-140 (which incorporates by reference 40 CFR 268), then ultimately disposed in a RCRA  
6 permitted waste disposal facility.

7 Management and disposal of waste generated during closure will be documented and included as part of  
8 the clean closure certification documentation (Section H.5.3).

### 9 **H.3.7 Closure Performance Standards for Soil**

10 The presumed exposure pathways considered for the 211-T Pad are:

- 11 • WAC 173-340-740(3), *Model Toxics Control Act (MTCA)—Cleanup, Unrestricted land use soil*  
12 *cleanup standards*, Method B (cancer and noncancer), that considers human health based on  
13 direct soil contact.
- 14 • WAC 173-340-740(2), Table 740-1, *Method A Soil Cleanup Levels for Unrestricted Land Uses*  
15 (WAC 173-340-900), which includes closure performance standards for human health based on  
16 unrestricted land use. MTCA Method A is only used if MTCA Method B is not available in the  
17 Cleanup Levels and Risk Calculation tables.
- 18 • WAC 173-340-747, *Deriving soil concentrations for groundwater protection*, which notes soil  
19 concentrations protective of groundwater.
- 20 • WAC 173-340-7493, *Site-specific terrestrial ecological evaluation procedures*, that considers  
21 ecological indicators (plants, biota, wildlife) in Table 749-3, *Ecological Indicator Soil*  
22 *Concentrations (mg/kg) for Protection of Terrestrial Plants and Animals* (WAC 173-340-900).
- 23 • WAC 173-340-750, *Cleanup standards to protect air quality*, that describes human health risks  
24 due to fugitive vapors and dust.

25 Of the exposure pathways listed above, MTCA Method B direct soil contact, or Method A as applicable,  
26 is always considered a complete and viable exposure pathway for all soil samples. The exposure pathway  
27 for soil protective of groundwater assumes that water or rainwater on a surface has an avenue to percolate  
28 through the surface and underlying soil to groundwater. The scenario for ecological indicators requires  
29 that vegetation, biota, and wildlife be present in order for the pathway to be complete. The exposure  
30 scenario for inhalation of fugitive vapors and dust assumes a complete pathway, which would begin with  
31 a source of contaminated media and end with a receptor.

32 Of the viable exposure pathways, the most conservative closure performance standard is selected.  
33 Per WAC 173-340-740(5)(c), the closure performance standard value cannot be below the following:

- 34 • Hanford Site background.
- 35 • Laboratory practical quantitation limit (PQL) found in the CHPRC laboratory contracts.

36 If a closure performance standard is below both values, the higher of these two values is selected.

37 Two exposure pathways were considered complete pathways at 211-T Pad—direct soil contact and soil  
38 levels protective of groundwater. Two exposure pathways considered above were excluded when  
39 determining 211-T Pad closure performance standards. As evidenced by the site inspection and record  
40 review (Section H.3.2), there was no known source of waste-contaminated media so the inhalation  
41 exposure pathway was excluded. Because concrete surfaces are treated to prevent growth of vegetation, a  
42 lack of plants, biota, and wildlife excludes the ecological indicator exposure pathway.

1 Soil sampling and analysis will be conducted in accordance with the closure plan SAP located in  
2 Section H.4. Analytical results of the focused soil samples will be individually compared to closure  
3 performance standards consistent with closure requirements. [WAC 173-303-610(2)(b)(i)]  
4 If target analytes are found above closure performance standards, then the contaminated soil will be  
5 remediated and confirmatory sampling will be conducted in accordance with Section H.4.4.3 to ensure the  
6 closure performance standards are met for the remaining soil. If failed constituents of concern do not  
7 meet closure performance standards after soil remediation, then the Permittees will meet with Ecology to  
8 determine a path forward for closure. The sample design for the focused soil samples is discussed in  
9 Section H.4.4.1.

### 10 **H.3.8 Closure Performance Standards for Concrete**

11 The closure performance standard for concrete is treatment using a site-specific decontamination method  
12 as discussed in Section H.3.4, followed by confirmatory concrete chip sampling to ensure analytical  
13 results meet closure performance standards and that decontamination was successful.

14 Ecology Publication #94-111, Section 5.6, Decontamination of Concrete Containment Structures, states  
15 the following:

16 “Facility owners/operators, generators, and transporters have two options for  
17 decontaminating concrete: meet the operating and performance standards associated with  
18 the Alternative Treatment Standards for Hazardous Debris appropriate to concrete, or  
19 propose a site-specific decontamination method.”

20 For the 211-T Pad concrete surface, a site-specific decontamination method is an appropriate approach to  
21 achieve clean closure. Ecology Publication #94-111, Section 5.6.1, Decontamination Options for  
22 Concrete, acknowledges that concrete surface removal may not be necessary to achieve decontamination  
23 and may not be the best environmental solution considering the factors involved. In certain instances,  
24 site-specific closure performance standards may be the most viable approach. As stated in Ecology  
25 Publication #94-111, Section 5.3.2, Site-Specific Decontamination Methods:

26 “An example of a site-specific decontamination method is high-pressure water washing  
27 for decontamination of concrete that is over 1.2 cm (approximately ½ inches) thick  
28 instead of removal of the top 0.6 cm (approximately ¼ inches) of the concrete surface.”

29 On completion of decontamination activities, the concrete will be chip sampled. The viable exposure  
30 pathways considered for concrete are the same as for soil (Section H.3.7). Concrete chip sampling  
31 and analysis will be conducted in accordance with the closure plan SAP located in Section H.4.  
32 Analytical results of the concrete chip samples will be individually compared to the soil closure  
33 performance standards consistent with closure requirements. [WAC 173-303-610(2)(b)(i)]

34 If target analytes are found above closure performance standards, the contaminated concrete will be  
35 remediated and confirmatory sampling will be conducted in accordance with Section H.4.4.3. If failed  
36 constituents of concern do not meet closure performance standards after remediation, then the Permittees  
37 will meet with Ecology to determine a path forward for closure. The sample design for concrete chip  
38 samples is discussed in Section H.4.4.1.

### 39 **H.3.9 Development of Closure Performance Standards**

40 The target analytes considered for evaluation during closure sampling and analysis were determined by  
41 reviewing the waste management records associated with operations involving the 211-T Pad. Table H-5  
42 provides the closure performance standards for soil and concrete for each individual target analyte  
43 associated with the dangerous waste codes identified. A list of closure performance standard values for  
44 all exposure pathways was provided to Ecology in July 2017 as correspondence from DOE (17-AMRP-  
45 0217, “Dangerous Waste Management Unit [DWMU] 277-T Building Closure Plan Comment

1 Disposition, and Performance Standards for Future Solid Waste Operations Complex [SWOC] Closure  
2 Plans”), which Ecology acknowledged (17-NWP-100, “Dangerous Waste Management Unit [DWMU]  
3 277-T Building Closure Plan Comment Disposition and Performance Standards for Future Solid Waste  
4 Operations Complex [SWOC] Closure Plans”). Values in Table H-5 have been adjusted to remove  
5 nonviable pathways as noted above.

6

**Table H-5 Closure Performance Standards for Soil and Concrete and Analytical Performance Requirements**

CAS Number	Waste Code(s)	Analyte	Closure Performance Standards		PQL <sup>a</sup> (mg/kg)
			Value (mg/kg)	Basis	
<b>SW-846 Method 6010</b>			<b>Accuracy Requirement ±20% Recovery<sup>b</sup> Precision Requirement ≤35 RPD<sup>c</sup></b>		
7440-38-2	D004	Arsenic <sup>d</sup>	2.00E+01	Background	1.00E+01
7440-39-3	D005	Barium	1.60E+04	Human Health – Direct Contact (noncancer)	5.00E+00
7440-43-9	D006	Cadmium	8.00E+01	Human Health – Direct Contact (noncancer)	5.00E-01
7439-92-1	D008	Lead	2.50E+02	Unrestricted Land Use (MTCA Method A)	5.00E+00
7782-49-2	D010	Selenium	4.00E+02	Human Health – Direct Contact (noncancer)	1.00E+01
7440-22-4	D011	Silver	4.00E+02	Human Health – Direct Contact (noncancer)	1.00E+00
<b>SW-846 Method 6020</b>			<b>Accuracy Requirement ±20% Recovery<sup>b</sup> Precision Requirement ≤35 RPD<sup>c</sup></b>		
7440-38-2	D004	Arsenic <sup>d</sup>	2.00E+01	Background	1.00E+00
<b>SW-846 Method 7196</b>			<b>Accuracy Requirement ±20% Recovery<sup>b</sup> Precision Requirement ≤35 RPD<sup>c</sup></b>		
18540-29-9	D007	Chromium (Hexavalent)	2.40E+02	Human Health – Direct Contact (noncancer)	5.00E-01
<b>SW-846 Method 7471</b>			<b>Accuracy Requirement ±20% Recovery<sup>b</sup> Precision Requirement ≤35 RPD<sup>c</sup></b>		
7439-97-6	D009	Mercury <sup>h</sup>	2.40E+01	Human Health – Direct Contact (noncancer)	2.00E-01
<b>SW-846 Method 8260</b>			<b>Accuracy Requirement ±30% Recovery<sup>b</sup> Precision Requirement ≤20 RPD<sup>c</sup></b>		
67-64-1	F003	Acetone	7.20E+04	Human Health – Direct Contact (noncancer)	2.00E-02
71-43-2	D018, F005	Benzene	1.82E+01	Human Health – Direct Contact (cancer)	5.00E-03
71-36-3	F003	<i>n</i> -Butyl alcohol [1-Butanol(I)]	8.00E+03	Human Health – Direct Contact (noncancer)	2.50E-01
75-15-0	F005	Carbon disulfide	8.00E+03	Human Health – Direct Contact (noncancer)	5.00E-03

**Table H-5 Closure Performance Standards for Soil and Concrete and Analytical Performance Requirements**

CAS Number	Waste Code(s)	Analyte	Closure Performance Standards		PQL <sup>a</sup> (mg/kg)
			Value (mg/kg)	Basis	
56-23-5	D019, F001, F002	Carbon tetrachloride	1.43E+01	Human Health – Direct Contact (cancer)	5.00E-03
108-90-7	F002	Chlorobenzene	1.60E+03	Human Health – Direct Contact (noncancer)	5.00E-03
67-66-3	D022	Chloroform	3.23E+01	Human Health – Direct Contact (cancer)	5.00E-03
108-94-1	F003	Cyclohexanone	4.00E+05	Human Health – Direct Contact (noncancer)	1.00E-01
141-78-6	F003	Ethyl acetate	7.20E+04	Human Health – Direct Contact (noncancer)	5.00E+00
100-41-4	F003	Ethyl benzene	9.09E+01	Human Health – Direct Contact (cancer)	5.00E-03
60-29-7	F003	Ethyl ether [ethane or 1,1'-oxybis-(I)]	1.60E+04	Human Health – Direct Contact (noncancer)	1.00E-02
78-83-1	F005	Isobutanol	2.40E+04	Human Health – Direct Contact (noncancer)	5.00E-01
78-93-3	D035, F005	Methyl ethyl ketone (MEK) (2-Butanone)	4.80E+04	Human Health – Direct Contact (noncancer)	2.00E-02
108-10-1	F003	Methyl isobutyl ketone (MIBK)	6.40E+03	Human Health – Direct Contact (noncancer)	2.00E-02
75-09-2	F001, F002	Methylene chloride	4.80E+02	Human Health – Direct Contact (noncancer)	5.00E-03
127-18-4	D039, F001, F002	Tetrachloroethylene	4.76E+02	Human Health – Direct Contact (cancer)	5.00E-03
108-88-3	F005	Toluene	6.40E+03	Human Health – Direct Contact (noncancer)	5.00E-03
79-01-6	D040, F001, F002	Trichloroethylene	1.10E+01	Human Health – Direct Contact (cancer)	5.00E-03
71-55-6	F001, F002	1,1,1-Trichloroethane	1.60E+05	Human Health – Direct Contact (noncancer)	5.00E-03
79-00-5	F002	1,1,2-Trichloroethane	1.75E+01	Human Health – Direct Contact (cancer)	5.00E-03
76-13-1	F001, F002	1,1,2-Trichloro-1,2,2-trifluoroethane	2.40E+06	Human Health – Direct Contact (noncancer)	1.00E-02
75-69-4	F002	Trichlorofluoromethane	2.40E+04	Human Health – Direct Contact (noncancer)	1.00E-02
1330-20-7	F003	Xylenes (total)	1.60E+04	Human Health – Direct Contact (noncancer)	1.00E-02

**Table H-5 Closure Performance Standards for Soil and Concrete and Analytical Performance Requirements**

CAS Number	Waste Code(s)	Analyte	Closure Performance Standards		PQL <sup>a</sup> (mg/kg)
			Value (mg/kg)	Basis	
<b>SW-846 Method 8270</b>			<b>Accuracy Requirement ±30% Recovery<sup>b</sup> Precision Requirement ≤30 RPD<sup>c</sup></b>		
95-48-7	F004	<i>o</i> -cresol <sup>e</sup>	4.00E+03	Human Health – Direct Contact (noncancer)	3.33E-01
121-14-2	D030	2,4-Dinitrotoluene	3.23E+00	Human Health – Direct Contact (cancer)	3.33E-01
95-50-1	F002	1,2-Dichlorobenzene (Ortho-dichlorobenzene)	7.20E+03	Human Health – Direct Contact (noncancer)	3.33E-01
98-95-3	F004	Nitrobenzene	1.60E+02	Human Health – Direct Contact (noncancer)	3.33E-01
110-86-1	F005	Pyridine	8.00E+01	Human Health – Direct Contact (noncancer)	6.60E-01
<b>SW-846 Method 8015</b>			<b>Accuracy Requirement ±30% Recovery<sup>b</sup> Precision Requirement ≤30 RPD<sup>c</sup> (8015)</b>		
67-56-1	F003	Methanol	1.60E+05	Human Health – Direct Contact (noncancer)	5.00E+01
<b>Not Analyzed</b>			<b>Not Analyzed</b>		
CAS Number	Waste Code(s)	Analyte	CAS Number	Waste Code(s)	Analyte
110-80-5	F005	2-Ethoxyethanol <sup>f</sup>	79-46-9	F005	2-Nitropropane <sup>g</sup>

References:

17-AMRP-0217, “Dangerous Waste Management Unit (DWMU) 277-T Building Closure Plan Comment Disposition, and Performance Standards for Future Solid Waste Operations Complex (SWOC) Closure Plans.”

17-NWP-100, “Dangerous Waste Management Unit (DWMU) 277-T Building Closure Plan Comment Disposition and Performance Standards for Future Solid Waste Operations Complex (SWOC) Closure Plans.”

DOE/RL-92-24, *Hanford Site Background: Part 1, Soil Background for Nonradioactive Analytes*.

ECF-HANFORD-11-0038, *Soil Background for Interim Use at the Hanford Site*.

Ecology, 2005, Pub. #94-111, *Guidance for Clean Closure of Dangerous Waste Units and Facilities*. Section 5.6.2 states “...Ecology believes that MTCA unrestricted site use cleanup levels for soil represent very conservative assessments of the potential exposure risks posed by concrete.”

Ecology, 2013, “Issues associated with Establishing Soil Cleanup Levels for arsenic.”

Ecology, 2019, *Cleanup Levels and Risk Calculation (CLARC) Data Tables, Toxics Cleanup Program*.

Howard et al., 1991, *Handbook of Environmental Degradation Rates*.

SW-846, *Test Methods for Evaluating Solid Waste: Physical/Chemical Methods, Third Edition; Final Update V*.

WAC 173-340, *Model Toxics Control Act—Cleanup*.

173-340-740, *Unrestricted land use soil cleanup standards*.

173-340-747, *Deriving soil concentrations for groundwater protection*.

Notes: Screening levels considered when developing closure performance standards were drawn from the following:

- MTCA (WAC 173-340-740, *Model Toxics Control Act—Cleanup, Unrestricted land use soil cleanup standards*) (Ecology, 2019, *Cleanup Levels and Risk Calculation (CLARC) Tables*, May 2019 data tables are the most recent). MTCA Method B values represent both cancer and noncancer human health risk values from direct soil contact. The most conservative value of the two Method B published values will be used. Method A values are substituted when MTCA Method B values are not provided in the CLARC tables.



## 1 H.4 Sampling and Analysis Plan

2 Sampling and analysis of the 211-T Pad concrete and underlying soil will be conducted to confirm  
3 whether closure performance standards have been met. Sampling includes twelve focused soil samples,  
4 one focused concrete chip sample, and six non-statistical grid concrete chip samples (Figure H-5).  
5 Sampling and analysis will be performed in accordance with the sampling and quality standards  
6 established in this closure SAP.

### 7 H.4.1 Sampling and Analysis Plan Requirements

8 Sampling and analysis activities were designed using the EPA guidance document EPA/240/R-02/005,  
9 *Guidance on Choosing a Sampling Design for Environmental Data Collection for Use in Developing a*  
10 *Quality Assurance Project Plan* (EPA QA/G-5S) and Ecology Publication #94-111, and will be conducted  
11 via this SAP. The objective of the sampling described in this section is to determine if the closure  
12 performance standards (Table H-5) established in this closure plan pursuant to WAC 173-303-610(2)(b)(i)  
13 and WAC 173-303-610(2)(b)(ii) have been satisfied, demonstrating clean closure for the 211-T Pad.

14 The closure SAP details sampling and analysis procedures in accordance with SW-846, *Test Methods for*  
15 *Evaluating Solid Waste: Physical/Chemical Methods*, Third Edition; Final Update V; the American  
16 Society for Testing and Materials (ASTM) *Annual Book of ASTM Standards* (ASTM International, 2017);  
17 and applicable EPA guidance. Sampling and analysis activities will meet applicable requirements of  
18 SW-846, ASTM standards, and EPA-approved methods at the time of closure. This SAP was also  
19 developed using guidance from Ecology Publication #94-111, Section 7.0, Sampling and Analysis for  
20 Clean Closure, and EPA/240/R-02/005.

### 21 H.4.2 Sampling and Analysis Schedule

22 Closure sampling and analysis will be performed in accordance with the closure plan schedule located in  
23 Section H.6.

### 24 H.4.3 Project Management

25 The following subsections address project management and ensure that the project has defined goals,  
26 participants understand the goals and approaches used, and planned outputs are appropriately  
27 documented. Project management roles and responsibilities discussed in this section apply to the major  
28 activities covered under this SAP.

#### 29 H.4.3.1 Project/Task Organization

30 The Permittees are responsible for planning, coordinating, sampling, preparing, packaging, and shipping  
31 samples to the contract analytical laboratory. The project has the following key positions.

32 **Regulatory Representative.** Ecology will assign an Ecology employee as Project Manager responsible  
33 for oversight of the 211-T Pad closure.

34 **Project Manager and Technical Lead.** The CHPRC Project Manager provides oversight of closure  
35 activities and coordinates with the U.S. Department of Energy, Richland Operations Office (DOE-RL),  
36 Ecology, and contract management. In addition, support is provided to the project technical lead to  
37 ensure that work is performed safely and cost effectively.

38 The Project Manager (or designee) for the 211-T Pad closure sampling is responsible for direct  
39 management of sampling documents and requirements, field activities, and subcontracted tasks. The  
40 Project Manager is responsible for ensuring that project personnel are working to the approved version of  
41 the 211-T Pad Closure Plan in the Permit and for providing updates to field personnel.

1 The Project Manager works closely with QA, Health and Safety, and the Field Work Supervisor (FWS) to  
2 integrate these and other lead disciplines in planning and implementing the work scope. The Project  
3 Manager also coordinates with DOE-RL and the primary contractor management on all sampling  
4 activities. The Project Manager supports DOE-RL in coordinating sampling activities with the  
5 Regulatory Representative.

6 **Environmental Compliance Officer.** The Environmental Compliance Officer provides technical  
7 oversight, direction, and acceptance of project and subcontracted environmental work, and develops  
8 appropriate mitigation measures with a goal of minimizing adverse environmental impacts.

9 **Health and Safety.** The Health and Safety organization is responsible for coordinating industrial safety  
10 and health support within the project, as carried out through health and safety plans, job hazard analyses,  
11 and other pertinent safety documents required by federal regulation or internal primary contractor work  
12 requirements.

13 **Waste Management Lead.** The Waste Management Lead communicates policies and protocols, and  
14 ensures project compliance for storage, transportation, disposal, and waste tracking.

15 **Field Work Supervisor.** The FWS is responsible for planning and coordinating field sampling resources.  
16 The FWS ensures that samplers are appropriately trained and available. Additional related responsibilities  
17 include ensuring that the sampling design is achievable, understood, and can be performed as specified.

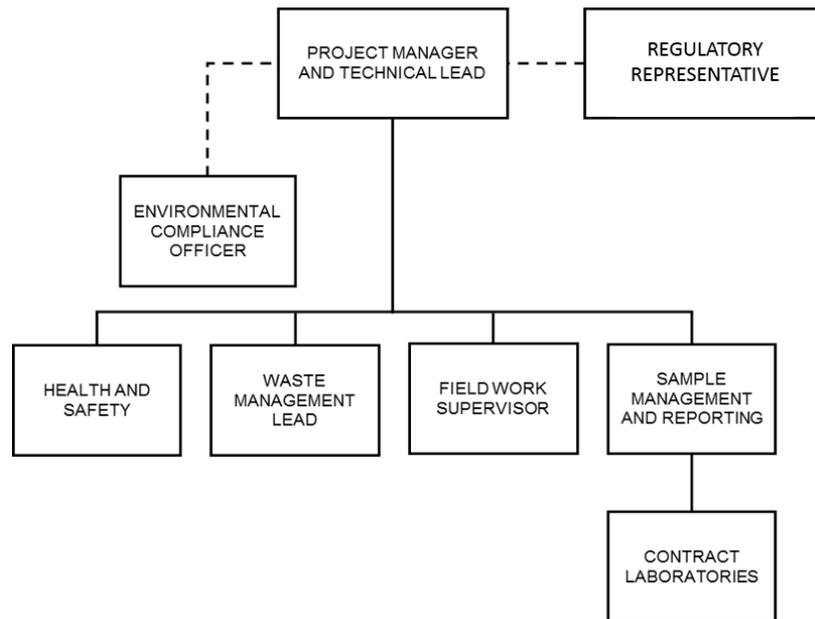
18 The FWS must document all deviations from procedures or other problems pertaining to sample  
19 collection, chain of custody (COC) protocols, analytes, sample analysis, sample transport, or  
20 noncompliant monitoring. As appropriate, such deviations or problems will be documented in the field  
21 logbook or in nonconformance report forms in accordance with internal corrective action procedures.  
22 The FWS is responsible for communicating field corrective actions to the Project Manager and for  
23 ensuring that immediate corrective actions are applied to field activities.

24 **Sample Management and Reporting.** The Permittee's sampling organization coordinates field  
25 sampling as well as laboratory analytical work, ensuring that laboratories conform to the specifications of  
26 SW-846 analytical methodology at the time of closure. The sampling organization receives the analytical  
27 data from the laboratories, performs the data entry into the Hanford Environmental Information System  
28 (HEIS) database, and arranges for data validation. The sampling organization is responsible for  
29 informing the Project Manager of any issues reported by the contract analytical laboratory.

30 **Contract Laboratories.** The contract laboratories analyze samples in accordance with established  
31 procedures and provide necessary sample reports and explanation of results in support of data validation.

32 The roles described above make up the project organization structure (regarding sampling and analysis)  
33 and interact in a manner shown graphically in Figure H-4.

1



2

**Figure H-4 Sampling and Analysis Plan Project Organization**

3

#### 4 **H.4.3.2 Field Sampler Training/Certification**

5 Training records of field samplers are maintained by the sampling organization, retained in the electronic  
6 training record database, or archived with operating records. Field samplers will be collecting grab  
7 samples of the soil beneath the concrete and concrete chip samples from the pad and sump for analysis to  
8 determine if closure performance standards have been met.

#### 9 **H.4.3.3 Sampling Documents and Records**

10 The Project Manager is responsible for ensuring that the current version of the SAP is being used and  
11 providing any updates to field personnel. Version control is maintained by the administrative document  
12 control process. Changes to the SAP affecting the data needs will be submitted as a permit modification  
13 request.

14 Logbooks are required for field activities. A logbook must be identified with a unique project name and  
15 number. The individual(s) responsible for logbooks will be identified in the front of the logbook and only  
16 authorized persons may make entries in logbooks. After review, logbooks will be signed by the field  
17 manager, supervisor, cognizant scientist/engineer, or other responsible individual. Logbooks will be  
18 permanently bound, waterproof, and ruled with sequentially numbered pages. Pages will not be removed  
19 from logbooks for any reason. Entries will be made in indelible ink. Corrections will be made by  
20 marking through the erroneous data with a single line, entering the correct data, and initialing and dating  
21 the changes.

22 The Project Manager is responsible for ensuring that a project file is properly maintained. The project file  
23 will contain the records or references to their storage locations. The following items will be included in  
24 the project file, as appropriate:

- 25 • Field logbooks or operational records.
- 26 • Global positioning system data.
- 27 • Sample authorization forms.

- 1 • Data forms.
- 2 • COC forms.
- 3 • Sample receipt records.
- 4 • Inspection or assessment reports and corrective action reports.
- 5 • Interim progress reports.
- 6 • Final reports.
- 7 • Laboratory data packages.
- 8 • Data verification and validation reports.

9 The contract analytical laboratory is responsible for maintaining, and having available upon request, the  
10 following items:

- 11 • Analytical logbooks.
- 12 • Raw data and Quality Control (QC) sample records.
- 13 • Standard reference material or proficiency test sample data.
- 14 • Instrument calibration information.

15 Records may be stored in either electronic or hard copy format. Documentation and records, regardless  
16 of medium or format, are controlled in accordance with internal work requirements and processes to  
17 ensure the accuracy and retrievability of stored records. Records required by the Tri-Party Agreement  
18 (Ecology et al., 1989, [Hanford Federal Facility Agreement and Consent Order](#)) will be managed in  
19 accordance with the requirements therein.

#### 20 **H.4.4 Sampling Design and Analysis**

21 The sampling design includes input parameters used to determine the number and location of samples.  
22 The primary purpose of sampling the concrete and soil is to determine if analytical results meet closure  
23 performance standards (Table H-5).

##### 24 **H.4.4.1 Sampling Process Design**

25 This SAP takes guidance from Ecology Publication #94-111, Section 7.0, to determine the type of  
26 sampling design that will be used to demonstrate clean closure. When designing the sampling plan, both  
27 focused and grid sampling methods were considered. The basis for focused and grid sampling is  
28 described in the following paragraphs.

29 **Focused (Judgmental) Sampling.** As identified in Ecology Publication #94-111, Section 7.2.2, Focused  
30 Sampling, this method is selective sampling of areas where contamination is expected or releases have  
31 been documented.

32 Focused sampling should be conducted in addition to grid sampling where there is evidence of leaks or  
33 spills or potential for a dangerous waste constituent to migrate. Focused sampling could involve liner  
34 sampling along a drainage-way, boundary, or other linear dimension. Likely areas for focused sampling  
35 include, but are not limited to:

- 36 • Containers, tanks, waste piles, or any other units (such as ancillary pipes) in contact with soil;
- 37 • Below any sumps or valves;
- 38 • Load or unload areas;
- 39 • Storage units with underlying pavements or concrete that appears to be cracked or broken; and
- 40 • Areas receiving runoff or discharge from DWMUs, such as a ditch, a swale, or the discharge  
41 point down gradient from a pipe.

1 Evidence for additional areas of focused sampling could include:

- 2 • Visual or olfactory evidence of contamination including evidence based on direct reading field  
3 instrumentation or field test kits;
- 4 • Knowledge, such as reports by employees, inspectors, or others that releases have or may have  
5 occurred;
- 6 • Length of time the unit has been in existence;
- 7 • Entries into the unit operating record; and
- 8 • Soil gas surveys or soil borings.

9 Per the visual inspections (Section H.3.2) and additional professional judgment, twelve focused soil  
10 sample locations and one focused concrete chip sample location are identified. Identified are eight guard  
11 post soil samples, three cold joint soil samples, and one blind sump soil sample. One focused concrete  
12 chip sample is identified for the blind sump (Figure H-5).

13 The guard posts and cold joints are considered possible avenues for waste to migrate to the soil below the  
14 concrete; therefore, these locations were identified for focused soil sampling.

15 Any spill on the 211-T Pad would have drained and collected in the blind sump, therefore a focused soil  
16 sample and concrete chip sample are identified.

17 Selection of focused sampling units (i.e., the number and location of samples) is generally based on  
18 knowledge of the feature or condition under investigation and on professional judgment. Focused  
19 sampling is distinguished from probability-based sampling in that inferences are based on professional  
20 judgment, not statistical scientific theory. Therefore, conclusions about the target population are limited  
21 and depend entirely on the validity and accuracy of professional judgment.

22 The use of statistical evaluation for focused data is not possible. Any focused data must be reviewed  
23 directly against the closure performance standards as to whether they are above or below the standards.

24 **Grid (Non-Statistical) Chip Sampling.** The proposed site-specific decontamination method of  
25 high-pressure steam or water washing is chosen for decontamination of the concrete surface. As an  
26 evaluation criteria, concrete chip sampling results will be directly compared to the closure performance  
27 standards for soil (Section H.3.7).

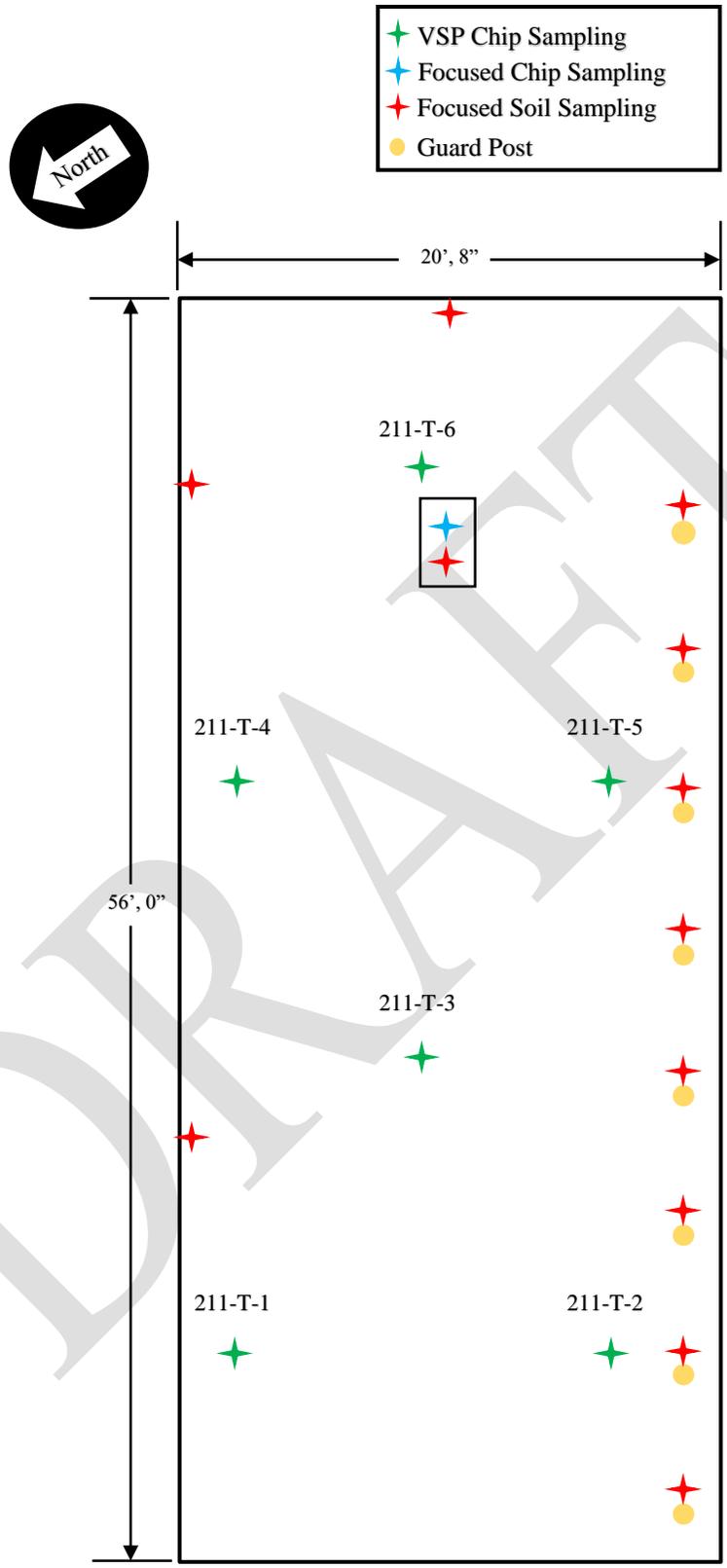
28 Concrete chip samples are collected at regularly-spaced intervals over an area. An initial location or time  
29 is chosen at random, and then the remaining sampling locations are defined so the locations are at regular  
30 intervals over an area (grid). The Visual Sample Plan (VSP<sup>1</sup>) software was used to create a systematic  
31 triangular grid layout with a random starting point. Sample locations were determined using a  
32 non-statistical sampling approach with a predetermined number of samples.

33 Professional judgment determined that six chip samples would provide sufficient coverage to demonstrate  
34 successful decontamination (Figure H-5). Samples will be taken from the node locations indicated by the  
35 VSP software and will be assigned sample location identifications and sample numbers using the HEIS  
36 database.

37 Supporting documentation for the VSP software sampling designations is provided in Attachment B,  
38 T Plant 211-T Pad Visual Sampling Plan Supporting Documentation.

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<sup>1</sup> Visual Sample Plan is a product of Pacific Northwest National Laboratory (PNNL), Richland, Washington.



1

Figure H-5 211-T Pad Sampling Locations

1 **H.4.4.2 Sampling Methods and Handling**

2 The grab sample matrix will consist of soil collected in clean sample containers. Soil will be collected at  
3 a depth of no more than 15 cm (6 in.) below ground surface, unless staining or discoloration indicates  
4 contamination is below that depth. For the purpose of this SAP, ground surface is defined as the exposed  
5 surface layer once concrete or loose gravel has been removed. Once the soil is collected, the sampled  
6 media will be screened to remove material larger than approximately 2 mm (0.08 in.) in diameter, which  
7 allows for a larger surface area-to-volume ratio. This ratio increases the likelihood of identifying any  
8 potential contamination in the sample.

9 Chip sampling is appropriate for porous surfaces (concrete) and will be accomplished with either a  
10 hammer and chisel, or an electric hammer. The sampling device will be laboratory cleaned and wrapped  
11 in clean, autoclaved aluminum foil until ready for use. Donning a new pair of disposable gloves, the  
12 concrete surface will be broken and sampled. An effort will be made to avoid scattering pieces out of the  
13 sampling area boundary. Any pieces that fall outside the sampling area will not be used. The area will be  
14 chipped to less than one-quarter inch (preferably 1/8 in.). Chipped pieces will be collected using a  
15 dedicated, decontaminated dustpan and natural bristle brush and transferred directly into the sampling  
16 bottle. Samples will be stored out of direct sunlight and cooled to  $\leq 6^{\circ}\text{C}$ , then delivered to the laboratory  
17 for analysis.

18 To ensure sample and data usability, sampling will be performed in accordance with established sampling  
19 practices, procedures, and requirements pertaining to sample collection, collection equipment, and sample  
20 handling. Sampling includes the following:

- 21 • Preparation and review of sampling paperwork such as COC or labels.
- 22 • Sample container and equipment preparation.
- 23 • Field walk down of sample area (includes locating and marking sample locations).
- 24 • Sample collection.
- 25 • Sample packaging and shipping.

26 Sample preservation and holding time requirements are specified in Table H-6. These requirements are in  
27 accordance with the analytical method specified. The final container type and volumes will be identified  
28 on the sampling authorization form and COC form.

29

**Table H-6 Preservation, Container, and Holding Time Requirements for Soil and Concrete Samples**

<b>EPA Method</b>	<b>Analysis (Analytes)</b>	<b>Preservation Requirement</b>	<b>Holding Time</b>	<b>Bottle Type</b>
6010	ICP-AES (Metals)	None	180 days	G/P
6020	ICP-MS (Metals)	None	180 days	G/P
7196	Colorimetric (Hexavalent Chromium)	Cool to $\leq 6^{\circ}\text{C}$	30 days from sampling to extraction; 7 days from extraction to analysis	G/P
7471	Cold Vapor Atomic Absorption (Mercury)	Cool to $\leq 6^{\circ}\text{C}$	28 days	G/P

**Table H-6 Preservation, Container, and Holding Time Requirements for Soil and Concrete Samples**

EPA Method	Analysis (Analytes)	Preservation Requirement	Holding Time	Bottle Type
8015	GC/Flame Ionization Detector (Non-halogenated Organics [Methanol])	Cool to $\leq 6^{\circ}\text{C}$	14 days	G
8260	GC/MS (Volatile Organic Compounds)	Frozen*	14 days	G
8270	GC/MS (Semivolatile Organic Compounds)	Cool to $\leq 6^{\circ}\text{C}$	14 days from sampling to extraction; 40 days from extraction to analysis	Amber Glass

References: SW-846, *Test Methods for Evaluating Solid Waste: Physical/Chemical Methods*, Third Edition, Final Update V.  
 \*Preservation techniques for soil samples collected include refrigeration immediately following collection (placing on ice) and freezing overnight prior to shipping. Holding times are from sampling to analysis unless specified otherwise.  
 AES = atomic emission spectrometry ICP = inductively coupled plasma  
 EPA = U.S. Environmental Protection Agency MS = mass spectrometry  
 GC = gas chromatography G/P = glass/plastic

- 1
- 2 A sampling and data-tracking database (e.g., HEIS) is used to track the samples from the point of
- 3 collection through the laboratory analysis process. HEIS sample numbers are issued to the sampling
- 4 organization for the project. Each sample is identified and labeled with a unique HEIS sample number.
- 5 To prevent potential contamination of the samples, clean equipment will be used for each sampling
- 6 activity. Equipment used during sampling will be decontaminated or disposed of and managed as newly
- 7 generated waste in accordance with Section H.3.6. Level I EPA pre-cleaned sample containers will be
- 8 used for samples collected for chemical analysis. Container sizes may vary, depending on laboratory-
- 9 specific volumes/requirements for meeting the PQL.
- 10 The date and time of sample collection, and the sample location, depth, and corresponding HEIS numbers
- 11 will be documented in the sampler's field logbook. A custody seal (e.g., evidence tape) will be affixed to
- 12 each sample container (except for Volatile Organic Analysis [VOA] sample containers) or the sample
- 13 collection package in such a way as to indicate potential tampering. The custody seal will be inscribed
- 14 with the sampler's initials and date. Custody tape is not applied directly to VOA sample containers based
- 15 on the potential for affecting analyte results or fouling of laboratory equipment. Alternatively, VOA vials
- 16 are placed in a sealable plastic bag affixed with custody seals and any other required
- 17 labels/documentation.
- 18 Data verification and validation will also note any issues with sample collection and analysis. Each
- 19 sample container will be labeled with the following information on firmly affixed, water-resistant labels:
- 20
- Sample authorization form and form number.
  - HEIS number.
  - Sample collection date and time.
  - Sampler identification (e.g., initials).
  - Analysis required.
  - Preservation method (if applicable).
- 21
- 22
- 23
- 24
- 25

- 1       • COC identification number.

2 In addition to the container label information, sample records must include:

- 3       • Sample location.  
4       • Matrix (e.g., soil).

5 Sample custody will be maintained in accordance with existing Hanford Facility protocols to ensure  
6 maintenance of sample integrity throughout the analytical process. COC protocols will be followed  
7 throughout sample collection, transfer, analysis, and disposal to ensure that sample integrity is  
8 maintained. A COC record is initiated in the field at the time of sampling and will accompany each set of  
9 samples shipped to any laboratory. At a minimum, the following information must be identified on a  
10 completed COC record:

- 11       • Collector(s) names.  
12       • Project designation.  
13       • Unique sample numbers.  
14       • Date, time, and location (or traceable reference thereto) of sample collection.  
15       • Chain of possession information (i.e., signatures/printed names of all individuals involved in the  
16 transfer of sample custody and storage locations, dates of receipt and relinquishment).

17 Additional information regarding the sample and specific analytical instructions may also be documented.

18 Discrepancies with the sample material (unusual color, texture, or odor), collection techniques, containers,  
19 or transfer packages are noted in the field logbook, communicated with the Project Manager, and  
20 corrective actions are initiated. For example, where a custody seal is damaged or missing, each case is  
21 individually reviewed for usability of the sample. The damaged or missing seal and action taken will be  
22 documented in the final data package. Data verification and validation will also note any issues with  
23 sample collection and analysis.

24 Contaminated environmental media and newly generated waste resulting from sampling activities will be  
25 handled in accordance with all applicable requirements of WAC 173-303-170 through WAC 173-303-230  
26 as outlined in Sections H.3.5 and H.3.6.

#### 27 **H.4.4.3 Sampling and Analysis Requirements to Address Removal of Contaminated Soil** 28 **and Concrete**

29 If focused soil or chip sample results based on direct comparison (Section H.4.4.1) indicate contamination  
30 above closure performance standards, then sample location(s) will be remediated to remove contaminated  
31 soil or concrete. Following remediation, confirmatory sampling will be performed. Analytical results of  
32 confirmatory sample(s) collected at focused and chip sample location(s) will be directly compared to the  
33 closure performance standards to confirm remediation efforts were effective and the area is clean. If after  
34 remediation the soil or concrete does not meet closure performance standards, then the Permittees will  
35 meet with Ecology to determine a path forward for closure.

#### 36 **H.4.4.4 Analytical Methods**

37 All analyses and testing will be performed consistent with this closure plan, laboratory contracts, and  
38 laboratory analytical procedures at the time of closure. The contracted analytical laboratory must achieve  
39 the lowest PQLs consistent with the selected analytical method (identified in Table H-5) in order to  
40 confirm that the closure performance standards are met.

1 **H.4.4.5 Quality Control**

2 QC procedures must be followed in the field and laboratory to ensure that reliable data are obtained.  
3 Field QC samples will be collected to evaluate the potential for cross-contamination and provide  
4 information pertinent to field sampling variability. Field QC samples include the collection of:

- 5 • Field trip blanks.
- 6 • Field transfer blanks.
- 7 • Equipment rinsate blanks.
- 8 • Field duplicates.

9 Laboratory QC samples estimate the precision and bias of the analytical data. Laboratory QC samples  
10 include:

- 11 • Method blanks.
- 12 • Laboratory duplicates.
- 13 • Matrix spikes.
- 14 • Matrix spike duplicates.
- 15 • Surrogates.
- 16 • Laboratory control samples.

17 Field and laboratory QC samples are summarized in Table H-7.

18

**Table H-7 Project Quality Control Sampling Summary**

QC Sample Type	Frequency	Characteristics Evaluated
<b>Field QC</b>		
Field Trip Blanks	One per 20 samples, minimum of one per decision unit	Field trip blanks are used to assess contamination from sample containers or during transportation and storage procedures.
Field Transfer Blanks	One per day that volatile organic compounds are sampled	Field transfer blanks are used to assess contamination from surrounding sources during sample collection.
Equipment Rinsate Blanks	One per 20 samples per analytical method	Equipment rinsate blanks are used to measure the cleanliness of sampling equipment and effectiveness of equipment decontamination procedures. Equipment rinsate blanks are not required if only disposable equipment is used, or if rinsing between samples is not practical (e.g., core drilling equipment).
Field Duplicates	One per 20 samples with a minimum of one per decision unit	Field duplicates are used to assess the precision of the entire data collection activity, including sampling, analysis, and site heterogeneity.
<b>Laboratory QC*</b>		
Method Blanks	One per batch	Method blanks measure contamination associated with laboratory sample preparation and analysis.

**Table H-7 Project Quality Control Sampling Summary**

QC Sample Type	Frequency	Characteristics Evaluated
Laboratory Duplicates	One per laboratory analytical batch	Laboratory duplicates measure laboratory reproducibility and precision.
Matrix Spikes	One per laboratory analytical batch	The matrix spike recovery measures the effects of interferences in the sample matrix and reflects the accuracy of the determination.
Matrix Spike Duplicates	One per laboratory analytical batch	The relative percent difference between matrix spikes and matrix spike duplicates measures the precision of a given analysis.
Surrogates	Added to each sample and QC (laboratory and field) sample	Surrogate standards are added prior to extraction of the sample to evaluate accuracy, method performance, and extraction efficiency.
Laboratory Control Samples	One per laboratory analytical batch	The laboratory control samples measure the accuracy of the analytical methods.

\*Batching across projects is allowed for similar matrices.

1

2 **H.4.5 Data Review, Verification, Validation, and Usability Requirements**

3 Analytical results will be received from the contract analytical laboratory, loaded into a database  
4 (e.g., HEIS), and verified in accordance with Section H.4.5.1. A total of 5% of the data will be validated  
5 as described in Section H.4.5.2. A data quality assessment (DQA) will be conducted to ensure the output  
6 of the DQO process provided appropriate values (Section H.4.5.3).

7 **H.4.5.1 Data Verification**

8 Verification activities ensure analytical data in the database were properly uploaded and reflect the  
9 contract laboratory program equivalent data packages. The steps outlined below will consider both the  
10 primary and QC samples. Activities will include, but are not limited to, the following:

- 11 • Amount of data requested matches the amount of data received (number of samples for requested  
12 methods of analytes).
- 13 • Correct procedures/methods are used.
- 14 • Issues with sample collection and analysis are noted.
- 15 • Documentation/deliverables are complete.
- 16 • Hard copy and electronic versions of the data are identical.
- 17 • Data is reasonable based on analytical methodologies.

18 **H.4.5.2 Data Validation**

19 The contract analytical laboratory supplies the equivalent of contract laboratory program analytical data  
20 packages intended to support data validation by the third party. These data packages are supported by QC  
21 test results and raw data. Data validation includes both primary and QC samples, and considers issues  
22 with sample collection and analysis.

23 Controls are in place to preserve the data sent to the validators, such as allowing only additions to be  
24 made, not changes to the raw data. The format and requirements for data validation activities are based  
25 on the most current version of EPA-540-R-08-01, *National Functional Guidelines for Superfund Organic*  
26 *Methods Data Review* (OSWER 9240.1-48), and EPA-540-R-10-011, *National Functional Guidelines for*

1 *Inorganic Superfund Data Review* (OSWER 9240.1-51). As defined by the validation guidelines, 5% of  
2 the analytical results will undergo Level C validation.

### 3 **H.4.5.3 Data Quality Assessment**

4 A DQA will be performed on the final data using the guidance in EPA/240/B-06/002, *Data Quality*  
5 *Assessment: A Reviewer's Guide* (EPA QA/G-9R), and implementing the specific requirements in  
6 Sections H.4.5.1 through H.4.5.2.

### 7 **H.4.6 Revisions to the Sampling and Analysis Plan and Constituents to be Analyzed**

8 Changes to the SAP may be necessary due to unexpected events during closure. An unexpected event  
9 would be an event outside the scope of the SAP or a condition that inhibits implementation of the SAP as  
10 written. Revisions to the SAP will be submitted no later than 30 days after the unexpected event as a  
11 permit modification request. [WAC 173-303-610(3)(b)]

## 12 **H.5 Confirmation and Certification of Closure Activities**

13 Confirmation of closure will be performed using methods defined in Section H.5.1. Closure certification  
14 is performed by an Independent Qualified Registered Professional Engineer (IQRPE) (Section H.5.2).  
15 Certification will be submitted to Ecology as described in Section H.5.3, and the conditions of the  
16 DWMU after closure are described in Section H.3.10. The timing of closure is described in Section H.6.

### 17 **H.5.1 Confirmation of Clean Closure**

18 The 211-T Pad will be clean closed through confirmation of successful decontamination determined by  
19 chip sampling of the concrete surface, and sampling of soil beneath the concrete and blind sump.

#### 20 **H.5.1.1 Confirmation of Site-Specific Decontamination**

21 On completion of decontamination at the concrete surface, the area will be chip sampled to confirm  
22 whether decontamination was successful.

23 The following is identified in Ecology Guidance Publication # 94-111.

#### 24 Section 5.3.2 Site-Specific Decontamination Methods

25 “At a minimum, requests for approval of site-specific decontamination methods must include:

- 26 • Information demonstrating that the proposed decontamination method is in compliance  
27 with the closure performance standard at WAC 173-303-610(2), including information  
28 demonstrating that the proposed decontamination method or standard will control,  
29 minimize, or eliminate post-closure escape of dangerous waste, dangerous constituents,  
30 leachate, contaminated run-off, and dangerous waste decomposition products to the  
31 ground, surface water, ground water, and air.
- 32 • Information demonstrating that the proposed decontamination method is in compliance  
33 with federal, state, and local requirements.
- 34 • Information demonstrating that the proposed decontamination method is protective of  
35 human health and the environment.
- 36 • Proposed evaluation criteria to measure the effectiveness of the site-specific  
37 decontamination method. For example, MTCA unrestricted site use cleanup levels might  
38 be used to define when debris is considered decontaminated.”

#### 39 Section 5.6.1 Decontamination Options for Concrete

40 “...in some cases, decontamination of concrete using high-pressure steam or water washing, with  
41 appropriate site-specific performance standards, may be a better option than removal of the top  
42 0.6 cm of concrete surface. If high-pressure steam or water washing is used, the site-specific

1 decontamination performance standard might involve comparing concrete chip samples with  
2 MTCA unrestricted site use cleanup levels.”

3 This confirmatory step will be documented. Documentation will include photos, dimensions (depth and  
4 area), and locations of chip sampling. Chip sample results from the contract analytical laboratory will be  
5 reviewed to confirm that target analytes have met closure performance standards (Table H-5). Once it has  
6 been determined that analytical results from chip sampling are below the closure performance standards,  
7 that portion of 211-T Pad will be considered clean.

#### 8 **H.5.1.2 Confirmation of Soil Sample Results**

9 Soil sample results from the contract analytical laboratory will be reviewed to confirm that target analytes  
10 have met closure performance standards (Table H-5). Once it has been determined that soil sample  
11 results have met closure performance standards, then the soil beneath the 211-T Pad will be considered  
12 clean.

13 Once clean closure has been confirmed, for the 211-T Pad DWMU, a closure certification will be  
14 prepared in accordance with Section H.5.3.

#### 15 **H.5.2 Role of the Independent Qualified Registered Professional Engineer**

16 An IQRPE will be retained to provide certification of the closure as required by WAC 173-303-610(6).  
17 The IQRPE will be responsible for observing field activities and reviewing documents associated with  
18 clean closure of 211-T Pad DWMU. At a minimum, the following field activities will be completed:

- 19 • Review 211-T Pad visual inspection documentation.
- 20 • Observe and/or review decontamination of concrete surface and blind sump.
- 21 • Verify that locations of chip and soil samples are as specified in the SAP.
- 22 • Observe and/or review concrete chip and soil sampling activities.
- 23 • Review sampling procedures and results.
- 24 • Observe and/or review contaminated environmental debris removal (as applicable).
- 25 • Observe and/or review newly generated waste management and disposition records.
- 26 • Verify that closure activities were performed in accordance with this closure plan.

27 The IQRPE will record observations and reviews in a written report that will be retained in the operating  
28 record. The resulting report will be used to develop the clean closure certification, which will then be  
29 submitted to Ecology.

#### 30 **H.5.3 Closure Certification**

31 Within 60 days of completion of closure of the 211-T Pad DWMU, a certification that the DWMU has  
32 been closed in accordance with the specifications in this closure plan will be submitted to Ecology by  
33 registered mail. The certification will be signed by the Permittees and by the IQRPE. At the time of the  
34 closure certification submittal, the Permittees will submit to Ecology information to support the closure  
35 certification. [WAC 173-303-610(6)]

36 The supporting information will include at least the following:

- 37 • All field notes and photographs related to closure activities.
- 38 • A description of any minor deviations from this closure plan and justification for these deviations.
- 39 • Documentation of the removal and final disposition of any unanticipated contaminated  
40 environmental media.
- 41 • Documentation of the removal and final disposition of any newly generated waste.

- 1 • All laboratory and/or field data, including sampling procedures, sampling locations, QA/QC
- 2 samples, and COC procedures for all samples and measurements, including samples and
- 3 measurements taken to determine background conditions and determine or confirm clean closure.
- 4 • A summary report that identifies and describes the data reviewed by the IQRPE, and tabulation of
- 5 the analytical results of samples taken to determine and confirm clean closure performance
- 6 standards were met.
- 7 • Description of the 211-T Pad DWMU appearance at completion of closure, including what parts
- 8 of the former unit, if any, will remain after closure.

9 **H.6 Closure Schedule and Time Frame**

10 Closure activities will be completed no more than 180 days after the effective date of the approved  
11 permit modification incorporating this closure plan. [WAC 173-303-610(4)(b)]

12 Should an unexpected event occur and an extension to the 180-day closure activity expiration date be  
13 deemed necessary, a permit modification request will be submitted to Ecology for approval at least  
14 30 days prior to the expiration of the 180 days. [WAC 173-303-610(4)(c)]

15 The permit modification request will include the statement that closure activities, will of necessity, take  
16 longer than 180 days to complete, including the supporting basis for the statement. The permit  
17 modification request will also include necessary information demonstrating that all steps to prevent  
18 threats to HHE have been and will continue to be taken, including compliance with all applicable permit  
19 requirements. [WAC 173-303-610(4)(b)]

20 The closure certification will be submitted to Ecology within 60 days following completion of closure  
21 activities at 211-T Pad DWMU (Table H-8 and Figure H-6).

22

**Table H-8 211-T Pad Dangerous Waste Management Unit Closure Schedule**

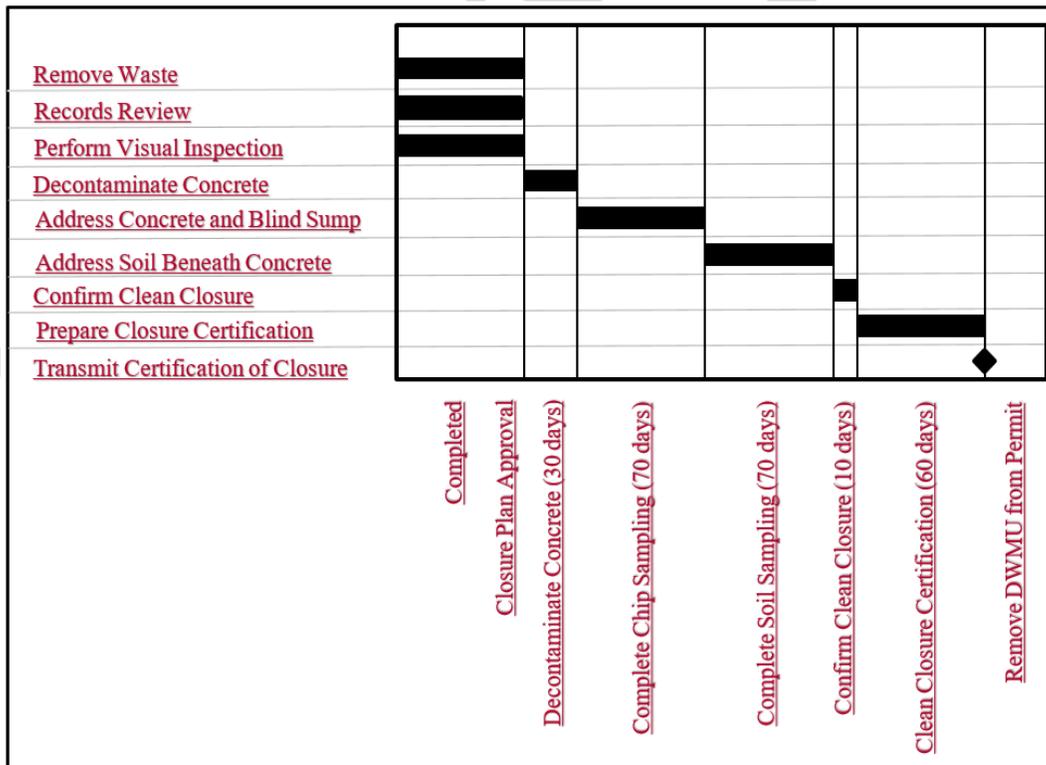
Activity	Description	Duration
<b>Closure Activities</b>		
Remove All Waste	Package and ship dangerous and mixed waste from the 211-T Pad to a RCRA permitted facility for treatment, storage, or disposal.	Completed (Section H.3.1)
Records Review	Perform review of 211-T Pad container storage, operating, and inspection records.	Completed (Section H.3.2)
Perform Visual Inspection of 211-T Pad	Inspect concrete surface and sump for dangerous or mixed waste related staining.	Completed (Section H.3.2)
	Inspect for visible holes, cracks, crevices, pits, joints/seams, or other breaches in structural integrity. Identify focused sampling locations (as applicable).	
Address Concrete Surface and sump of 211-T Pad	Decontaminate 211-T Pad concrete surface and sump as defined in Section H.3.4.	100 Days
	Perform concrete chip sampling and analysis in accordance with the SAP (Section H.4.4)	
	Perform data verification/validation and data quality assessment (Section H.4.5).	
	If necessary, remove contaminated concrete, resample, and analyze (Section H.4.4).	

**Table H-8 211-T Pad Dangerous Waste Management Unit Closure Schedule**

Address Soil Beneath 211-T Pad and Blind Sump	Perform focused sampling and analysis in accordance with SAP (Section H.4.4).	70 Days
	Perform data validation/verification and data quality assessment (Section H.4.5).	
	If necessary, remove contaminated environmental media, resample, and analyze (Section H.4.4).	
Confirm Clean Closure	Review sample results from contract analytical laboratory. Ensure closure performance standards were met (Section H.5.1).	10 Days
Complete Closure of the 211-T Pad DWMU	Complete closure activities within 180 days after the date on which the closure plan is effective. Request extension if necessary.	180 Days
<b>Closure Certification</b>		
Permittees and IQRPE Submit Closure Certification	Within 60 days of completion of closure activities, submit certification to Ecology that the DWMU has been closed in accordance with the specifications in the approved closure plan (Section H.5.3).	60 Days

Reference: WAC 173-303-610, Dangerous Waste Regulations, *Closure and post-closure*.

1



2

**Figure H-6 T Plant 211-T Pad Closure Schedule Activities**

1 **H.7 Closure Costs**

2 An annual report outlining updated projections of anticipated closure costs for the Hanford Facility  
3 treatment, storage, and disposal units is not required per Permit Condition II.H.

4 **H.8 References**

- 5 17-AMRP-0217, 2017, “Dangerous Waste Management Unit (DWMU) 277-T Building Closure Plan  
6 Comment Disposition, and Performance Standards for Future Solid Waste Operations Complex  
7 (SWOC) Closure Plans” (letter to Alexandra K. Smith, Nuclear Waste Program, from Joe R.  
8 Franco), DOE-RL, Richland, Washington, July 12. Available at:  
9 <http://pdw.hanford.gov/arpir/index.cfm/viewDoc?accession=0069231H>.
- 10 17-NWP-100, 2017, “Dangerous Waste Management Unit (DWMU) 277-T Building Closure Plan  
11 Comment Disposition and Performance Standards for Future Solid Waste Operations Complex  
12 (SWOC) Closure Plans” (letter to Joe Franco, DOE-RL, from Suzanne Dahl), Nuclear Waste  
13 Program, Ecology, Richland, Washington, August 14. Available at:  
14 <http://pdw.hanford.gov/arpir/index.cfm/viewDoc?accession=0069016H>.
- 15 40 CFR 268, *Land Disposal Restrictions*, Code of Federal Regulations. Available at:  
16 <http://www.gpo.gov/fdsys/pkg/CFR-2010-title40-vol26/xml/CFR-2010-title40-vol26->  
17 [part268.xml](http://www.gpo.gov/fdsys/pkg/CFR-2010-title40-vol26/xml/CFR-2010-title40-vol26-part268.xml).
- 18 268.45, *Treatment standards for hazardous debris*.
- 19 ASTM International, 2017, *Annual Book of ASTM Standards*, ASTM International, West Conshohocken,  
20 Pennsylvania.
- 21 Department of Defense, 2013, *DoD Environmental Field Sampling Handbook*, Revision 1.0.  
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**ATTACHMENT A  
T PLANT COMPLEX 211-T PAD  
VISUAL INSPECTION SUPPORTING DOCUMENTATION**

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T Plant Complex 211-T Pad

**Purpose:**

A visual inspection of the T Plant Complex 211-T Pad was performed to identify low points, seams, cracks, and crevices for the purpose of focused sampling during closure. If a random sample determined through the use of the Visual Sampling Plan software was already identified in the vicinity of a low point, crack, or crevice, additional focused samples were not deemed necessary.

The inspection was performed on June 01, 2015.

**Results:**

During the inspection, no waste related staining, low points, cracks, or crevices were identified that would result in focused sampling. The 211-T Pad sump has previously been identified for focused sampling.

Signature/Date:

Sarah Horn

 6/2/15/16

### T Plant Complex 211-T Pad Container Storage Area

**Purpose:**

A visual inspection walkdown of the T Plant Complex outdoor 211-T Pad container storage area was performed to determine if there is any evidence of spills and/or leaks from waste packages containing dangerous waste that was stored at this location from past operations. The inspection was to identify and document by photographing any waste related staining of the storage area surface (i.e., gravel and soil), and to denote any remaining waste related items.

The inspection was performed on August 15, 2013 by Brett M. Barnes (CHPRC) Environmental Compliance Officer.

**Results:**

No staining of any kind was identified on the concrete storage surface area. The 211-T Pad was thoroughly photographed. Some tumbleweeds were present. Housekeeping, if determined necessary, will be performed on the area prior to closure. Drain has been plugged (see attached photograph).

**Signature/Date:**

Brett M. Barnes:

Brett M. Barnes 9/3/13

**ATTACHMENT B  
T PLANT COMPLEX 211-T PAD  
VISUAL SAMPLE PLAN SUPPORTING DOCUMENTATION**

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## Predetermined Number of Systematic Sampling Locations

### Summary

This report summarizes the sampling design, associated statistical assumptions, as well as general guidelines for conducting post-sampling data analysis. Sampling plan components presented here include how many sampling locations to choose and where within the sampling area to collect those samples. The type of medium to sample (i.e., soil, groundwater, etc.) and how to analyze the samples (in-situ, fixed laboratory, etc.) are addressed in other sections of the sampling plan.

The following table summarizes the sampling design. A figure that shows sampling locations in the field and a table that lists sampling location coordinates are also provided below.

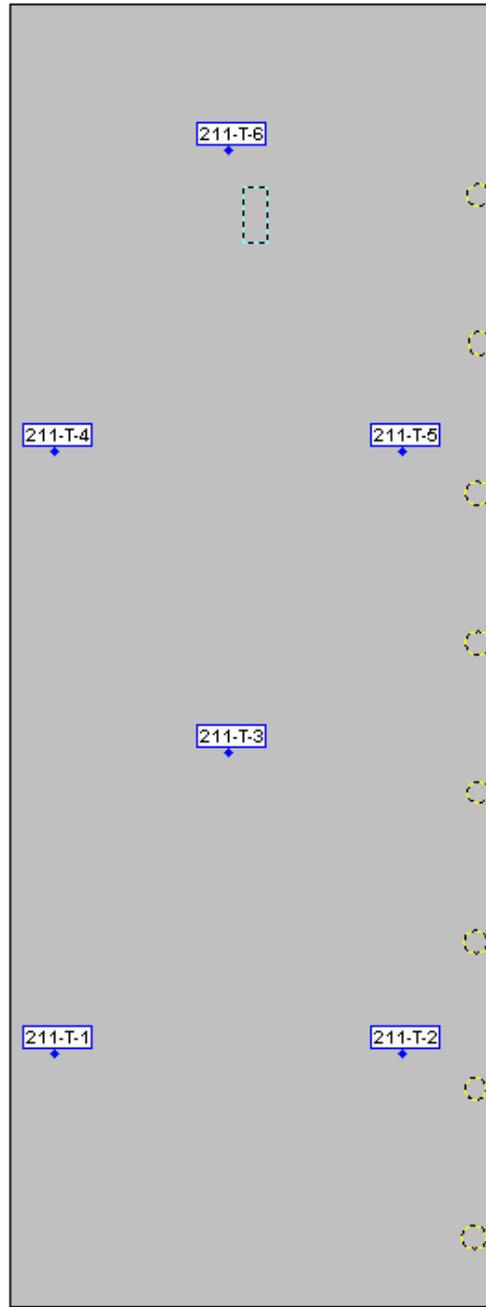
<b>SUMMARY OF SAMPLING DESIGN</b>	
Primary Objective of Design	Direct Comparison of chip sample results to numeric closure performance standards
Sample Placement (Location) in the Field	Systematic with a random start location
User specified number of samples	6
Number of samples on map <sup>a</sup>	6
Number of selected sample areas <sup>b</sup>	1
Specified sampling area <sup>c</sup>	1164.80 ft <sup>2</sup>
Size of grid / Area of grid cell <sup>d</sup>	14.9722 feet / 194.133 ft <sup>2</sup>
Grid pattern	Triangular

<sup>a</sup> This number may differ from the calculated number because of 1) grid edge effects, 2) adding judgment samples, or 3) selecting or unselecting sample areas.

<sup>b</sup> The number of selected sample areas is the number of colored areas on the map of the site. These sample areas contain the locations where samples are collected.

<sup>c</sup> The sampling area is the total surface area of the selected colored sample areas on the map of the site.

<sup>d</sup> Size of grid / Area of grid cell gives the linear and square dimensions of the grid used to systematically place samples.



North Corner (0, 0)

Area: Area 1						
X Coord	Y Coord	Label	Value	Type	Historical	Sample Area
1.8746	10.8697	211-T-1		Systematic		
16.8468	10.8697	211-T-2		Systematic		
9.3607	23.8360	211-T-3		Systematic		
1.8746	36.8023	211-T-4		Systematic		
16.8468	36.8023	211-T-5		Systematic		
9.3607	49.7686	211-T-6		Systematic		

### **Primary Sampling Objective**

The primary purpose of sampling at this site is unknown to Visual Sample Plan. The number of samples may have been calculated in another sampling design in Visual Sample Plan, or may have been calculated externally to VSP. Alternatively, the purpose may be based entirely on professional judgment.

### **Selected Sampling Approach**

This sampling approach is to determine if decontamination was successful. Systematic non-statistical sampling was created with a pre-determined number of samples based on professional judgement. Locating the sample points over a systematic grid with a random start ensures spatial coverage of the site and eliminates bias when selecting sampling locations. Locating the sample points systematically provides data that are all equidistant apart and ensures that all portions of the site are equally represented.

This report was automatically produced\* by Visual Sample Plan (VSP) software version 7.12a.

This design was last modified 9/23/2019 9:20:58 AM.

Software and documentation available at <http://vsp.pnnl.gov>

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